

**AQUATO® K-PILOT**  
18.1/18.3/18.4 Controller



**PLEASE NOTE THE FOLLOWING:**

The installation manual and the operating diary must be kept directly at the facility, so that both operators and qualified personnel can inspect it at any time.

## **Manufacturer**

AQUATO® Umwelttechnologien GmbH

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## II List of abbreviations

TGS = Top Ground Surface

$H_{W \max}$  = maximum water level in the plant

$H_{W \min}$  = required minimum water level in the plant

S = Float switch

S1 = Float switch 1

S2 = Float switch 2

# 1 Manufacturer's declaration

## Declaration of Conformity

This certifies the conformity of the AQUATO® K-Pilot 18.1 / 18.3 / 18.4 controllers with the EC directives for CE marking.

Device type: **Electronic control devices for the automatic operation of a fully biological small wastewater treatment plant according to DIN 4261-2  
AQUATO® K-Pilot 18.1 / 18.3 / 18.4**

Directives:

1. EMC Directive 89 / 336 / EEC
2. Low Voltage Directive 73 / 23 / EEC
3. RoHS Directive

Applied standards:

for 1. EN 61000 - 6 - 3 (2006)  
EN 61000 - 6 - 1 (2007)  
EN 61000 - 3 - 2 (2014)

for 2. EN 6 204 - 1 (2007)

for 3. - not applicable -

Special notes: - none -

Date: 09/02/2016

Nils Homburg, Technical Manager

Manufacturer: **AQUATO®  
Umwelttechnologien GmbH  
Ernstmeierstraße 24  
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## 2 Important information

### 2.1 General information

This manual describes the operation of the K-Pilot 18.1, K-Pilot 18.3 and K-Pilot 18.4 controllers.

With the AQUATO® K-Pilot 18.1/18.3/18.4 controller, you receive a quality product that is designed for controlling small wastewater treatment plants. In addition, it automatically controls compressors and pumps. During operation, the units are current- and pressure-controlled in order to ensure operational safety.

The K-Pilot 18.1/18.3/18.4 control device can be used to operate SSB and SBR wastewater treatment plants.

Please read this information in advance to ensure proper operation and compliance with the required discharge values.



**The complete operation manual must be kept directly at the plant so that both the operator and qualified personnel can inspect it at any time.**

### 2.2 Important information

The AQUATO® K-Pilot 18.1/18.3/18.4 controller indicates faults acoustically and optically. It features a mains-independent power failure monitoring system.

After commissioning, please receive instruction in the plant engineering and functioning of the AQUATO® K-Pilot 18.1/18.3/18.4 controller.

The warranty shall become void in the event of improper use!

In the case of repairs, the proper functioning of the plant and the continued validity of the warranty can only be guaranteed if original spare parts or spare parts approved by AQUATO® are used.



**The small wastewater treatment plant must always remain in operation!**

If you have any problems with your controller, please consult your maintenance company. They will be happy to help you solve any problem you might have.

If the AQUATO® controller is used for other purposes without the express consent of AQUATO Umwelttechnologien GmbH and/or if the safety instructions are disregarded, this may result in danger or injury to persons and malfunctions or defects in the plant.



**The relevant accident prevention regulations must be observed!**

**In this case, all liability shall be excluded.**

Modifications to the controller and unauthorised conversions are not permitted.

**The AQUATO® K-Pilot 18.1/18.3/18.4 controller must be installed properly and in accordance with the installation instructions (see Chapter 5).**

The Controller Operation Manual must be read carefully before installation and commissioning and the instructions contained therein must be strictly followed!

During assembly and installation, commissioning and operation, as well as, if applicable, decommissioning, the applicable standards and regulations must be observed.

All work may only be carried out by trained specialists with an appropriate certificate of qualification.

**The operator of the plant must be instructed in its operation by the fitter.**

When connecting the controller, national regulations and the specifications on the nameplate must be observed. The device may only be operated on mains types which contain a protective conductor (PE). Connection to the mains must be made by means of a separate fuse and an RCD fuse. Before commissioning, the electrical protective measures must be checked to verify their proper functioning!

**Installation work may only be carried out by qualified electricians.  
When working on the device, always pull out the power plug.**

Never operate a device that

- ▶ has a malfunction,
- ▶ was dropped,
- ▶ was otherwise damaged or
- ▶ apparently has a damaged connection cable or
- ▶ apparently has a damaged plug.

**The plant must be disconnected from the mains supply for all maintenance and repair work.**

**If it is necessary to enter the plant, this may only be done in the presence of a second person with appropriate safeguards (gas detector, safety ropes)!**

**The applicable accident prevention regulations and the accepted rules of technology must be observed!**

## 3 Safety instructions

### 3.1 General information on the safety information

This manual contains basic instructions that must be observed during installation, commissioning and maintenance.



**The manual must be kept directly at the plant so that both the operator and qualified personnel can inspect it at any time.**

The safety instructions contained in this installation manual, the applicable national accident prevention regulations and any internal work, operating and safety regulations must be observed.

Non-observance of the safety instructions may endanger both persons and the environment and result in the loss of any claims for damages.

### 3.2 Definition of Terms

#### **Operator**

The operator of the plant is considered to be the person who ensures that the plant is kept in proper operation.

#### **Qualified personnel**

are in a position to assess and perform work assigned to them and to recognize and assess dangers on the basis of the technical training and the knowledge and skills imparted to them.

### 3.3 Hazard analysis

The AQUATO® plants were developed according to the state of the art and subjected to a risk analysis. To eliminate or minimize risks, please follow the instructions below.

### 3.4 Warning symbols used

Below you will find an overview of the symbols used in this manual and their meanings:



**Warning of a danger point**



**Warning of dangerous electrical voltage**

### 3.5 Duty of care of the operator

Make sure that

- the plant is used only in accordance with its intended purpose (see Chapter 4),
- the plant is only operated in perfect condition,
- the self-checks are carried out by the operator,
- the maintenance intervals are complied with,
- maintenance and repairs are only carried out by qualified personnel,
- the Controller Operation Manual, the Installation, Operation and Maintenance Manual and the operation log can be inspected at any time,
- and only wear and spare parts approved by the manufacturer are used.

### 3.6 General safety instructions

The accident prevention regulations for work on wastewater plants (DGUV regulation 21 and DGUV regulation 22, formerly: BGV C5) must be observed. The work should only be carried out by skilled personnel. The following safety instructions must always be observed for your own safety when working and coming into contact with the small wastewater treatment plant:



#### 1. Disconnect the small wastewater treatment plant from the mains!

Special care should be taken when performing maintenance work in the pit. In this case, the plant technology must always be disconnected from the mains and secured against unintentional reconnection of the power supply!

**Risk of electric shock in case of defective compressor or defective power cables.**



The fine-bubble aeration of AQUATO® diffuser systems causes a water-air bubble mixture with a lower density than pure water. This reduces the buoyancy in the water. Should a person accidentally fall into the reactor, he/she would not be able to swim. **(Danger of drowning!)**



#### 2. Ventilate the plant well, access to the pit only with safeguard and supervisor!

Biological processes produce gases that are dangerous to humans. These can lead to fainting and/or death by suffocation, even if they cannot be detected by smell. For this reason, access to the small wastewater treatment plant is only permitted under the supervision of a person keeping watch outdoors and after a good ventilation with appropriate safeguards (gas detector, safety ropes).

A rescue/safety harness must be worn by each person entering the v

**Never climb in after unconscious persons, but get help immediately!**



#### 3. Electrical fuse protection, RCD fuse!

Die AQUATO® operate with 230 V / 50 Hz alternating voltage or with 400 V / 50 Hz alternating voltage. When operating the controller, the personnel must also not be exposed to the risk of electric shock due to carelessness (e.g. wet fingers). The socket provided for the control device must be separately protected by an RCD fuse and connected to the mains supply by electrically qualified personnel. Before commissioning the plant, a qualified electrician must check the proper functioning of the electrical protective measures.

### 3.7 Safety instructions for qualified personnel

Installation, maintenance and repairs may only be carried out by qualified personnel. Before carrying out the work, it must be ensured that the knowledge and skills of the personnel are adequate to the intended use, the personnel have received instruction, have read and understood the **operation manual**.



Before beginning and while carrying out work in the tank, ventilation must be provided to ensure that neither gases in concentrations dangerous to health nor a potentially explosive atmosphere or oxygen deficiency can occur.



Before beginning and while carrying out work, it must be ensured that the plant is disconnected from the mains and secured against being switched on again.



Working in tanks requires protective measures even at low heights. Appropriate measures must therefore be taken against the risk of falling. If technical measures are not possible, personal protective measures against falling should be taken.



Always wear suitable protective clothing as well as hand, foot and face protection.  
Avoid contact with wastewater.

It should be pointed out that, despite all the safety measures taken, residual risks at the installation site cannot be ruled out:

**Danger of slipping and tripping**

**Danger due to electrical voltage**

**Risk of infection by germs and bacteria**

### 3.8 Rescue measures

Ensure that a second person is always available for protection when working in the tank. Never climb in after unconscious persons, but get help.

## 4 Area of application of the controller

The K-Pilot 18.1/18.3/18.4 controllers are used for the operation of small wastewater treatment plants. They can be used to operate both SBR and SSB plants. In addition to the standard operating modes of performance classes C and D, a phosphate module or an H module can also be connected to cover effluent classes C+P and D+P or C+H and D+H.

If the plant is to be operated simultaneously with a phosphate module and a UV module (i.e. +P +H), the K-Pilot 18.4 controller is required.

Hygienisation is possible both with a UV lamp and with the additional dosing of a disinfectant.

In the standard version, all necessary pumping operations are carried out with compressed air lifters. When operated with the K-Pilot 18.3/18.4 controllers, one or more lifters can also be replaced by submersible motor pumps. If necessary, an additional 230 V or a 3-phase compressor (400 V) can also be connected via an ORKA-S module.

The K-Pilot 18.1/18.3/18.4 controllers can also be operated with a float switch, in which case the clear water draw-off time is – if possible – shortened and a flood alarm triggered, if necessary. Moreover, it is also possible to operate the controllers in economy mode with somewhat shorter running times.

An additional buffer, which is often useful or even necessary for restaurants, for example, can be operated both in the bypass flow and in the main flow and switched directly with the K-Pilot 18.1/18.3/18.4 controllers.

The K-Pilot 18.1/18.3/18.4 controls also allow the use of a float switch as a pure flood detector – without affecting the cycle.

The K-Pilot 18.3 controller can also operate a buffer with a float switch.

The K-Pilot 18.3/18.4 controllers can also be used to dose an external C source – in times when the plant is operating below full capacity.

In order to implement all these different operating modes, some of the air outputs can be used for different functions and the electrical outputs of the K-Pilot 18.3/18.4 controller can be configured freely.



## 4.1 K-Pilot 18.1

The K-Pilot 18.1 controller has an electrical output as a socket for the compressor as well as a float switch input.

The K-Pilot 18.1 controller can be used to operate SBR and SSB plants. It is suitable for the standard operating modes of performance classes C and D with a compressor and compressed air lifters. Operation with float is also possible.

## 4.2 K-Pilot 18.3

The K-Pilot 18.3 controller allows the use of a maximum of **2 additional electrical outputs** and 2 float switch inputs.

In addition to the standard operating modes, dosing for phosphate precipitation, dosing of a C source, hygienisation with UV lamp or disinfectant dosing (e.g. chlorine) can also be activated to cover effluent classes C+P, D+P, C+H and D+H.

Additional compressors can be connected. A three-phase compressor (via an intermediate ORKA-S module) can also be operated instead of a single-phase compressor.

The operation of a buffer in the main or bypass flow is also possible; this can be controlled with a second float switch.

With the K-Pilot 18.3 controller, it is possible to work with a double float switch, i.e. to use one float switch for the lower switching point and another for the upper switching point, thereby increasing the buffer. In this case, however, it is not possible to use a float switch for a buffer.

## 4.3 K-Pilot 18.4

The K-Pilot 18.4 controller allows the use of a maximum of **3 additional electrical outputs** and 1 float switch input.

This controller allows various combinations of units.

For example, dosing for phosphate precipitation and a hygienisation with UV lamp or disinfectant dosing (e.g. chlorine) can be activated in combination to cover effluent classes C+P+H, D+P+H.

Additional compressors can be connected. A three-phase compressor (via an intermediate ORKA-S module) can also be operated instead of a single-phase compressor.

It is also possible to operate a buffer with time-controlled discharge in the main or bypass flow.

## 5 Installation manual for the controller

### 5.1 Safety instructions



The controller is intended for wall mounting and is therefore pre-mounted on a bracket. However, it can also be accommodated in a wall cabinet or an outdoor cabinet.



Commissioning is carried out by connecting the controller to the mains. Only plug in the power plug after the existing units have been connected to the appropriate devices in the controller (see Chapter 6.2).



Only allow qualified personnel to carry out the electrical installation. The manufacturer accepts no liability for any damage caused as a result of carrying out the installation on one's own.



Non-compliance with the following safety instructions may result in a limitation or complete loss of liability on the part of the manufacturer.

Only specialists may perform any actions on the device or repairs of any kind.

Before commissioning and switching on the mains voltage, it must be ensured that:

- there is no visible damage to the device and the connection cables,
- in particular the mains connection and the connections of the units are properly connected,
- all connections have been made properly and professionally,
- the laying / routing of all cables and lines comply with the applicable regulations,
- the device is closed properly,
- the plant is properly secured.

Before working on the control console, please note the following important instructions:

- Disconnect the plant from the mains before opening the controller.
- To prevent tearing or damaging cables or hoses, open the control unit carefully and do not simply drop the cover.
- Replace individual fuses only in a de-energized state.
- Never use fuses with currents higher than those specified.
- Do not manipulate the circuitry of the system in any way.
- The relevant applicable regulations (EN, VDE, etc.) as well as the regulations of local energy suppliers must be strictly complied with.
- If a fuse is defective, it may only be replaced by a microfuse of the same type. In the standard case with one compressor, a fuse of the following type is installed at the factory: **microfuse, slow-blow, type 3.15 A, 5 x 20 mm** according to EN 60127-2/III with a maximum power loss of 1.5 W.

With a 2-compressor plant, the following type is used: microfuse, slow-blow, type 5.00 A, 5 x 20 mm.



Note:

For larger plants, a stronger fuse may be installed (max. 6.3 A T). Always replace fuses with a fuse of the same current rating.

The cables to the device must be laid correctly. In particular, it is important to prevent high mechanical stress on the cables, e.g. due to insufficiently fixed cables, as otherwise protection class IP 54 cannot be guaranteed.

## 5.2 Controller with wall bracket

The controller is fully mounted on the wall bracket.

Mount the control unit with wall bracket in a shady and wind-protected location. In climatically unfavourable locations, it is advisable to install a heater and/or cooling fan.

- When selecting the installation location, the weight of the finished unit (e.g. 10 kg as in this example) must be taken into account.
- A structure that transmits sound or vibrations is unsuitable for installation.
- The installation site must be dry, clean and well-ventilated – high dust accumulation must be avoided, as otherwise the air filter of the compressor can become clogged.
- Mount the controller with wall bracket vertically and horizontally on the wall.
- Place the compressor on the bracket and connect it to the controller using the 90° hose bend and two clamps provided.
- Plug the plug for the power supply of the compressor into the 230 V socket on the side of the controller.
- Please read this manual in full before commissioning the controller.

If the controller has to be opened, disconnect the plant from the mains before opening the controller. To prevent tearing or damaging cables or hoses, open it carefully and do not simply drop the cover.

### 5.3 Controller in outdoor cabinet or wall cabinet

The same principles as described above apply to the installation.

Set up the outdoor column in a shady and wind-protected location. In climatically unfavourable locations, it is advisable to install a control cabinet heater and/or cooling fan. This also applies if an external wall cabinet is used.

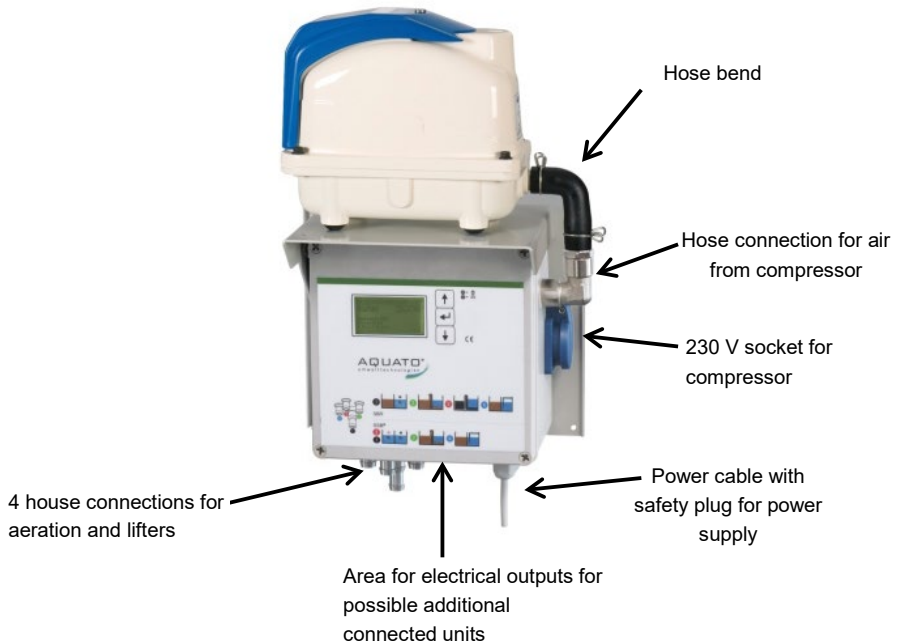
If the controller has to be opened, disconnect the plant from the mains before opening the controller. To prevent tearing or damaging cables or hoses, open it carefully and do not simply drop the cover.



**Figure 1:** Controllers in various installation variations

## 6 Connections to the controller

The following figure shows the standard version of the K-Pilot 18.1/18.3/18.4 controller with all connections on the housing. Depending on the application, additional electrical connections may be added.



**Figure 2:** Connections on the K-Pilot 18.1/18.3/18.4 controller with compressor on bracket

## 6.1 Air connections – K-Pilot 18.1/18.3/18.4

The air inlet for the air supplied by the compressor is located on the right side of the controller. If the compressor is placed below the controller and the hose connection (see Figure 2) is turned downwards, it must be ensured that the air hose inside the controller is not twisted.



**Figure 3:** The hose inside the controller must not be twisted.

The hose connections for aeration and the lifters are located at the bottom of the housing. They are identified by colour coding on the front of the controller.

### 6.1.1 Assignment for SBR plants

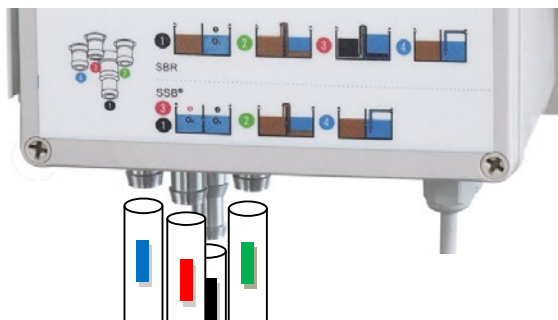
The following assignment applies for **SBR** plants:

**Aeration (rear) = black ❶**

**Sludge discharge (right) = green ❷**

**Charging (front) = red ❸**

**Clear water discharge (left) = blue ❹**



**Figure 4:** Controller with SBR air hose connections

### 6.1.1.1 SBR plants with 2 compressors

If 2 compressors are used, the air from the outputs of the two compressors is brought together and then led in a hose to the reactor. Here, the air is distributed to the individual membrane diffusers.

### 6.1.1.2 SBR plants with 3 compressors

If 3 compressors are used, the air from the outputs of the three compressors is brought together and then led in a hose to the reactor. Here, the air is distributed to the individual membrane diffusers.

## 6.1.2 Assignment for SSB plants

There are 2 aeration variants for **SSB** plants.

For the **standard variant** (aeration of 1st chamber) (see Chapter 6.1.3.1), the following assignment applies:

**Aeration of last chamber(s) (rear) = black ●**

**Sludge discharge (right) = green ●**

**Aeration of first chamber(s) (front) = red ●**

**Clear water discharge (left) = blue ●**

In this variant (see Figure 5), all 4 (air) outputs of the controller are used. The front output is used for the aeration of the first chamber, the rear output for the aeration of the last chamber(s). The other two outputs are used for controlling the lifters.

For the **SSB special variant** (see Chapter 6.1.3.2), the following assignment applies:

**Aeration (rear) = black ●**

**Sludge discharge (right) = green ●**

**Unoccupied (front) = red ●**

**Clear water discharge (left) = blue ●**

In this variant (see Figure 6), only the rear (air) output of the controller is used for aerating all the chambers. The front output remains unused. The other two outputs are used for controlling the lifters.

## 6.1.3 Setting the aeration in SSB plants

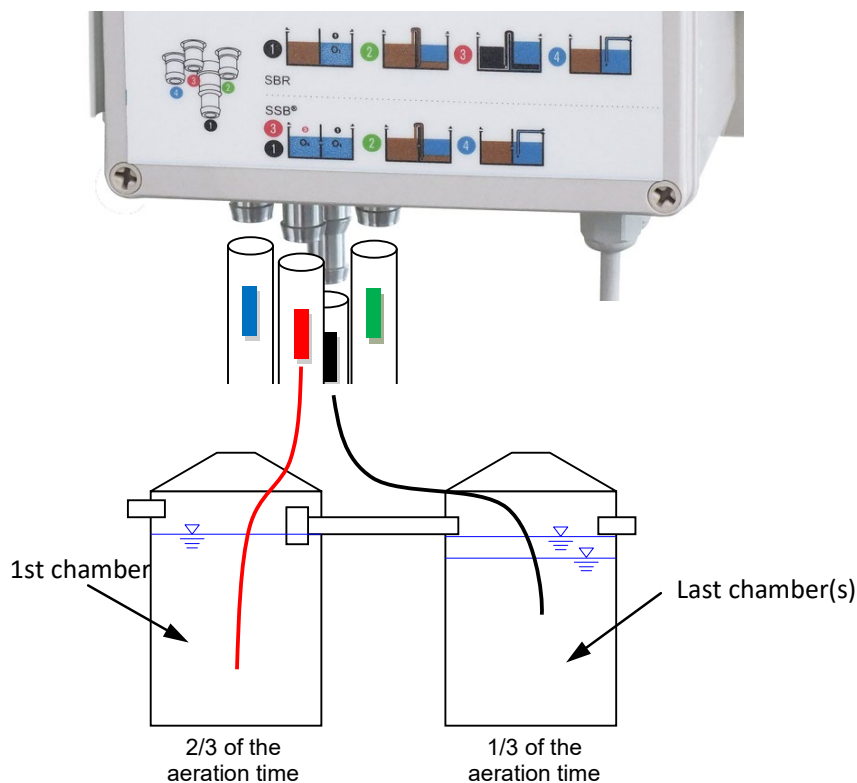
With the SSB plant, all chambers of the plant are aerated. The first chamber must receive the largest portion of the injected air (approx. 2/3), the remaining air (approx. 1/3) enters the rear chamber(s).

### 6.1.3.1 Standard variant

During commissioning, "Aeration 1st chamber" is selected.

The front red output marked 3 is used to aerate the first chamber(s). The rear black output marked 1 is used to aerate the last chamber(s).

The controller is preset so that first the first chamber(s) is/are aerated via the front output 3 (display: "Aeration 1st C") and then the last chamber(s) via the rear aeration output 1 (display: "+Aeration"). The aeration times are already preset on the controller so that aeration takes place from the front output (red, chamber 1) 2/3 of the time and from the rear output (black, last chamber(s)) 1/3 of the time.



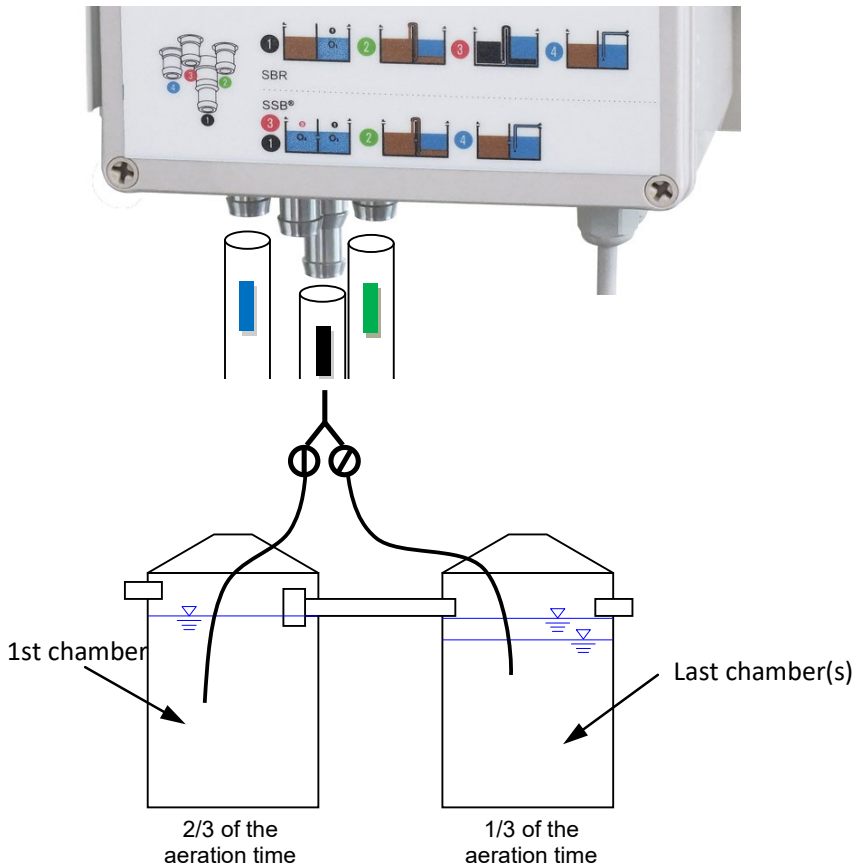
**Figure 5:** Hose connections – Assignment for SSB standard variant



### 6.1.3.2 Special variant

If aeration should only take place via output 1, this must be set in the controller, i.e. during commissioning, "Aeration 1st chamber" is selected in the second line "(NEW)" "NO".

The air must be distributed accordingly to the individual chambers using distributors (e.g. Y-pieces, etc.). It must be adjusted manually with shut-off valves so that approx. 2/3 of the air is blown into the first chamber and approx. 1/3 into the last chamber(s).



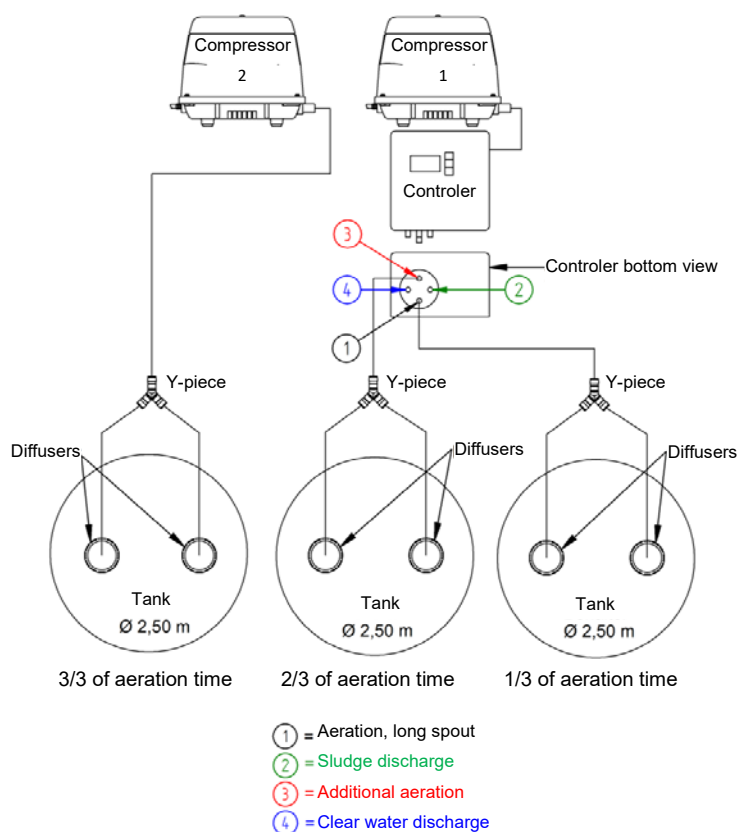
**Figure 6:** Hose connections – Assignment for SSB special variant

### 6.1.3.3 SSB plants with 2 compressors

Systems with 2 compressors can only be operated with controllers K-Pilot 18.3/18.4, which offer extended connection options (for connection information, see Chapter 6.2.5).

In such plants, the first tank is aerated directly by compressor 2. Tanks 2 and 3 are supplied with air by compressor 1 via the controller. Tank 2 is ventilated via the front, red controller connection marked 3. The aeration time is 2/3 of the total aeration time. With the remaining 1/3 aeration time, tank 3 is aerated via the rear black connection marked 1 (see

Figure 7).

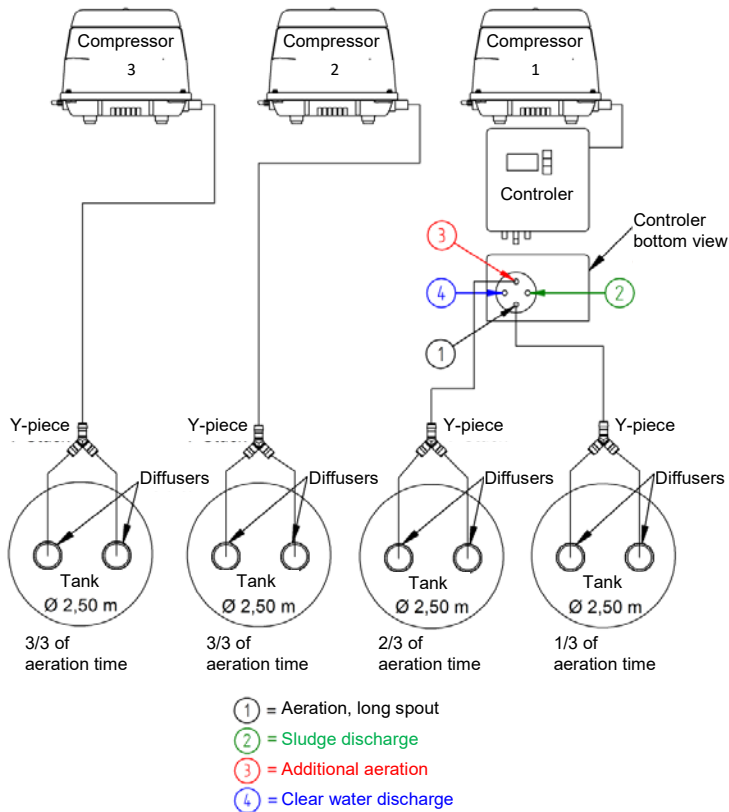


**Figure 7:** Hose connections – Assignment for SSB 2-compressor plant (3 tanks)

#### 6.1.3.4 SSB plants with 3 compressors

Systems with 3 compressors can likewise only be operated with controllers K-Pilot 18.3/18.4, which offer extended connection options (for connection information, see Chapter 6.2.5).

In such plants, the first tank is aerated directly by compressor 3. Tank 2 is aerated directly by compressor 2. Tanks 3 and 4 are supplied with air by compressor 1 via the controller. Tank 3 is aerated via the front, red controller connection marked 3. The aeration time is 2/3 of the total aeration time. With the remaining 1/3 aeration time, tank 4 is aerated via the rear black connection marked 1 (see Figure 8).



**Figure 8:** Hose connections – Assignment for SSB 3-compressor plant (4 tanks)

## 6.2 Electrical connections

### 6.2.1 Power connection – K-Pilot 18.1/18.3/18.4

The power connection is established using the supplied power cable (length approx. 1.5 m) on the controller with safety plug (terminals L1, N, PE) (plug type F). Fuse protection on grid side: max. 1 x 16 A G.

After plugging in the plug, the controller starts with a self-test with a duration of approx. 3 seconds while displaying "booting system...". Then the start message "AQUATO" appears. The display Vx.xx.xx (e.g. V2.07.09) in the lower part of the message is the version number of the software. A few seconds later, the standard display appears. (A number of settings must still be made at this point during commissioning – see Chapter 8.2, 8.4.2.5, 9.2 and 9.4.2.5.) The device is now ready for operation.

If the compressor (or another optional unit) is running, the green LED lights up. The red LED flashes in the event of a fault/error.

### 6.2.2 Potential-free contact – K-Pilot 18.1/18.3/18.4

An additional warning/flashing light can be connected via the potential-free contact on the circuit board in the controller housing. This can be supplied with power via the controller or via an independent external line. In **case of an alarm**, the relay closes the connection between **terminals 11 and 12** and opens the connection between 11 and 14.

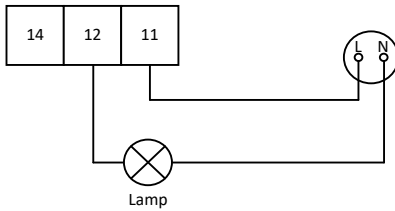
If, in the event of a fault, the warning/flashing light should light up or flash to indicate the fault, select the connection via contacts 11 and 12 (see Figure 9: Potential-free contact, Figure 10 and Figure 11).



**Figure 9:** Potential-free contact

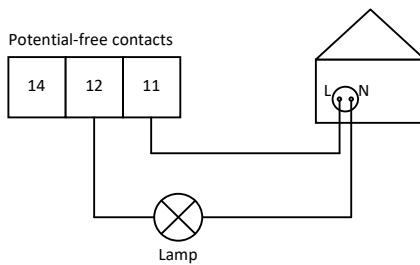
Power supply from controller  
→ No signal in case of RCD fault!

Potential-free contacts



**Figure 10:** Potential-free contact with error indication – power supplied by controller

Power supplied by external circuit  
→ Alarm even if RCD fault!



**Figure 11:** Potential-free contact with error indication even in case of power failure

In order to receive the additional warning signal even in the event of a power failure in the controller, the warning/flashing light must be connected to an external circuit (see Figure 11).

### 6.2.3 Socket for compressor – K-Pilot 18.1/18.3/18.4

The compressor is connected by plugging the plug into the socket on the side of the controller. Its running times are regulated by the connection via this socket.



**Attention:** The compressor must **not be connected to an external socket**, as otherwise the aeration cycles will not be maintained. It must be connected to the designated socket on the side of the controller.

### 6.2.4 Float switch – K-Pilot 18.1 controller

The float switch for the **"Float" control type** is connected to the K-Pilot 18.1 controller via the lustre terminal attached to the rear panel of the controller (see Figure 12). This controls the clear water discharge and the aeration times and gives a flood alarm.

As a standard, a normally open contact is used with the control voltage: 230 V~ approx. 5 mA; switching between input L and N.

Float switch  
KOM



or

Float switch  
STABI-KOM



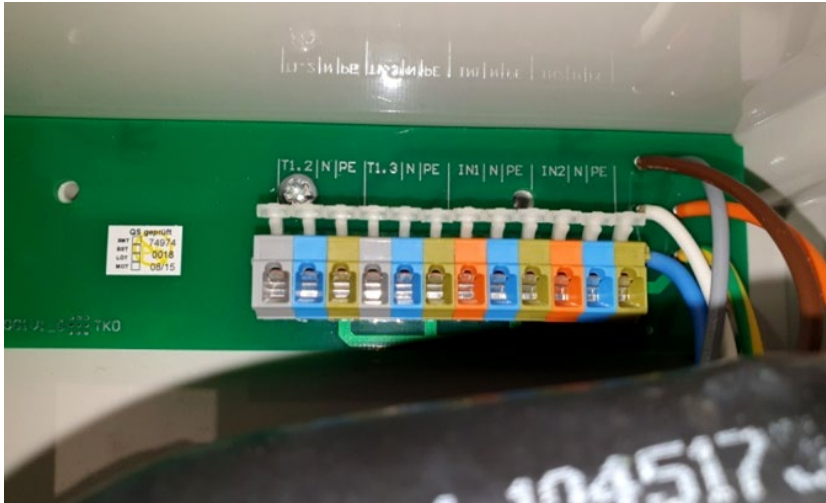
**Figure 12:** Connection of float switch to K-Pilot 18.1 controller

If the option **"Time" control type** is selected and the float switch is connected (see Figure 12), the float works merely as a flood detector without intervening in the cycle sequence. The float display for this float is then only shown temporarily on the display in the event of flooding.

## 6.2.5 Other connections – K-Pilot 18.3/18.4

### 6.2.5.1 Connections – K-Pilot 18.3

In the K-Pilot 18.3 controller, there is a circuit board with 4 electrical connections at the top of the rear panel. Of these, the two left connections are outputs and the two right connections are inputs. The float inputs are permanently occupied. The outputs can be freely assigned to the available functions. The controller therefore has 2 outputs and 2 inputs (see Figure 13).



Output:			Output:			Input:			Input:		
T1.2	N	PE	T1.3	N	PE	IN1	N	PE	IN2	N	PE
grey	blue	green	grey	blue	green	orange	blue	green	orange	blue	green
Charging pump*			Charging pump*			Float with control type: Float			Float for buffer		
Clear water pump			Clear water pump								
Sludge pump			Sludge pump								
2nd diffuser			2nd diffuser								
3-phase diffuser			3-phase diffuser			Float for flood indicator with control type: Time			Float for flood indicator with control type: Float		
UV lamp			UV lamp								
Dosing pump			Dosing pump			Float 1 with control type: Double Float			Float 2 with control type: Double Float		
Buffer pump			Buffer pump								

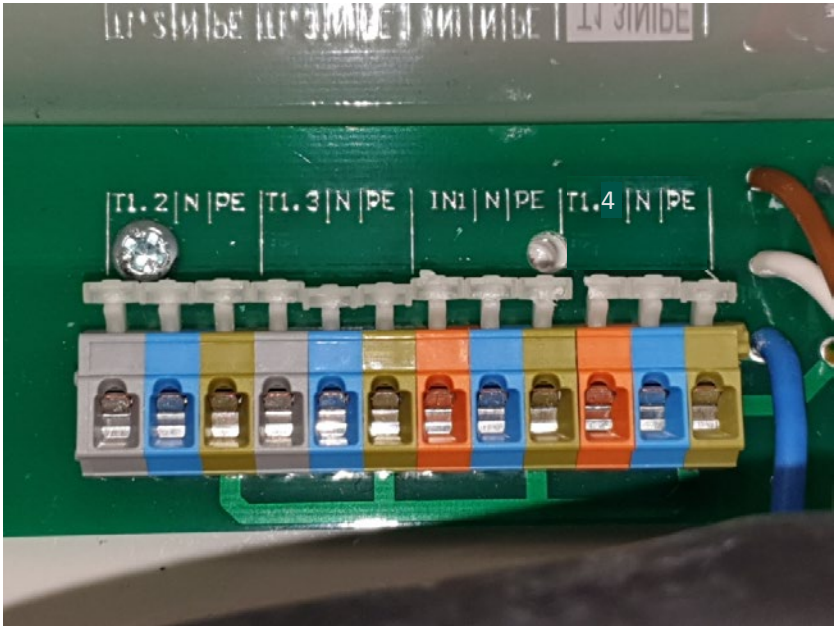
\* only with SBR

**Figure 13:** Electrical connections with K-Pilot 18.3 controller

For example, the 2nd diffuser can be connected to output T1.2 and the clear water pump to output T1.3. The corresponding outputs must then be assigned to the connected units during commissioning (see Chapter 8.2, 8.4.2.5, 9.2 and 9.4.2.5).

6.2.5.2    Connections – K-Pilot 18.4

In the K-Pilot 18.4 controller, there is a circuit board with 4 electrical connections at the top of the rear panel of the controller. Of these, the two left connections and the far right connection are outputs, while the third connection from the left is an input. The outputs can be freely assigned to the available functions. The controller therefore has 3 outputs and 1 input (see Figure 14).



Output:			Output:			Input:			Output:		
T1.2	N	PE	T1.3	N	PE	IN1	N	PE	T1.4	N	PE
grey	blue	green	grey	blue	green	orange	blue	green	orange	blue	green
Charging pump* Clear water pump Sludge pump 2nd diffuser 3-phase diffuser UV lamp Dosing pump Buffer pump			Charging pump* Clear water pump Sludge pump 2nd diffuser 3-phase diffuser UV lamp Dosing pump Buffer pump			Float with control type: Float  Float for flood indicator with control type: Time			Charging pump* Clear water pump Sludge pump 2nd diffuser 3-phase diffuser UV lamp Dosing pump Buffer pump		

\* only with SBR

**Figure 14:** Electrical connections with K-Pilot 18.4 controller

For example, the precipitant dosing for phosphate precipitation can be connected to output T1.2, the UV lamp to output T1.3 and the clear water pump to T1.4. The corresponding outputs must then be assigned to the connected units during commissioning (see Chapter 8.2, 8.4.2.5, 9.2 and 9.4.2.5).

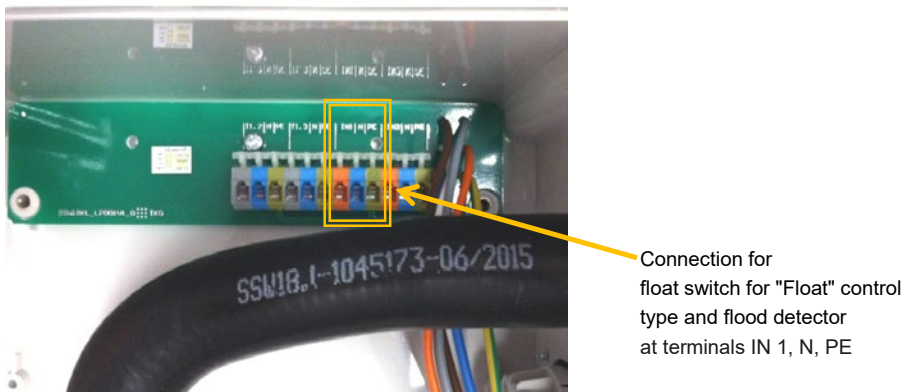


### 6.2.5.3 Float switch – K-Pilot 18.3/18.4

As a standard, a normally closed contact is used with the control voltage: 230 V~ approx. 5 mA; switching between input L and N.

For the K-Pilot 18.3 and K-Pilot 18.4 controllers, the float switch for the **"Float" control mode** is connected to the designated terminals IN 1, N, PE on the circuit board at the top of the rear panel of the controller (see Figure 15).

If the float switch drops down, it switches off the clear water discharge. If it does not drop down by the end of the clear water discharge, it triggers a flood alarm. If it remains down after the clear water discharge – or the subsequent sludge discharge – until the end of the aeration time, the plant switches to economy mode (shorter running times of the units and no clear water discharge). If the float switch floats up again, economy operation ends and the cycle continues with the aeration phase.



**Figure 15:** Connection for standard float switches for K-Pilot 18.3/18.4 controller

If the option **"Time" control mode** is selected and the float switch is connected to terminals IN 1, N, PE (see Figure 15), the float works merely as a pure flood detector without intervening in the cycle sequence. The float display for this float is then only shown temporarily on the display in the event of flooding.

#### 6.2.5.4 Float switch as flood detector – K-Pilot 18.3

With the K-Pilot 18.3 controller, if the float switch for the **"Float" control mode** is connected to the designated terminals IN 1, N, PE on the circuit board at the top of the rear panel of the controller and "FLOAT" control type was selected during commissioning, a **second float switch** can be additionally connected to the designated terminals **IN 2, N, PE** (see Figure 16). This functions as a pure flood detector without interfering with the cycle sequence, but only if the "FLOAT FOR BUFFER" function (see Chapter 6.2.5.5 and 8.4.2.5) is not selected.



Connection for  
second float switch for  
"Float" control type as pure  
flood detector  
at terminals IN 2, N, PE

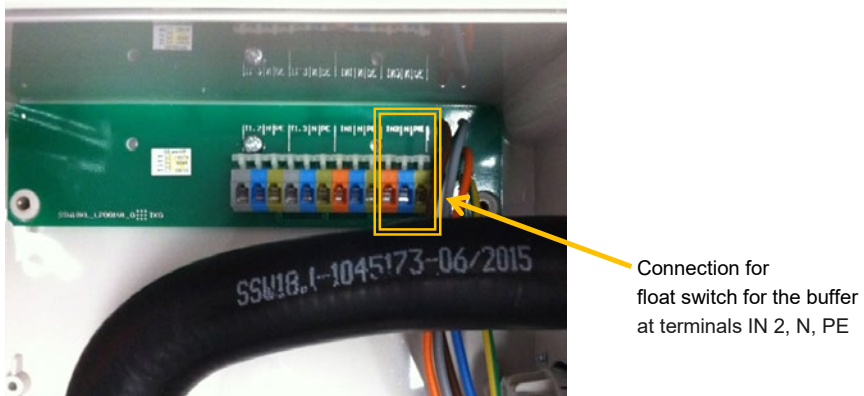
**Figure 16:** Connection of 2nd float switch as flood detector with K-Pilot 18.3

If the option **"Time" control mode** is selected and the float switch is connected to terminals IN 2, N, PE, it will not function unless the "FLOAT FOR BUFFER" function (see Chapter 6.2.5.5 and 8.4.2.5) is selected.

### 6.2.5.5 Float switch for buffer – K-Pilot 18.3

A float switch for a buffer (see Chapter 8.4.2.5) can also be connected to the K-Pilot 18.3 controller. This float switch is connected to the designated terminals IN 2, N, PE on the circuit board at the top of the rear panel of the controller (see Figure 17).

The float switch controls the buffer emptying process. If it has floated up, the buffer is emptied after the sludge has been discharged. If it drops down, the emptying process is ended.

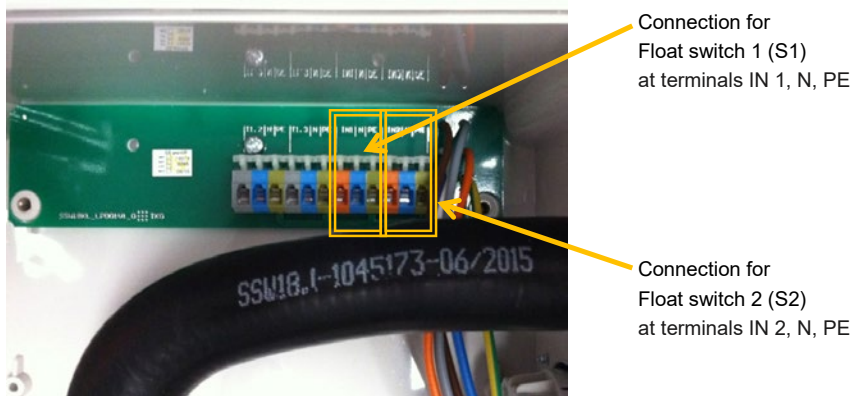


**Figure 17:** Connection of float switch for buffer to K-Pilot 18.3 controller

### 6.2.5.6 Double float – K-Pilot 18.3

With the K-Pilot 18.3 controller, it is possible to work with a double float switch. For this purpose, the float switch (S1) for the **"Double Float" control mode** is connected to the designated terminals IN 1, N, PE on the circuit board at the top of the rear panel of the controller (see Figure 18). The float switch (S2) is connected to the terminals IN 2, N, PE (see Figure 18).

With this controller setting, the two float switches are AND-linked, i.e. the controller always switches ON only when both float switches have floated up and always switches OFF only when both float switches have sunk down.



**Figure 18:** Connection of double float switch to K-Pilot 18.3 controller

### 6.2.5.7 Clear water pump

A **clear water pump** is used to overcome greater delivery heads. This then replaces the clear water lifter. A pump and an external float switch are used. The float switch is attached to the pump holder of the clear water pump.

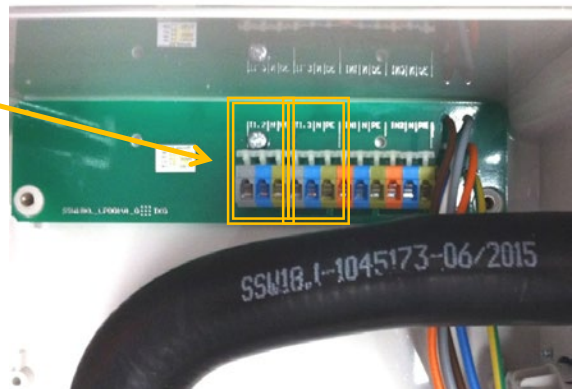
The clear water pump and the external float are connected to the controller directly in the housing (see Figure 13 and Figure 14). The float switch is connected to IN1, and the pump can be connected to T1.2 or T1.3 (or with K-Pilot 18.4 also to T1.4). For operation with a clear water pump, the control type "Float" must be selected (for the required controller setting, see Chapter 8.4.2.5 and 9.4.2.5).



**Figure 19:** Clear water pump with external float switch

Possible connections for  
clear water pump  
in the K-Pilot 18.3  
controller:  
terminals T1.2, N, PE  
or  
terminals T1.3, N, PE

In the K-Pilot 18.4  
controller,  
terminals T1.4, N, PE  
are also available



**Figure 20:** Clear water pump connection in K-Pilot 18.3 controller



**Figure 21:** Float connection for clear water pump in K-Pilot 18.3/18.4 controller

#### 6.2.5.8 Other connectible units

If a **surplus sludge pump** is required, it can be connected in the same way as a clear water pump. In addition, a **2nd compressor**, a **UV system** (always with float switch and clear water pump), a **dosing pump** (always with float switch) or a **buffer pump** can be connected.

If the plant is to be connected to a **UV lamp** for the purpose of hygienisation, "FLOAT" must be selected as the control type and a clear water pump and a float switch are required for operation (see Chapter 8.4.2.5 and 9.4.2.5).

If a **dosing** is to be selected, "FLOAT" must be selected as the control type. By selecting "PO3", the dosing pump can be used for precipitant dosing for **phosphate precipitation** or, by selecting "C", for the dosing of a **C source** (see Chapter 8.4.2.5 and 9.4.2.5).

When using the controller to operate an SSB plant, a **buffer lifter** can be used to empty the buffer instead of the **buffer pump**. However, in this case, the aeration must be selected in special cases (see Chapter 6.1.3.2, 8.4.2.5 and 9.4.2.5).

It is also possible to use a **3-phase compressor** should this become necessary, e.g. due to high water depth (see Chapter 8.4.2.5 and 9.4.2.5). This is then connected via an ORKA-S module and the compressor for the lifters is not controlled for aeration purposes. The current monitoring can be switched on or off separately for this compressor.

If, for example, a second compressor and phosphate elimination are required to operate the plant, the compressor could be connected to T1.2 and the phosphate elimination to T1.3.

A maximum of two additional units and two float switches can be operated with the K-Pilot 18.3 controller.

Three additional units and one float switch can be operated with the K-Pilot 18.4 controller.

When **operating with two additional compressors**, these are operated in parallel – via a double safety socket – with the setting "2ND AERATOR" and connected to one output. This allows an additional unit to be connected to the K-Pilot 18.3 controller (or 2 additional units to the K-Pilot 18.4 controller). For example, the sockets for the two additional compressors could be connected to T1.2 and a sludge pump to T1.3.

## 7 Commissioning of the plant

### 7.1 Prior to commissioning



The relevant accident prevention regulations, guidelines, safety rules and leaflets of the responsible employers' liability insurance association (DGUV), as well as the regulations of the Association of German Electrical Engineers (VDE) must be observed when constructing and operating wastewater treatment plants.

Before commissioning the plant, the installation and setup of the plant components – as described in the **installation and operation manual** – must be completed.

The volumes and structure of the tanks must be designed in accordance with the wastewater treatment and process engineering specifications. The pipelines must be connected appropriately.

Make sure that the roof ventilation functions properly. If it is not sufficient, a separate vent pipe must be installed. Forced ventilation may also be required.

The leak test must be carried out before commissioning.

The technology must be properly installed and connected in accordance with the wastewater treatment and process engineering requirements.



Prior to commissioning, the plant must be filled with water up to 5 cm above  $H_{W,min}$ .



The electrical installation must have been carried out and completed – by qualified personnel.

(See Chapter 5 and 6)





## 7.2 Commissioning

The plant is put into operation by connecting the power cable of the controller to the mains (see Chapter 8.2 and 9.2)



**Only plug in the power plug after the compressor and – if present – the float switch and motor pump have been connected to the designated devices in the controller.**

(See Chapter 6.2)



After plugging in the plug, the controller starts (see 8.2 and 9.2) with a self-test with a duration of approx. 3 seconds. Then the start message "AQUATO" appears. The display Vx.xx.xx (e.g. V2.07.09) in the lower part of the message is the version number of the software.

The green and red LEDs then simultaneously light up continuously, indicating that the device is in the initialization phase.

Then the following points, among others, must first be worked through when commissioning the controller for the first time (see Chapter 8.2 and 9.2): password, language, date and time, basic type, aeration, plant type with PE number, control type time/float and denitrification. The controller then switches to manual mode so that the commissioning engineer can test the functions individually.

At the end of manual mode, the controller switches to the standard display. The device is now ready for operation. This is indicated by a flashing triangle ◀ in the lower right corner of the LCD display. The plant now runs fully automatically.



The commissioning engineer must ensure that the parameter settings in the controller have been made in such a way that they comply with the requirements (e.g. effluent class) from the approval and the water law license for the system on which the controller is to be used.

## 8      Operation as AQUATO® STABI-KOM

The small wastewater treatment plant must be operated by the owner or a competent person commissioned by the owner (operator).

After commissioning, the plant is operated fully automatically. It is controlled by a PLC. The sequence and flow of the phases are programmed in the controller. The times for the aeration intervals, the denitrification phase (optional) as well as for the discharge of the purified wastewater and the return of the surplus sludge are preset, but can be readjusted if necessary.

In the standard case, the cycles run on a purely time-controlled basis. However, it is possible to use a float switch (see Chapter 6.2.4 and 6.2.5.3) and thereby additionally control the plant via the water level.

If any faults occur during operation of the plant, they are reported visually and acoustically by the controller. The red LED flashes and the buzzer sounds. The error message remains in the main display until the error is acknowledged (see Chapter 8.4.3.5).

The error message remains stored in the error logbook and can thus be evaluated later.

The controller has a power failure alarm. In the event of a power failure, an alarm tone sequence is generated approx. every 30 seconds in order to notify the operator that wastewater treatment has stopped. If the power supply returns after a power failure, the device switches on again automatically.

### 8.1      Operation and displays of the controller

The controller has a graphic LCD display with 128 x 64 pixels. Indications are made in plain text and using two LEDs. Operation is carried out via three buttons.

Arrow button for selecting menu items



Middle button to confirm inputs



Arrow button for selecting menu items












**Figure 22:** Control buttons






If the green and red LEDs simultaneously light up continuously, the device is in the initialization phase.



During operation, the illuminated green LED indicates that a unit (e.g. pump or compressor) is running. In addition, a flashing triangle ◀ is visible in the lower right corner of the LCD display, which flashes at one-second intervals throughout operation.


In the event of a fault, the red LED flashes and the buzzer sounds.

The standard display on the LCD shows the date and time in the top line and the current cycle phase in large letters below, e.g. "AERATION". In the other menus, the name of the respective menu is located at the top and the individual menu items below this. The   buttons are used to change from menu to menu. Press the middle  button to enter the desired menu. The   buttons are also used to switch between the menu entries.

The selected menu item is marked by means of a dark bar with inversely displayed text. After selecting the line of the desired menu item, press the middle  button to enter the input mode of the respective submenu. Input mode is indicated by a selected (inversely displayed) line or digit. The   buttons can now be used to select or change the options or digits. The desired entry is confirmed by pressing the middle  button.

If a multi-digit number input is required, the highest digit is changed first using the   buttons. The middle  button is used to confirm the selection, after which one moves on to the next digit, etc. If the selection of different options is required for the input (e.g. YES / NO), the desired selection is also made using the   buttons. If the desired option appears on the display, it is confirmed with the middle button.

You can also switch back from the submenus to the main menu level using the   buttons by moving the selection bar in one direction until it disappears from the menu, after which the next main menu opens.

An error is acknowledged by pressing the middle  button. Then the buzzer is switched off and the window "DELETE ALARM?" opens, after which it automatically switches to the query "ARE YOU SURE?" If you answer "YES", the error display is deleted and the red LED goes out. The error message remains stored in the error logbook and can thus be evaluated later. If the "ARE YOU SURE?" query is answered with "NO", the error message remains in the main display.

Then the info window opens for approx. 3 seconds with the information about the selected settings.

## 8.2 Commissioning of the controller



**Before commissioning the plant, primary sedimentation and biological treatment must be filled with water up to 5 cm above  $H_{W,min}$  and the housing of the controller – if it was opened – must be closed.**

The commissioning of the controller begins with the insertion of the power plug of the controller. After plugging in the plug, the controller starts with a self-test with a duration of approx. 3 seconds while displaying "booting system...".

Then the start message "AQUATO" appears. The display Vx.xx.xx (e.g. V2.07.09) in the lower part of the message is the version number of the software. The check of the valve runs simultaneously. During this initialization phase, the green and red LEDs simultaneously light up continuously.

The display "FIRST SETTINGS" then appears during initial commissioning.

Subsequently, when commissioning the K-Pilot 18.1, 18.3 and 18.4 controllers, the following must first be entered (see Chapter 8.4.2.5, 8.4.3.1 and 8.4.3.6):

- Password (4 digits) with password 1 for K-Pilot 18.1, 18.3 and 18.4 or password 2 for advanced options for K-Pilot 18.3/18.4
- Language
- Date and time
- Basic plant type – here select: **"STABI SSB"**
- Aeration 1st chamber YES / NO
- Depending on selection, buffer operation with air-lifter YES / NO
- Depending on selection, float for buffer YES / NO  
(Attention! Do not select for controller 18.1/18.4; although selectable, it does not function!)
- Plant size, e.g. "4 PE"
- Control mode: "TIME", "FLOAT" or "2x FLOAT"  
(Attention! If the additional functions **Dosage** and/or **Hygienisation** are required, select the control type: **"Float"** here.)
- Denitrification? YES / NO



For controller **K-Pilot 18.1/18.4**, **do not select Float for buffer**. Although this function is displayed, it is not available for the K-Pilot 18.1 and 18.4 controllers.



For controller **K-Pilot 18.1/18.4**, **do not select 2x Float**. Although this function is displayed, it is not available for the K-Pilot 18.1 and 18.4 controllers.

The following additional options can only be selected for the K-Pilot 18.3 and K-Pilot 18.4 controllers during commissioning if password 2 was entered (see Chapter 8.4.2.5):

- Three-phase aerator? YES / NO
- Additional functions, e.g. "2nd AERATOR", "BUFFER", "HYGIENISATION" or "DOSAGE" (see Chapter 8.4.2.6).

A **clear water pump** is always additionally required for hygienisation with **UV lamp**.

The input of additional functions is ended with the selection: "BACK": (see Chapter 8.4.2.5)

Additional queries follow depending on the selection (see Chapter 8.4.2.5):

- If the "BUFFER" function was selected, a query appears after the menu has been exited as to whether the buffer should be operated with a float switch. If this is intended, the query "FLOAT FOR BUFFER" must be answered with "YES".
- If the "HYGIENISATION" function was selected, a query appears after the menu has been exited as to which type of hygienisation is desired/required. If a **UV lamp** is to be operated, select "**UV**"; if a **disinfectant**, e.g. chlorine, is to be added, select "**Cl**". A clear water pump is additionally required for the operation of the UV lamp.
- If the "DOSAGE" function was selected, a query appears after the menu has been exited as to which type of dosing is desired/required. If a **phosphate precipitation** is to be operated, select "**PO3**"; if a **C source** is to be added, select "**C**".

After these inputs, the controller automatically switches to manual mode (see Chapter 8.4.2.2 and 8.4.2.3). The various functions can be checked in manual mode. Once manual mode has been ended, the valve position required for the automatic cycle is approached, then the controller displays the message "booting system...", after which the start message "AQUATO" appears again and the valve is checked.

The automatic cycle is then started. This concludes the commissioning process.



The commissioning engineer must ensure that the parameter settings have been made in such a way that they comply with the requirements (e.g. effluent class) of the approval and the water law license for the system on which the controller is to be used.

The automatic cycle goes through the following work phases (these vary depending on the exact setting):

- Surplus sludge discharge
- Buffer emptying
- Pressure monitoring
- Aeration
- Dosing
- Sedimentation phase
- Clear water discharge

After completing these phases, the next cycle starts again from the beginning.

The following is a flowchart of the commissioning process:

Input of 4-digit password		Input of 4-digit password	
with password 1 for K-Pilot 18.1/18.3/18.4		with password 2 for K-Pilot 18.3/18.4	
Language		Language	
Date and time		Date and time	
Basic plant type Service Basic type STBI SSB (old) STBI SSB (new) Additional functions #196 Here select: "STBI SSB"		Basic plant type Service Basic type STBI SSB (old) STBI SSB (new) Additional functions #196 Here, selection: "STBI SSB"	
Aeration 1st chamber select plant size Aeration 1stCh Yes (old) Yes (new)		Aeration 1st chamber select plant size Aeration 1stCh Yes (old) Yes (new)	
YES	NO	YES	NO
Buffer operation with lifter? select plant size Buffer with air-lifter No (old) Yes (new)		Buffer operation with lifter? Anlagentypen wählen Pufferbetrieb mit Heber NEIN (alt) JA (neu)	
NO	YES	NO	YES
Float for buffer NO / YES *		Float for buffer NO / YES *	
Plant size		Plant size	
Time, Float or Double Float control ** select plant size Control-mode Time (old) Floater (new) RQUOT012 STBI SSB RQUOT012 STBI SSB		Time, Float or Double Float control ** select plant size Control-mode Time (old) Floater (new) RQUOT012 STBI SSB RQUOT012 STBI SSB	
Denitrification? YES / NO		Denitrification? YES / NO	
Additionally available with password 2 for K-Pilot 18.3/18.4		Additionally available with password 2 for K-Pilot 18.3/18.4	
Three-phase compressor YES / NO		Three-phase compressor YES / NO	
NO	YES	NO	YES
Additional functions rod pump Clearwater pump 2nd aeration Hygienization disposal buffer #back	Additional functions rod pump Clearwater pump 2nd aeration Hygienization disposal buffer #back	Additional functions rod pump Clearwater pump 2nd aeration Hygienization disposal buffer #back	Additional functions rod pump Clearwater pump 2nd aeration Hygienization disposal buffer #back
Possible additional queries depending on selection		Possible additional queries depending on selection	
Manual mode to test the individual functions Select "End manual mode" to exit. Then the following windows open automatically: "Move valve position to starting position", "booting system", "AQUATO" (with valve check). Start of the automatic cycle			

\* Selecting "YES" only makes sense for K-Pilot 18.3, as only in this controller is a suitable connection available.

\*\* Select "2x Float" only makes sense for K-Pilot 18.3, as only in this controller are suitable connections available.

Figure 23: Commissioning sequence for K-Pilot 18.1/18.3/18.4 controller



**Do not select any additional functions for K-Pilot 18.1**, as there are no physical outputs for these functions, i.e. they do not work, although they are displayed in the Manual Mode and Parameters menus.

### 8.3 Main display

In the standard display, the controller shows the switching status of the plant and the units, e.g.:

```
Th 26.09.19 16:14:58
aeration normal
...02:52:51

current: 0.01A
no error p=000mbar
```

```
Mo 14.10.19 16:06:42*
+aeration normal
...02:55:41

aerator
current: 0.01A
no error
F: B: p=000mbar
```

```
Th 17.10.19 07:21:36
aeration* eco mode
denitrification 0:02
aerator
current: 0.01A
no error
F: B: p=000mbar
```

```
Mo 14.10.19 17:03:00
aeration normal
...02:44:18

aerator
current: 0.01A
pmin 1 aer.
F: B: p=000mbar
```

1st line: Date and time and, if the setting aeration 1st chamber "Aeration 1st ch" "YES" was selected, the asterisk "\*" after the time indicates this setting

2nd line: Current SSB phase, including "Sludge Return", pressure monitoring "Check Press.", "+Aeration", "+Aeration 1stCh", etc. (or for aeration in special cases: "Aeration"), "Sedimentation", "Clearwater" discharge and additional phases depending on the setting

2nd line (right): Normal, economy or holiday mode of the plant and below that, in normal mode, the remaining time of the current phase or, in economy mode, the time that has elapsed since the start of the economy mode phase.

3rd line: Indicates denitrification (for effluent class D only), otherwise blank line

4th line: Indicates which unit is active, otherwise – if no unit is switched on – blank line

5th line: Operating current of the active unit (compressor, if applicable clear water pump, etc.)

6th line: Error display, otherwise "NO ERROR" if there is no error message

7th line: Float status up  $\rho$  / down  $\downarrow$  (only visible if float is activated), buffer float up  $\rho$  / down  $\downarrow$  (only visible if buffer float is activated), on the right the currently available back pressure, on the far right triangle " $\blacktriangleleft$ " flashing every second as an operation indicator


If the  button is pressed in the standard display, an info window appears for approx. 3 seconds.

This window displays the following:

```
Th 10.10.19 10:56:53
(C)AQUATO V3.00
Sep. 2 2019
STABI SSB (4user)
Class C
no error p=000mbar
```

- Software version
- Date of the version
- Type STABI SSB and the set PE number
- Effluent class, special settings, e.g.: cw pump (=clear water pump) or buffer

The exact display depends on the selected settings.

In addition, the  button can be used in this menu to shut off the buzzer or the alarm (see also Chapter 8.4.3.5).



## 8.4 Menu

### 8.4.1 Menu structure

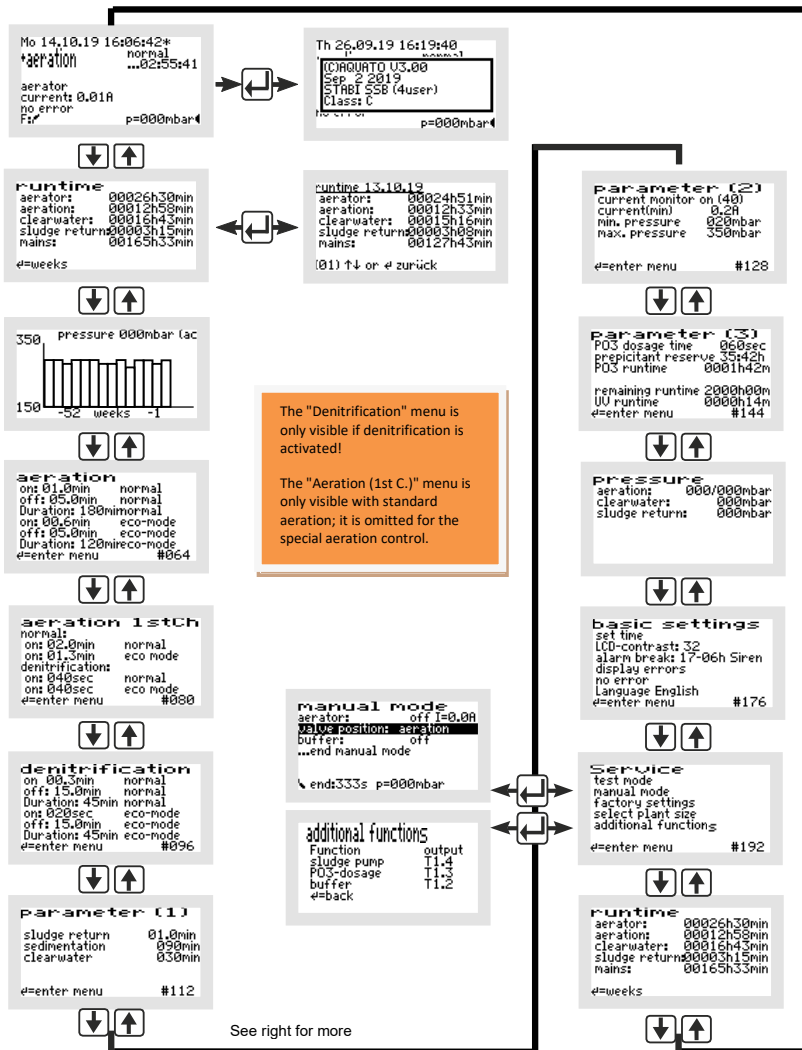






Figure 24: Menu structure of the AQUATO® STABI-KOM

The exact display depends on the status of the system and the set parameters. The different variants of the display are explained in more detail below.

Use the   buttons to move from menu to menu. If you move constantly in the same direction, you will eventually return to the standard display.

To access the submenus in the menu displayed, the  button must be pressed. After pressing the  button, either a window opens directly or the first menu item is marked by a black bar, depending on the selected menu.

The individual points are selected with the   buttons. The  button is used, wherever possible, to enter the submenu or edit mode.

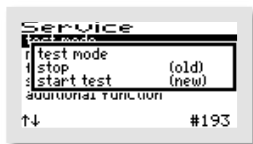
## 8.4.2 "Service" menu








The Service menu is basically intended for the service technician. The following can be selected:

- System test / test mode
- Manual mode
- Factory settings (only with password 2)
- Select plant types (only with password 1 or 2)
- Additional functions

### 8.4.2.1 System test / test mode



Test mode is used to check whether the units consume power properly. If the automatic test mode has been selected with the   buttons via the menu item "TEST MODE", it is called up with the  button. The "TEST MODE" window offers the selection "STOP" or "START TEST". These two options are selected with the   buttons in the bottom line "(NEW)". After selecting and confirming "START TEST", the system test begins.



If the "FLOAT" CONTROL MODE is set, the float switch must be moved up and down 3 times at the beginning of the system test to check the function of the float switch. After that, the test proceeds fully automatically.

With the "TIME" CONTROL MODE, the float test is skipped and the fully automatic test mode starts immediately.



The function test of the float switch is only carried out at the beginning of the system test with the "FLOAT" CONTROL MODE.



During test mode – which lasts approx. 100 seconds – the main display of line 2 changes to: "Test since XX sec".

The system test checks the individual functions successively and tests whether they function correctly. If everything is functioning correctly, no alarm message is issued.

Test operation can be cancelled by pressing the  button.



If the "FLOAT FOR BUFFER" option is set, the float switch for the buffer must be moved up and down 3 times at the end of the system test to check the function of the float switch. Test mode then ends.



The function test of the float switch in the buffer at the end of the system test is only carried out if the option "FLOAT FOR BUFFER" is selected.

The system test lasts approx. 100 seconds. Then test mode ends automatically. If the function test of the float switch is not carried out, the system test ends after approx. 300 seconds without further testing.

After completing the test mode, the interrupted cycle is continued in automatic mode. If the sedimentation phase is interrupted by the system test in the last 30 minutes of its running time, the remaining time of the sedimentation phase is automatically extended to 30 minutes following manual mode in order to ensure that only the purified water can be discharged from the plant.

### 8.4.2.2 Manual mode with the K-Pilot 18.1 controller

The different settings for the "Aerator" and the "Valve Position" can be made in the manual mode of the K-Pilot 18.1 controller. The exact display depends on the parameters set (during commissioning).



```

manual mode
aerator: on I=0.0A
Valve position: aeration
buffer: off
...end manual mode

\ ends:356s p=000mbar

```

In manual mode, the "AERATOR" can be switched "ON" or "OFF" manually and any available VALVE POSITION can be approached (e.g. for a test run).


The   buttons are used to select the ROTARY VALVE or the AERATOR.

```

manual mode
aerator: on I=0.0A
Valve position: aeration
buffer: off
...end manual mode

\ ends:371s p=000mbar

```


If the AERATOR is selected, it can be switched "ON" or "OFF" with the  button.

```

manual mode
aerator: off I=0.0A
Valve position: aeration
buffer: off
...end manual mode

\ ends:333s p=000mbar

```




If the "VALVE POSITION" is selected, the  button is used to open the window for setting the valve position for the different possible operating states available depending on the specific preset ("SLUDGE", "BUFFER", "AERATION", "AERATION 1st CH", "CLEARWATER").

```

manual mode
aerator: off I=0.0A
new position:
b aeration (old)
..clearwater (new)
...end manual mode

\ ends:309s p=000mbar

```

The   buttons are used to select the desired valve position and, after pressing the  button, the valve moves to this position. If the compressor is switched to "ON", the function can be tested additionally in the tank.

```

manual mode
aerator: off I=0.0A
search zero
buffer: off
...end manual mode

\ ends:375s p=000mbar

```

After selecting the desired valve position, the controller first searches the zero point.

```

manual mode
aerator:      off I=0.00
[ ] rotate to pos
buffers:      off
...end manual mode

end:281s p=000mbar

```

The selected position is then approached. This is indicated by the progress bar in the menu.

```

manual mode
aerator:      on I=0.00
[ ] rotate to pos
Value position: clearwater
...end manual mode

end:544s p=000mbar

```

Once the position has been reached, the function is also carried out with the compressor switched on as in automatic mode, as in this example the clear water discharge, and can also be checked in the tank.

```

manual mode
aerator:      off I=0.00
new position:
aeration1 (old)
clearwater (new)
end:579s p=000mbar

```

If "FLOAT" control mode was selected (during commissioning), the float switch symbol indicating the current float position is visible at the bottom left.

```

manual mode
aerator:      off I=0.00
[ ] rotate to pos
...end manual mode

end:374s p=000mbar

```

If the float switch is moved up and down, the indicator in the display also changes accordingly.

```

manual mode
aerator:      on I=0.00
Value position: aeration
...end manual mode

end:328s p=000mbar

```

Manual mode is ended via the menu item "...END MANUAL MODE".

```

Move the valve
to the starting position.
value position: aeration
[ ] valve open

```

The valve is moved back to its initial position.

At the end of manual mode, the treatment cycle continues.

If the manual mode is not ended with "...END MANUAL MODE", the controller automatically switches back to automatic mode 15 minutes after the last pressing of a button.

Once manual mode has been ended, the controller continues the interrupted cycle in automatic mode. If the sedimentation phase is interrupted by manual mode in the last 30 minutes of its running time, the remaining time of the sedimentation phase is automatically extended to 30 minutes following manual mode in order to ensure that only the purified water can be discharged from the plant.

### 8.4.2.3 Manual mode with the K-Pilot 18.3 and 18.4 controllers

In addition to the "Aerator" and "Valve position" parameters, which are always available, the manual mode of the K-Pilot 18.3 and 18.4 controllers allows further settings to be made. The exact display depends on the parameters set (during commissioning).

```

manual mode
aerator:      off I=0.0A
valve position: aeration
sludge pump:  off
2nd aerator:  off
buffer:       off
...end manual mode
end:588s p=000mbar
  
```

```

manual mode
aerator:      off I=0.0A
valve position: aeration
buffer:       off
...end manual mode
end:333s p=000mbar
  
```

```




manual mode
aerator:      off I=0.0A
valve position: aeration
buffer:       off
...end manual mode
end:462s p=000mbar
  
```


```




manual mode
aerator:      off I=0.0A
new position: aeration (old)
..clearwater  (new)
...end manual mode
end:309s p=000mbar
  
```

```

manual mode
aerator:      off I=0.0A
...end manual mode
search zero
end:391s p=000mbar
  
```

The   buttons can be used to select between the always available parameters "AERATOR" and "VALVE POSITION" as well as further menu items varying according to the preset, such as "SLUDGE PUMP", "CLEARWATER PUMP", "BUFFER", "2nd AERATOR", "HYGIENISATION" and "DOSAGE". The selection is made by moving the black bar to the desired entry. If "AERATOR" is selected, it can be switched "ON" and "OFF" with the  button.

If the "VALVE POSITION" is selected, the  button is used to open the window for setting the valve position for the different possible operating states available depending on the specific preset ("SLUDGE", "BUFFER", "AERATION", "AERATION 1st CH", "CLEARWATER").

The   buttons are used to select the desired valve position and, after pressing the  button, the valve moves to this position. If the compressor is switched to "ON", the function can be checked additionally in the tank.

After selecting the desired valve position, the controller first searches the zero point.

```

manual mode
aerator:      off I=0.0A
rotate to pos
...end manual mode

ends:200s p=000mbar

```

```

manual mode
aerator:      on I=0.0A
valve position: clearwater
...end manual mode

ends:544s p=000mbar

```

```

manual mode
aerator:      off I=0.0A
valve position: aeration
clearwater pump: off
buffer:       off
...end manual mode

ends:468s p=000mbar

```

```




manual mode
aerator:      off I=0.0A
valve position: aeration
clearwater pump: off
hygienisation: on
buffer:       off
...end manual mode


ends:583s p=000mbar

```

The selected position is then approached. This is indicated by the progress bar in the menu.

Once the position has been reached, the function is also carried out with the compressor switched on as in automatic mode, as in this example the clear water discharge, and can also be checked in the tank.

If **additional functions** were selected during commissioning, the other units, such as a buffer pump ("BUFFER"), are found below the always available parameters "AERATOR" and "VALVE POSITION". The other menu items – which vary depending on the preset – such as "SLUDGE PUMP", "DOSAGE", "CLEARWATER PUMP", "2nd AERATOR", "HYGIENISATION" and "BUFFER", can also be selected with the   buttons by moving the black bar to the desired entry. The selected unit can be switched "ON" and "OFF" with the  button. This allows the functioning of the units to be tested individually.

In the example, the menu item "HYGIENISATION" was selected and switched "ON" with the  button.

```

manual mode
aerator:      off I=0.0A
new position:
b aeration    (old)
..clearwater  (new)

ends:309s p=000mbar

```

If "FLOAT" control mode was selected (during commissioning), the float switch symbol indicating the current float position is visible at the bottom left.

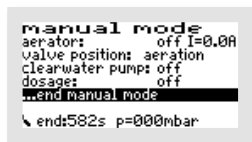
```

manual mode
aerator:      on I=0.0A
search zero
...end manual mode

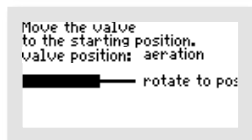
ends:592s p=000mbar

```

If the float switch is moved up and down, the indicator in the display also changes accordingly.



Manual mode is ended via the menu item "...END MANUAL MODE".



The valve is moved to its initial position.

At the end of manual mode, the treatment cycle continues.

If the manual mode is not ended with "...END MANUAL MODE", the controller automatically switches back to automatic mode 15 minutes after the last pressing of a button.

Once manual mode has been ended, the controller continues the interrupted cycle in automatic mode. If the sedimentation phase is interrupted by manual mode in the last 30 minutes of its running time, the remaining time of the sedimentation phase is automatically extended to 30 minutes following manual mode in order to ensure that only the purified water can be discharged from the plant.




## 8.4.2.4 Factory settings

Under "FACTORY SETTINGS", the current error limit can be changed. The **resetting** of the controller, which is also possible in the factory settings, is **not permitted** throughout operation. Access to the factory settings is possible **with password 2 only**.



The following values can be changed/reset in the "FACTORY SETTINGS".



The first window that opens is "MIN. CURRENT (mA)". Here you can change the limit at which an error is displayed. The default setting is 200 mA. The lowest possible limit is 50 mA. The   buttons can be used to change the values digit by digit starting from the left in the bottom line "(NEW)". The selected value is accepted with the  button. After confirming the 3rd digit, the next window opens automatically.

The subsequent deletion options are not permitted during the entire operating time of a small wastewater treatment plant. The queries must be answered with "NO".





All queries in the Factory Settings menu must be answered with "NO".

Service  
fact mode

clear counter:	
No	(old)
No	(new)

additional function

↑↓ #195

The "CLEAR COUNTER" window opens.

If "NO" is selected, the menus with the individual units are skipped and the "CLEAR LOG" window opens immediately.




→ Answer: "NO".

Service  
fact mode

clear counter:	
No	(old)
Yes	(new)

additional function

↑↓ #195

If "YES" is selected, the controller moves on to the individual units each time the  button is pressed. In the first window to follow, i.e. "AERATOR", the counter of the running time of the compressor can be reset to zero with the   buttons by selecting "YES" in the bottom line "(NEW)".

→ Answer: "NO".

Service  
fact mode

aerator	
No	(old)
No	(new)

additional function

↑↓ #195

The same procedure can be followed in the subsequent windows "AERATOR", "FILLINGPHASE", "AERATION", "CLEARWATER", "SLUDGE RETURN", "MAINS", "UV" and "DOSAGE TIME".

→ Answer: "NO".

Service  
fact mode

Clear Log	
No	(old)
No	(new)

additional function

↑↓ #195

The last window to open in this menu is "CLEAR LOG". If "YES" is selected here, all entries and settings are deleted. Then the controller starts over again with commissioning.

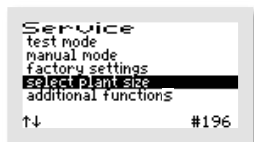
→ Answer: "NO".



**PLEASE NOTE!** The operations "Clear counter:" and "Clear log" are prohibited throughout the operation of a plant, as the operation log must record the running times.


### 8.4.2.5 Selecting a plant type with the K-Pilot 18.1/18.3/18.4 controller

In this menu, you can set/change the plant type and size as well as other parameters required for operation.






Select the menu item "SELECT PLANT SIZE".

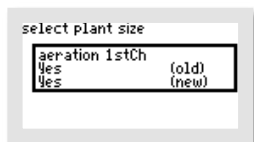



Then enter password 1 – or, for further settings with K-Pilot 18.3 /18.4, password 2 – digit by digit and confirm with the  button to enter the menu.



First, the "BASIC TYPE" of the system is requested: "KOM SBR" or "STABI SSB". Use the   buttons to select the desired type in the second line "(NEW)".

For operation as SSB plant, select "**STABI SSB**" and confirm with the  button.



After selecting the basic type, "AERATION 1st Ch" is queried in the window. In the standard case, the plant is set so that the first chamber is aerated via the front output 3 marked in red (with the red cap). For this, confirm the selection "YES" with the  button to select this setting.

("YES" → continue with → Select Plant Size PE number)

In the standard variant, the aeration of the first chamber is carried out separately via output 3 (see Chapter 6.1.3.1). However, if a compressed air lifter is to be used to empty a buffer, the special aeration variant can also be selected (see Chapter 6.1.3.2).

select plant size

aeration 1st Ch	
yes	(old)
No	(new)

If all chambers of the plant are to be aerated from the rear, longer output 1 (black) (= special control, see Chapter 6.1.3.2), "NO" must be selected in the window "AERATION 1st Ch". Since output 3 (red) is now still available, a compressed air lifter can be connected to empty the buffer in this case.

select plant size

buffer with air-lifter	
No	(old)
No	(new)

For this reason, "BUFFER WITH AIR-LIFTER" is offered as the next selection.

("NO" → continue with → Select Plant Size PE number)

select plant size

buffer with air-lifter	
No	(old)
yes	(new)

If the plant is to be operated with a buffer emptied with a compressed air lifter, select the "YES" option under "BUFFER WITH AIR-LIFTER".

The next window asks whether the buffer emptying process should be controlled by a float switch.

select plant size

float for Buffer	
No	(old)
No	(new)

With the **K-Pilot 18.1/18.4** controller, the buffer can **only** be operated on a purely **time-controlled** basis without a float switch. Therefore **"NO"** must be selected for the query **"Float for buffer"**.

("NO" → continue with → Select Plant Size PE number)



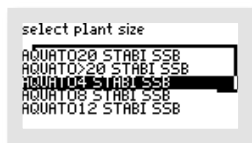
For **K-Pilot 18.1/18.4**, be sure to select **"NO"** for the **"Float for buffer"** query, as there is no physical input for an additional float.

select plant size

float for Buffer	
No	(old)
yes	(new)

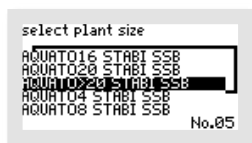
With the **K-Pilot 18.3** controller, the buffer can be operated both with a float switch and on a time-controlled basis without a float switch.

If the buffer is to be operated with a float switch, select "YES" for the query "FLOAT FOR BUFFER", otherwise "NO".

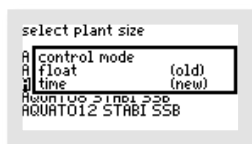


Then use the buttons to select the desired/required PE number as the plant size. If the marker (= black bar) is on the correct PE number (according to the wastewater treatment calculation), confirm with the button. If the required PE number is not directly available for selection, select the next largest entry.

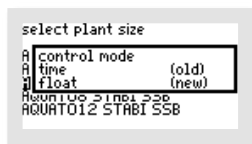
All parameters for the treatment cycle are automatically preset through this selection, but can be readjusted if necessary.



For plant sizes from 21 to 50 PE, please select "AQUATO>20 STABI SSB". The cycle presets for plant sizes from 21 to 50 PE are the same; the different air volumes required are reached with different sizes and volumes of membrane diffusers and compressors. These settings can be readjusted where necessary.



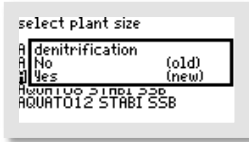
The "CONTROL MODE" window allows you to choose between a time-controlled cycle or a float-controlled cycle. The desired control type can be set in the second line "(NEW)". Press the buttons to select "TIME" or "FLOAT". The selected Control type is accepted with the button. If "TIME" is selected, the cycle sequence is only controlled through time, but if "FLOAT" is selected, it is also float-controlled.






To operate a system with UV lamp or a dosing unit, the "FLOAT" CONTROL MODE must be selected.



For operation with "UV" lamp or "DOSAGE", "FLOAT" must always be selected as the control type.



If "DENITRIFICATION" is desired/required, it can be activated in the next window. The desired option can be selected in the second line "(NEW)". Use the   buttons to select "YES" or "NO".

The selected state is accepted with the middle  button. "YES" means that the plant is running with a denitrification phase, "NO" means that this phase is switched off.

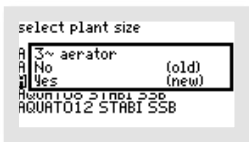
If password 1 was used, the menu item "SELECT PLANT SIZE" is completed at this point for both the K-Pilot 18.1 and the K-Pilot 18.3 and K-Pilot 18.4 controllers and the software jumps back to the "SERVICE" main menu.

If the menu item "SELECT PLANT SIZE" was selected with password 2 for the K-Pilot 18.3 and 18.4 controllers, the additional functions follow as further setup options.

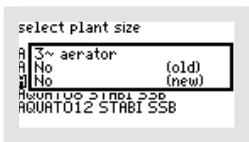


The **additional functions** are **not available for K-Pilot 18.1** because it does not feature any physical inputs and outputs for additional functions.

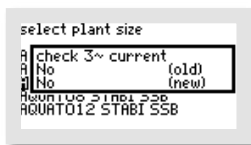
The **additional functions** are only available for the **K-Pilot 18.3** and **18.4** controllers and can be put into operation **with password 2 only**.



First, you can select "YES" in the lower line of the window with the query "3~ AERATOR" so that a 3-phase compressor with 400 V can be controlled. With this option, the standard current monitoring is switched off. This setting is required if an ORKA S200 or ORKA S400 module is selected to control the compressor. The option "YES" must always be selected if one or more units are controlled via one contactor. With this setting, the compressor for the lifters is connected as usual. It is not switched on during aeration.

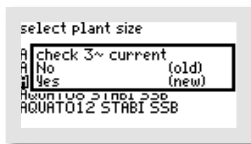


If you do not require this option, please answer the query with "NO".

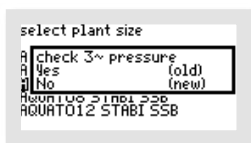


If you have selected "YES" for the query "3~ AERATOR", you will be asked whether the three-phase compressor should be monitored for current errors.

If you do not require this monitoring, you can switch it off with "NO".

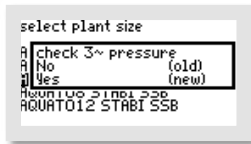


If you switch on the monitoring by selecting "YES" in the menu "CHECK 3~ CURRENT", an error message will be generated if the device fails. **For this monitoring, however, the controller must be prepared at the factory.** If the controller was not prepared, select "NO".



Subsequently you will be asked whether the three-phase compressor should be monitored for pressure errors.

If you do not require this monitoring, you can switch it off with "NO".



If you switch on the monitoring by selecting "YES" in the menu "CHECK 3~ PRESSURE", an error message will be generated if the device fails. **For this monitoring the pressure sensor must be connected to the air hose between compressor and diffusers.** If the sensor is not connected,



select "NO".

Then the menu for **selecting the further additional functions** opens. Depending on the previously selected settings, some of the additional functions are not available and are therefore not displayed in this menu.

The following units/additional functions can be selected:

- "SLUDGE PUMP",
- "CLEARWATER PUMP",
- "2nd AERATOR" (only if "Three-phase compressor" was not previously selected) for the operation of 2 or more compressors (see Chapter 6.2.5.8),
- "3~ AERATOR" (only if "Three-phase compressor" was not previously selected) for operation with ORKA-S module,
- "HYGIENISATION" for hygienisation by means of a UV lamp or for dosing a disinfectant, e.g. chlorine (the query as to which of these two options is to be used appears in a separate window after closing the menu by pressing "BACK");  
for hygienisation, always select the "FLOAT" control type beforehand,  
for hygienisation with a UV lamp (select "UV"), always select Clear Water Pump beforehand,
- "DOSAGE" for dosing a precipitant for phosphate elimination or for dosing a C source (the query as to which of these two options is to be used appears in a separate window after closing the

menu by pressing "BACK");

for dosing, always select the "FLOAT" control type beforehand,

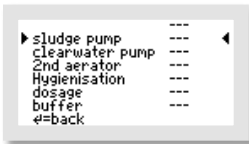
- "BUFFER" (if "Buffer operation with lifter" was not previously selected) for operating a buffer with a pump.



For operation with "UV" lamp or "DOSAGE", "FLOAT" must always be selected beforehand as the control type.

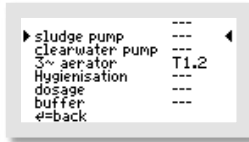
If the additional function "UV" is selected, the additional function "CLEAR WATER PUMP" must also be selected.

In the additional functions, the selected line is marked with left and right triangles ► ◀. By default, no outputs are preset: "---".



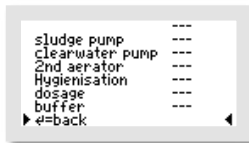
In order to activate a unit, the line with the desired/required additional function must be selected with the buttons.

Then the button is used to select the electrical output to be used. Each time the button is pressed, the display changes in the selected line. It changes from "---" to outputs | T1.2, T1.3, T1.4 and then back again to "---".



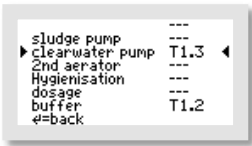
A three-phase compressor is only displayed if it was previously selected.

If you do not need any of the functions offered in this menu, you can exit the menu directly by selecting "BACK".

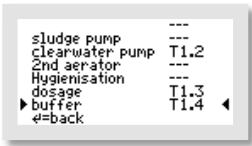


To exit this menu, move the ► ◀ marker to "BACK" in the last line and then press the button.

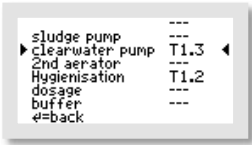
If you connected additional units, such as a clear water pump or a 2nd compressor (see Chapter 6.2), you must assign the outputs selected when you connected them to these units in this menu.



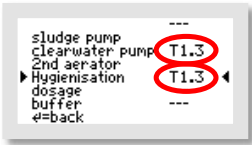
For the **K-Pilot 18.3** controller, outputs **"T1.2"** and **"T1.3"** are available. Thus a maximum of 2 additional functions can be selected, e.g. buffer and clear water pump, as in this example.



For the **K-Pilot 18.4** controller, outputs **"T1.2"**, **"T1.3"** and **"T1.4"** are available. Thus a maximum of 3 additional functions can be selected, e.g. clear water pump, hygienisation and dosage, as in this example.



If a **"UV" lamp** is to be used for hygienisation, such as in this example, it is **essential** to additionally select the **"CLEAR WATER PUMP"**.

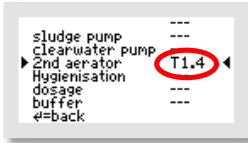


A different output must be assigned to each selected function. **No output** may be assigned with **2 different functions!** If an output is selected twice, a warning tone sounds when exiting the submenu and the line marker jumps back to the top line – without exiting the menu. This allows the selection in the relevant lines to be corrected.



The outputs may not be assigned 2 different functions! In other words, **the same output must not be selected twice.**

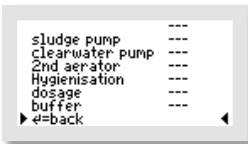









The output "T1.4" may **not** be assigned when using the **K-Pilot 18.3** controller, as it is not physically available! If a function is assigned to this output, it cannot be performed. Output "T1.4" is only available for the **K-Pilot 18.4** controller.



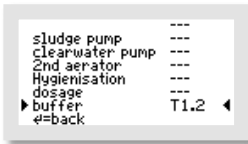
Do **not** assign a function to output **T1.4** when using **K-Pilot 18.3**! It is not physically available.



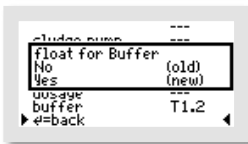
The selection and assignment of the additional functions is concluded by selecting ► "BACK" ◀ in the bottom line with the   buttons and then confirming with the  button.

Depending on the previous selection, the software then either jumps directly back to the "SERVICE" main menu – then use the   buttons to exit the menu – or **further supplementary queries** are displayed beforehand.

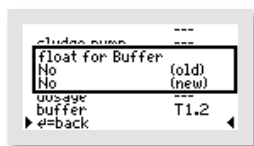
The following are a number of examples to illustrate the further queries:



If, as in the example, the "BUFFER" function was assigned to output "T1.2" to operate a buffer with a buffer pump, the electrical connection of the buffer pump must also be assigned to this contact.



In this case, after exiting the menu, a query appears asking whether the buffer emptying process should be controlled with a float switch: "FLOAT FOR BUFFER". If the buffer is to be emptied with float control, select "YES". This option may **only** be selected for the **K-Pilot 18.3** controller. If the buffer is to be emptied with time control only, select "NO".



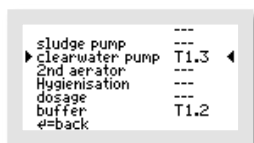
The "NO" option must be selected for the **K-Pilot 18.4** controller as there is no connection for the buffer float. The buffer can only be emptied on a purely time-controlled basis.



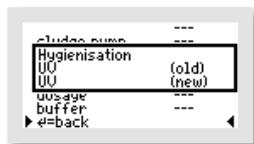
For **K-Pilot 18.1/18.4**, be sure to select "NO" for the "Float for buffer" query, as there is no physical input for this float.

The selection of the hygienisation or dosing function represents a special case. In each case, there are two selection options available, which are queried in another window after closing the additional menu.

If hygienisation is selected as an additional function, a selection menu is opened to define the type of hygienisation. A UV lamp or the dosing of a disinfectant, e.g. chlorine, can be selected: "UV" or "CL".

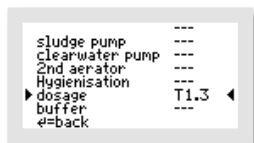


If, as in the example, the "HYGIENISATION" function was assigned to output "T1.2", the electrical connection for the hygienisation (UV lamp or disinfectant dosing unit) must also be assigned to this contact.



In this case, after exiting the menu, a query appears asking for the desired type of "HYGIENISATION". If a UV lamp is to be operated, select "UV"; if a disinfectant, e.g. chlorine, is to be added, select "CL".

If dosing is selected as an additional function, it is possible to select either a precipitant dosing for phosphate precipitation or the dosing of a C source: "PO3" or "C".



If, as in the example, the "DOSAGE" function was assigned to output "T1.3", the electrical connection of the dosing pump must also be assigned to this contact.

```

---
sludge pump ---
dosage
PO3 (old)
PO3 (new)
dosage 11.5
buffer ---
#=back
  
```

In this case, after exiting the menu, a query appears asking for the desired/required type of "DOSAGE". If a phosphate precipitation is to be operated, select "PO3"; if a C source is to be added, select "C".

```

---
sludge pump ---
dosage
PO3 (old)
C (new)
dosage 11.5
buffer ---
#=back
  
```



**Only one type of "Dosage"** may ever be selected: either C source or phosphate precipitant. A disinfectant dosing, e.g. with chlorine, is selected separately via the additional function "Hygienisation".

```

---
sludge pump ---
dosage
PO3 (old)
PO3 (new)
dosage 11.5
buffer ---
#=back
  
```

If "PO3" is selected, the precipitant is added once per cycle during normal mode. In economy mode, dosing is omitted, as no new phosphate is added to the plant during this time.

```

---
sludge pump ---
dosage
PO3 (old)
C (new)
dosage 11.5
buffer ---
#=back
  
```



Only if, as in the example, a "C" source was selected for the "DOSAGE" function does a query follow asking how often the C source is to be added. The dosing of the "C" source is only carried out in economy mode if no other nutrients are added to the biological treatment.

```

---
sludge pump ---
after hours ECO
0 (old)
12 (new)
dosage 11.5
buffer ---
#=back
  
```

In the window "AFTER HRS ECO", select the frequency of dosing by specifying the number of hours after which the C source should be added.

In the example, a dosage every 12 hours was selected. This means that dosing occurs approx. 2 times per day in economy mode.

The software then jumps back to the "SERVICE" main menu. Use the   buttons to exit the menu.


8.4.2.6    Displaying the additional functions

The "ADDITIONAL FUNCTIONS" menu (only available on the K-Pilot 18.3 and 18.4 controllers) displays the special functions selected during commissioning, such as "Clear Water Pump" or "Dosage", as well as the outputs to which they have been assigned. For this reason, the menu looks different depending on the selection. If no special functions are selected, the menu remains empty.

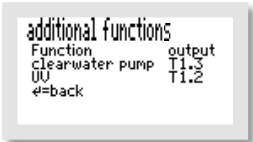
The "ADDITIONAL FUNCTIONS" menu can display the following special functions individually or in different combinations, depending on the selection made beforehand:

- "SLUDGE PUMP"
- "CLEAR WATER PUMP"
- "2nd AERATOR" for the operation of 2 or more compressors (see Chapter 6.2.5.8)
- "3~ AERATOR" for operation with ORKA-S module
- "UV" for hygienisation with a UV lamp (always in combination with the Float control mode and clear water pump)
- "CHLORINATION" for hygienisation by adding a disinfectant, e.g. chlorine (always in combination with the Float control mode)
- "PO3 DOSAGE" for phosphate precipitation (always in combination with the Float control mode)
- "C-DOSAGE" for dosing a C source (always in combination with the Float control mode)
- "BUFFER" for operation of a buffer with pump
- "BUFFER OPERATION WITH LIFTER" (only possible with STABI-KOM without Aeration 1st Chamber)



The "ADDITIONAL FUNCTIONS" menu displays the special features selected during commissioning. It is not possible to make any entries here. Use the middle  button to return to the Service menu.

In this example, no additional functions were previously selected.



As an example, here is the display of the "ADDITIONAL FUNCTIONS" with the selected setting "Clear Water Pump" on output "T1.3" and "UV" for the UV lamp on "T1.2".




In this example of the "ADDITIONAL FUNCTIONS" display, the selected setting "SLUDGE PUMP" is on output "T1.4", "PO3 DOSAGE" for precipitant dosing for phosphate precipitation on "T1.3" and "BUFFER" on "T1.2" for the buffer pump.

### 8.4.3 "Settings" menu

```

basic settings
set time
LCD-contrast: 32
alarm break: 17-06h Siren
display errors
no error
Language English
#176

```




The operator settings can be configured in the "SETTINGS" menu. Press the middle  button to enter the menu to select the desired item.

#### 8.4.3.1 Setting the date and time

```

basic settings
set time
LCD-contrast: 32
alarm break: 17-06h Siren
display errors
no error
Language English
#177




```

To correct the time and/or date, use the   buttons to select the "SET TIME" line. If the marker (= black bar) is on the desired entry, the middle  button opens the window for adjusting the values.

```

basic settings
set time
27.09.19 09:22 OFF
clear alarms
Language English
#177

```

The first digit can be changed with the   buttons. If the correct value has been set, the middle  button is used to accept the digit. The same procedure applies to all subsequent digits.

Input sequence: 2 digits each:

day, month, year, hour, minute (DD/MM/YY\_hh:mm)

```

basic settings
set time
27.09.19 09:22 OFF
clear alarms
Language English
#177

```

The clock is quartz-controlled. It should also be checked during maintenance. Care should be taken to ensure that the clock is set correctly, as this makes it easier to evaluate the maintenance.

```

basic settings
set time
27.09.19 09:22 OFF
27.09.19 09:24
clear alarms
Language English
#177

```

Example: Time changed from 09:22 to 09:24.

#### 8.4.3.2 LCD contrast

```

basic settings
set time
contrast
32 (old)
32 (new)
clear alarms
Language English
#178

```

The LCD contrast can be optimized here. As a rule, no change is necessary.

### 8.4.3.3 Alarm buzzer (Alarm break)

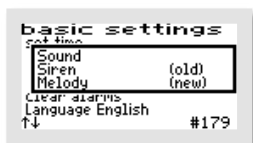


By default, the acoustic alarm is switched off from 17:00 to 6:00. During this time, errors are only displayed optically. This setting can be changed in the menu item "CLEAR ALARMS".



#### **Attention:**

No acoustic alarm is sounded during the time set here!



The sound for the alarm buzzer is set here. You can choose between: "SIREN", "MELODY" and "OFF"

The default setting is "SIREN".



#### **Attention:**




No acoustic alarm is sounded if the "OFF" setting is selected.

### 8.4.3.4 Display errors



The error logbook is called up via the "DISPLAY ERRORS" menu item.




The error logbook shows the last 30 error events with the date and time. The   buttons are used to scroll through the logbook, the  button is used to exit the menu.


Nothing can be deleted in the error logbook!

### 8.4.3.5 Delete alarm



If a fault (alarm) has occurred, the alarm message can be reset by pressing the  button after selecting the "CLEAR ALARMS" line. A window with the message "OK" opens for approx. 1 second and then the display in the menu changes to "NO ERROR". The red LED goes out and the error message in the standard window is deleted.

The error message remains stored in the error logbook and can thus be evaluated later.

**Note:** If the  button is pressed in the main display – which is the standard display during operation – in the event of a fault, the buzzer is switched off and the "CLEAR ALARMS" window opens, which automatically changes to the query "ARE YOU SURE?" after a short time.

If you answer "YES", the error display is deleted and the red LED switches off. The error message remains stored in the error logbook and can thus be evaluated later.

If the "ARE YOU SURE?" query is answered with "NO", the error message remains in the main display.

Then the info window opens for approx. 3 seconds with the information about the plant settings.

### 8.4.3.6 Language



The language of the controller is selected here. The controller is prepared for several languages. The currently programmed languages are:

- German
- English
- Spanish
- Italian
- Swedish
- French
- Finnish
- Polish
- Russian

## 8.4.4 Other menus with displays or settings



In the following menus, all current parameters of the plant can be displayed and, in some cases, individually set.

An adjustment may only be performed by a specialist, as the purification performance of the system may be reduced under certain circumstances and the national technical approval may become void.


In order to change the displayed values, however, the password must first be entered.

In order to restore the original factory settings after changes have been made to the settings (e.g. changed aeration times), you can select the plant type with the correct settings again (see Chapter 8.4.2.5).



### 8.4.4.1 Operating hours display



The operating hours of the individual units are displayed in the "RUNTIME" menu. The operating hours are counted up if the controller has switched on the compressor (or possibly a pump if the K-Pilot 18.3/18.4 controller is in use). The display is in hours and minutes.

If the  button is pressed, the operating hours of the last (up to 52) weeks are displayed (operation log).

The last line shows the calendar week (in the example: the 52th CW) in which the values were stored (always on Sunday).

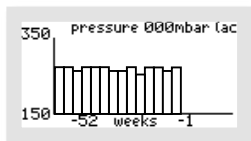
The   buttons can be used to scroll from week to week.



#### Note:

This function only works correctly if the date and time were set correctly.

### 8.4.4.2 Pressure log



In the graphic menu "PRESSURE", the current pressure is documented in the upper line and the counterpressure (from the pressure monitoring) is documented on a weekly basis in the graphic.

The pressure is only displayed graphically starting at 150 mbar.

When operating with a buffer, however, the display has only limited informative value.



### 8.4.4.3 Aeration and +Aeration

```
aeration
on: 01.0min normal
off: 05.0min normal
Duration: 180minnormal
#enter menu #064
```


```
Mo 14.10.19 16:05:30*
+aeration 1stch ...02:56:53
aerator normal
current: 0.01A
no error
p=000mbar
```

```
aeration
on: 01.0min normal
off: 05.0min normal
Duration: 180minnormal
on: 00.5min eco mode
off: 05.0min eco mode
Duration: 120minreco mode
#enter menu #064
```




The "AERATION" menu displays the selected aeration intervals in normal mode, i.e. for how many minutes aeration is alternately switched "ON" / "OFF" (clocking).


In addition, it displays the total aeration duration ("DURATION:").

The times can be changed individually, if necessary.

Use the  button to enter the menu. The lines to be changed

are selected with the   buttons. The menu item is called up

with the  button. The settings are changed with the  

buttons and confirmed with the  button.



**Note:**

The "ECO MODE" displays at the bottom of the AERATION window are only visible when "FLOAT" CONTROL MODE is set.

The aeration interval is also displayed for economy mode, i.e. for how many minutes aeration is switched "ON" or "OFF".

In addition, it displays the total aeration duration in economy mode ("DURATION: XXXmin ECO-MODE").

Economy mode starts after the first aeration phase with the float switch not floated up and runs for three days. If the float does not float up again during this time, the plant goes into holiday mode. The aeration times for this are not adjustable. They are automatically set to one third of the set economy mode duration. As soon as the float floats up again, economy or holiday mode is interrupted and the plant returns to normal mode. This begins with the aeration phase.

```

aeration 1stCh
normal:
on: 02.0min    normal
on: 01.3min    eco mode
#=#enter menu    #080

```

```

aeration 1stCh
normal:
on: 02.0min    normal
denitrification:
on: 040sec     normal
#=#enter menu    #080

```

```

aeration 1stCh
normal:
on: 02.0min    normal
on: 01.3min    eco mode
denitrification:
on: 040sec     normal
on: 040sec     eco mode
#=#enter menu    #080

```

**Note:**

This menu is only visible if "AERATION 1st CH" was selected when selecting the plant type.

This menu displays the aeration interval, i.e. for how many minutes aeration is switched "ON" in the first chamber, also during the denitrification phase if selected and, with the Float control type, also during economy mode.

The times can be changed individually, if necessary.

**Note:**

The display "DENITRIFICATION" in the AERATION 1st CH window is only visible if denitrification is activated.

**Note:**

The "ECO-MODE" display in the "AERATION 1st CH" window is only visible if "FLOAT" CONTROL MODE is set.

#### 8.4.4.4 Denitrification




**Note:**

This menu is only visible if denitrification is activated.




The "DENITRIFICATION" menu displays the selected aeration intervals in normal mode, i.e. for how many minutes aeration is alternately switched ON / OFF (clocking).


In addition, it displays the total aeration duration ("DURATION:").

The times can be changed individually, if necessary.

Use the  button to enter the menu. The lines to be changed

are selected with the   buttons. The menu item is called up

with the  button. The settings are changed with the  

buttons and confirmed with the  button.



**Note:**

The "ECO-MODE" display in the "DENITRIFICATION" menu is only visible if "FLOAT" CONTROL MODE is set.

The aeration interval, i.e. for how many minutes aeration is switched "ON" or "OFF", is also displayed for economy mode.

In addition, it displays the total aeration duration in economy mode ("DURATION: XXXmin ECO-MODE").

### 8.4.4.5 Parameters 1

Different parameters are displayed in the "PARAMETERS 1" menu depending on the setting. The parameters "SLUDGE" discharge, "SEDIMENTATION" phase and "CLEAR WATER" discharge are always available.

```
parameter (1)
sludge return    01.0min
sedimentation    090min
clearwater       030min
#112
#112
```

This menu displays – depending on the setting – the duration of the following cycle phases:

- "SLUDGE" discharge
- "SEDIMENTATION" phase
- "CLEAR WATER" discharge
- "BUFFER" discharge

```
parameter (1)
sludge return    01.0min
sedimentation    090min
clearwater       030min
buffer           05min
#112
#112
```



**Note:**

The "BUFFER" menu item is only visible if buffer operation was selected.

The times can be changed individually, if necessary.

```
parameter (1)
sludge return    01.0min
sedimentation    090min
clearwater       030min
buffer           05min
float sw message in 030d
#112
#112
```

If password 2 is entered, the "Parameters 1" menu displays the connected float switch(es) with the set waiting time until warning in the bottom line.

In the example, the float message becomes active after 30 days without a float switching operation.

```
parameter (1)
sludge return    01.0min
sedimentation    090min
clearwater       030min
buffer           05min
float1:030d float2:030d
#112
#112
```

If 2 float switches are connected, the time until the message is issued is displayed individually for each of them.

In the example, the float message for each float becomes active after 30 days without a float switching operation.

```
parameter (1)
sludge return    01.0min
sedimentation    090min
clearwater       030min
buffer           05min
float1:030d float2:030d
#118
#118
```

In the bottom line, the waiting times until the warning can be adjusted by entering password 2.

Entering 0 days switches the float message off.

```
parameter (1)
sludge return    01.0min
sedimentation    090min
clearwater       030min
buffer           05min
float1:014d float2:000d
#112
#112
```

In the example, the float message for float 1 becomes active after 14 days without a float switching operation. The message for float switch 2 is switched off.

## 8.4.4.6 Parameters 2

Different parameters are displayed in the "PARAMETERS 2" menu depending on the setting. The parameters "CURRENT MONITORING", "MIN. PRESSURE" and "MAX. PRESSURE" are always available.

If the controller switches on a unit (e.g. the compressor or a pump), it is not ensured with certainty that it will run. Even if the switching relay is switched on, overheating, defective cables or other defects may nevertheless prevent the unit from running. The controller therefore monitors whether a current is also flowing in the circuit. If the current falls below a limit value that is set by default to 0.2 A on the software side, a current alarm is displayed (e.g.: I Bel).

The controller also monitors the pressure generated during aeration, sludge return and clear water discharge. By default, the minimum pressure is set to 20 mbar and the maximum pressure to 350 mbar. If the minimum permissible pressure is not reached or the maximum permissible pressure is exceeded, the controller issues an alarm (pmin or pmax).



In this menu, "CURRENT MONITOR" can be switched "OFF" or "ON". By default, current monitoring is set to "ON".

In addition, the currently flowing current is displayed in the main display for monitoring purposes.

The minimum and maximum permissible pressures can also be changed in this menu, if necessary.



If a three-phase aerator is selected, current monitoring can be switched "ON" or "OFF" separately for this compressor with the menu item "CHECK 3~ CURRENT".



**For this monitoring, however, the controller must be prepared at the factory.** If the controller was not prepared, select "NO".



If a three-phase aerator is selected, also pressure monitoring can be switched "ON" or "OFF" separately for this compressor with the menu item "CHECK 3~ PRESSURE".



For this monitoring the pressure sensor of the controller has to be connected to the air hose between aerator and diffusers. If the air hose is not connected to the pressure sensor, select "NO".

8.4.4.7    Parameters 3

Additional parameters may be displayed in the "PARAMETERS 3" menu depending on the presetting.



The exact appearance of the menu depends on the respective presets. If no relevant functions are selected, the menu remains empty.

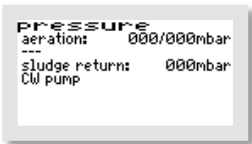
In the example, a dosing pump for phosphate precipitation and a UV module are connected. In this case, the data regarding the dosing agent supply and the dosing time can be adjusted and the remaining UV time can be reset.

8.4.4.8    Pressure displays



This menu displays the respective pressure during the last cycle. The clear water discharging and surplus sludge discharging counterpressures are each stored for each individual process. Only the pressure measurement of the respective last phase is displayed.

For aeration, 2 values are displayed: the minimum and maximum pressure.

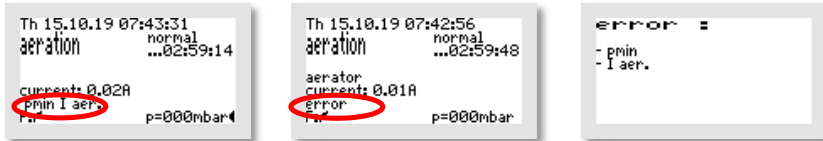


If a sludge and/or clear water pump is connected instead of the relevant lifter, this is displayed as text below the actual pressure displays. In addition, this output is not displayed as a pressure output.

In the example, a clear water pump is connected.

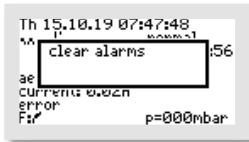
## 8.5 Faults / Alarm

Faults are indicated by flashing of the red operating LED and the sounding of the buzzer. In the display, errors are reported by the display in the main menu in alternation with the fault display. The following figures show an example of an error message:





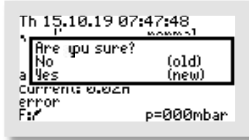
These three views alternate until the error is acknowledged.

An error message is acknowledged by pressing the  button.



This switches off the buzzer and the "DELETE ALARM" window opens. This is immediately followed by the "ARE YOU SURE?" query.

This query can be answered with either "NO" or "YES" by selecting with the   buttons in the bottom line "(NEW)". If "NO" is selected, the error message remains and only the acoustic warning signal is switched off.



If "YES" is selected, the error message in the display is also deleted.

Then the info window opens with the information about the selected controller settings. After approx. 3 seconds, the view changes back to the standard window.

The fault message in the display only disappears if the error is eliminated and also reset on the controller – as described above or in the "SETTINGS" menu (see Chapter 8.4.3.5).

The error message remains stored in the error logbook and can thus be evaluated later.

The following faults/messages may be shown in the display depending on the preset:


1.	F	Flooding, with "Float" control type: Following the clear water discharge, the float switch has not dropped below the lower switching point
2.	F++	Flooding, temporary error, flood warning with "Time" control type: The float switch has floated up
3.	Battery	Battery empty
4.	Clock	Clock not set
5.	I Bel	Compressor current error
6.	I 2nd Bel	2nd (and/or 3rd) compressor current error
7.	I_3~comp.	(3-phase current) compressor current error
8.	I Clearw.	Clear water pump current error
9.	I Sludge	Sludge pump current error
10.	I Buffer	Buffer pump current error
11.	p min	Permissible pressure not reached
12.	p max	Permissible pressure exceeded
13.	POWER ON	Power has been switched on
14.	POWER OFF	Power has been switched off, interruption lasting more than 15 min Cycle restart
15.	Power interruption	Power has been switched off, interruption lasting less than 15 min Cycle is continued
16.	No float switch	The float switch has not switched for the selected number of days
17.	Valve	Valve lost calibration
18.	UV lamp	The intended running time of the UV lamp has been exceeded
19.	Tank empty?	The supply of dosing agent or precipitant is empty
20.	Chlorination	The supply of chlorination is empty
21.	Buffer ok?	The float switch has not switched for the selected number of days

You can find troubleshooting information in Chapter 16.



## 8.6 Power failure alarm

### The controller has a power failure alarm.

In the event of a power failure, an alarm tone sequence is generated approx. every 30 seconds in order to notify the operator that wastewater treatment has stopped. The display shows "No power available" and a crossed-out socket. If you press and hold the  button until an acknowledgement tone sequence sounds, the alarm is permanently switched off. If the power supply returns after a power failure, the device switches on again automatically.

#### Note:



With a new device, the internal batteries only reach their full capacity after a few days in order to achieve a maximum alarm duration.

If the functioning of the internal rechargeable batteries deteriorates, they must be replaced by 2 NiMH size AA rechargeable batteries.

The batteries may only be replaced by a qualified electrician.

**Disconnect the power plug before opening the device.**

The batteries must only be disposed of properly.

According to the Battery Ordinance of the German Government (BGBI 1998/I/20 from 02/04/1998), all end users of batteries and accumulators are obligated as of 01/10/1998 to return them to retailers or recyclables disposers, e.g. municipal collection points. Disposal with household waste is expressly prohibited.

## 8.7 Presets

Number of inhabitants:	8
Aeration 1st Ch	Yes
Control mode:	Time
Denitrification:	No

## 8.8 Switching times – Basic settings

PE number	Aeration Normal mode			Aeration Economy mode			Denitrification Normal mode			Denitrification Economy mode			Sedimentation phase (min)	Clear water discharge (min)	Sludge discharge (min)
	Diffuser ON (min)	Diffuser OFF (min)	Duration (min)	Diffuser ON (min)	Diffuser OFF (min)	Duration (min)	Diffuser ON (min)	Diffuser OFF (min)	Duration (min)	Diffuser ON (min)	Diffuser OFF (min)	Duration (min)			
4	3.0	5.0	180	2.0	5.0	120	1.0	15.0	45	1.0	15.0	45	90	30	1.0
8	5.0	5.0	180	3.0	5.0	120	1.0	15.0	45	1.0	15.0	45	90	30	1.0
12	7.0	3.0	180	5.0	5.0	120	1.0	15.0	45	1.0	15.0	45	90	30	2.0
16	7.0	3.0	180	5.0	5.0	120	1.0	15.0	45	1.0	15.0	45	90	30	2.0
20	8.0	3.0	180	6.0	3.0	120	1.0	15.0	45	1.0	15.0	45	90	30	2.0
>20	8.0	3.0	180	6.0	3.0	120	1.0	15.0	45	1.0	15.0	45	90	30	2.0

The plant only switches to economy and holiday mode if the float switch is fitted and "Float" control mode is selected. Economy mode is activated if the float switch has not floated up after sludge discharge. Holiday mode starts after economy mode if the float switch has not floated up within 3 days of operation in economy mode. Holiday mode reduces the aeration time by another 2/3. As soon as the float switch floats up again, the plant switches back to normal mode.

## 9 Operation as AQUATO® KOM

The small wastewater treatment plant must be operated by the owner or a competent person commissioned by the owner (operator).

After commissioning, the plant is operated fully automatically. It is controlled by a PLC. The sequence and flow of the phases are programmed in the controller. The times for the aeration intervals, the denitrification phase (optional) as well as for charging, the discharge of the purified wastewater and the return of the surplus sludge are preset, but can be readjusted if necessary.

In the standard case, the cycles run on a purely time-controlled basis. However, it is possible to use a float switch (see Chapter 6.2.4 and 6.2.5.3) and thereby additionally control the plant via the water level.

If any faults occur during operation of the plant, they are reported visually and acoustically by the controller. The red LED flashes and the buzzer sounds. The error message remains in the main display until the error is acknowledged (see Chapter 9.4.3.5).

The error message remains stored in the error logbook and can thus be evaluated later.

The controller has a power failure alarm. In the event of a power failure, an alarm tone sequence is generated approx. every 30 seconds in order to notify the operator that wastewater treatment has stopped. If the power supply returns after a power failure, the device switches on again automatically.

### 9.1 Operation and displays of the controller

The controller has a graphic LCD display with 128 x 64 pixels. Indications are made in plain text and using two LEDs. Operation is carried out via three buttons.

Arrow button for selecting menu items



Middle button to confirm inputs



Arrow button for selecting menu items












**Figure 25:** Control buttons




If the green and red LEDs simultaneously light up continuously, the device is in the initialization phase.



During operation, the illuminated green LED indicates that a unit (e.g. pump or compressor) is running. In addition, a flashing triangle ◀ is visible in the lower right corner of the LCD display, which flashes at one-second intervals throughout operation.


In the event of a fault, the red LED flashes and the buzzer sounds.

The standard display on the LCD shows the date and time in the top line and the current cycle phase in large letters below, e.g. "AERATION". In the other menus, the name of the respective menu is located at the top and the individual menu items below this. The   buttons are used to change from menu to menu. Press the middle  button to enter the desired menu. The   buttons are also used to switch between the menu entries.

The selected menu item is marked by means of a dark bar with inversely displayed text. After selecting the line of the desired menu item, press the middle  button to enter the input mode of the respective submenu. Input mode is indicated by a selected (inversely displayed) line or digit. The   buttons can now be used to select or change the options or digits. The desired entry is confirmed by pressing the middle  button.

If a multi-digit number input is required, the highest digit is changed first using the arrow buttons. The middle  button is used to confirm the selection, after which one moves on to the next digit, etc. If the selection of different options is required for the input (e.g. YES / NO), the desired selection is also made using the   buttons. If the desired option appears on the display, it is confirmed with the middle button.

You can also switch back from the submenus to the main menu level using the   arrow buttons by moving the selection bar in one direction until it disappears from the menu, after which the next main menu opens.

An error is acknowledged by pressing the middle  button. Then the buzzer is switched off and the window "DELETE ALARM?" opens, after which it automatically switches to the query "ARE YOU SURE?" If you answer "YES", the error display is deleted and the red LED goes out. The error message remains stored in the error logbook and can thus be evaluated later.

If the "ARE YOU SURE?" query is answered with "NO", the error message remains in the main display.

Then the info window opens for approx. 3 seconds with the information about the selected settings.

## 9.2 Commissioning of the controller



**Before commissioning the plant, primary sedimentation and biological treatment must be filled with water up to 5 cm above  $H_{W,min}$  and the housing of the controller – if it was opened – must be closed.**

The commissioning of the controller begins with the insertion of the power plug of the controller. After plugging in the plug, the controller starts with a self-test with a duration of approx. 3 seconds while displaying "booting system...".

Then the start message "AQUATO" appears. The display Vx.xx.xx (e.g. V2.07.09) in the lower part of the message is the version number of the software. The check of the valve runs simultaneously. During this initialization phase, the green and red LEDs simultaneously light up continuously.

The display "FIRST SETTINGS" then appears during initial commissioning.

Subsequently, when commissioning the K-Pilot 18.1, 18.3 and 18.4 controllers, the following must first be entered (see Chapter 9.4.2.5, 9.4.3.1 and 9.4.3.6):

- Password (4 digits) with password 1 for K-Pilot 18.1, 18.3 and 18.4  
or with password 2 for advanced options for K-Pilot 18.3/18.4
- Language
- Date and time
- Basic plant type – here select: "**KOM SBR**"
- Plant size, e.g. "4 PE"
- Control mode: "TIME", "FLOAT" or "2x FLOAT"  
(Attention! If the additional functions **Dosage** and/or **Hygienisation** are required, select the control type: "**Float**" here.)
- Denitrification? YES / NO



For controller **K-Pilot 18.1/18.4**, **do not** select **Float for buffer**. Although this function is displayed, it is not available for the K-Pilot 18.1 and 18.4 controllers.



For controller **K-Pilot 18.1/18.4**, **do not** select **2x Float**. Although this function is displayed, it is not available for the K-Pilot 18.1 and 18.4 controllers.

The following additional options can only be selected for the K-Pilot 18.3 and K-Pilot 18.4 controllers during commissioning if password 2 was entered (see Chapter 9.4.2.5):

- Three-phase aerator? YES / NO
- Additional functions, e.g. "2nd AERATOR", "BUFFER", "HYGIENISATION" or "DOSAGE" (see Chapter 9.4.2.6).

A **clear water pump** is always additionally required for hygienisation with **UV lamp**.

The input of additional functions is ended with the selection: "BACK" (see Chapter 9.4.2.5)

Additional queries follow depending on the selection (see Chapter 9.4.2.5):

- If the "BUFFER" function was selected, a query appears after the menu has been exited as to whether the buffer should be operated with a float switch. If this is intended, the query "FLOAT FOR BUFFER" must be answered with "YES".
- If the "HYGIENISATION" function was selected, a query appears after the menu has been exited as to which type of hygienisation is desired/required. If a **UV lamp** is to be operated, select "**UV**"; if a **disinfectant**, e.g. chlorine, is to be added, select "**Cl**". A clear water pump is additionally required for the operation of the UV lamp.
- If the "DOSAGE" function was selected, a query appears after the menu has been exited as to which type of dosing is desired/required. If a **phosphate precipitation** is to be operated, select "**PO3**"; if a **C source** is to be added, select "**C**".

After these inputs, the controller automatically switches to manual mode (see Chapter 9.4.2.2 and 9.4.2.3). The various functions can be checked in manual mode. Once manual mode has been ended, the valve position required for the automatic cycle is approached, then the controller displays the message "booting system...", after which the start message "AQUATO" appears again and the valve is checked.

The automatic cycle is then started. This concludes the commissioning process.



The commissioning engineer must ensure that the parameter settings have been made in such a way that they comply with the requirements (e.g. effluent class) of the approval and the water law license for the system on which the controller is to be used.

The automatic cycle goes through the following work phases (these vary depending on the exact setting):

- Surplus sludge discharge
- Buffer emptying
- Pressure monitoring
- Filling reactor
- Aeration
- Dosing
- Sedimentation phase
- Clear water discharge

After completing these phases, the next cycle starts again from the beginning.

The following is a flowchart of the commissioning process:

Input of 4-digit password	
with password 1 for K-Pilot 18.1/18.3/18.4	with password 2 for K-Pilot 18.3/18.4
Language	Language
Date and time	Date and time
Basic plant type Service Test mode 1 Basic type (old) 2 P18.1 SBR (new) 3 KOM SBR (new) 4 Start/stop function ↑↓ #196 Here select: "KOM SBR"	Basic plant type Service Test mode 1 Basic type (old) 2 P18.1 SBR (new) 3 KOM SBR (new) 4 Start/stop function ↑↓ #196 Here select: "KOM SBR"
Plant size	Plant size
Time, Float or Double Float control * select plant size 1 control mode (old) 2 time (old) 3 float (new) 4 Round 12 200 P56 Round 12 12 KOM SBR	Time, Float or Double Float control * select plant size 1 control mode (old) 2 time (old) 3 float (new) 4 Round 12 200 P56 Round 12 12 KOM SBR
Denitrification? YES / NO	Denitrification? YES / NO
	additionally with password 2 for K-Pilot 18.3/18.4
	select plant size 1 3- aerator (old) 2 No (old) 3 Yes (new) 4 Round 12 200 P56 Round 12 12 KOM SBR No.00 Three-phase compressor YES / NO NO
	Additional functions ▶ filling pump --- ◀ nrd pump --- clearwater pump --- 2nd aerator --- Hygienisation --- dosage --- buffer --- erback ---
	Additional functions ▶ filling pump --- ◀ nrd pump --- clearwater pump --- 3- aerator T1.2 Hygienisation --- dosage --- buffer --- erback ---
Possible additional queries depending on selection	
Manual mode to test the individual functions Select "End of manual mode" to exit. Then the following windows open automatically: "Move valve position to starting position", "booting system", "AQUATO" (with valve check). Start of the automatic cycle	

\* Select "2x Float" only makes sense for K-Pilot 18.3, as only in this controller are suitable connections available.

Figure 26: Commissioning sequence for K-Pilot 18.1/18.3/18.4 controller



**Do not select any additional functions for K-Pilot 18.1**, as there are no physical outputs for these functions, i.e. they do not work, although they are displayed in the Manual Mode and Parameters menus.



## 9.3 Main display

In the standard display, the controller shows the switching status of the plant and the units, e.g.:

```
We 16.10.19 08:03:40
aeration          normal
                  ...02:53:53

current: 0.01A
no error          p=000mbar
```




```
Th 17.10.19 09:18:17*
aeration*         eco mode
                  1:38


aerator
current: 0.02A
error             p=000mbar
F%
```

```
Mo 14.10.19 16:56:22
aeration          normal
denitrification   ...02:50:55
aerator
current: 0.00A
no error          p=000mbar
F%
```

```
Mo 14.10.19 17:03:00
aeration          normal
                  ...02:44:18

aerator
current: 0.01A
pmin I aer.
F% B%           p=000mbar
```


- 1st line: Date and time
- 2nd line: Current SBR phase, including "Fillingphase," "Aeration", "Sedimentation", "Clearwater" discharge, "Sludge Return", pressure monitoring "Check Press." and additional phases depending on the setting
- 2nd line (right): Normal, economy or holiday mode of the plant and below that, in normal mode, the remaining time of the current phase or, in economy mode, the time that has elapsed since the start of the economy mode phase.
- 3rd line: Indicates denitrification (for effluent class D only), otherwise blank line
- 4th line: Indicates which unit is active, otherwise – if no unit is switched on – blank line
- 5th line: Operating current of the active unit (e.g. compressor, if applicable clear water pump, etc.)
- 6th line: Error display, otherwise "NO ERROR" if there is no error message
- 7th line: Float status up / down  (only visible if float is activated), buffer float up  / down  (only visible if buffer float is activated), on the right the currently available back pressure, on the far right triangle "◀" flashing every second as an operation indicator

If the  button is pressed in the standard display, an info window appears for approx. 3 seconds. This window displays the following:

```
Mo 14.10.19 17:12:26
(C)AQUATO V3.02
Oct 14 2019
KOM SBR (4user)
Class C
no error          p=000mbar
```

- Software version
- Date of the version
- Type KOM SBR and the set PE number
- Effluent class, special settings, e.g.: CW pump or buffer

The exact display depends on the selected settings.

In addition, the  button can be used in this menu to shut off the buzzer or the alarm (see also Chapter 9.4.3.5).

## 9.4 Menu

### 9.4.1 Menu structure

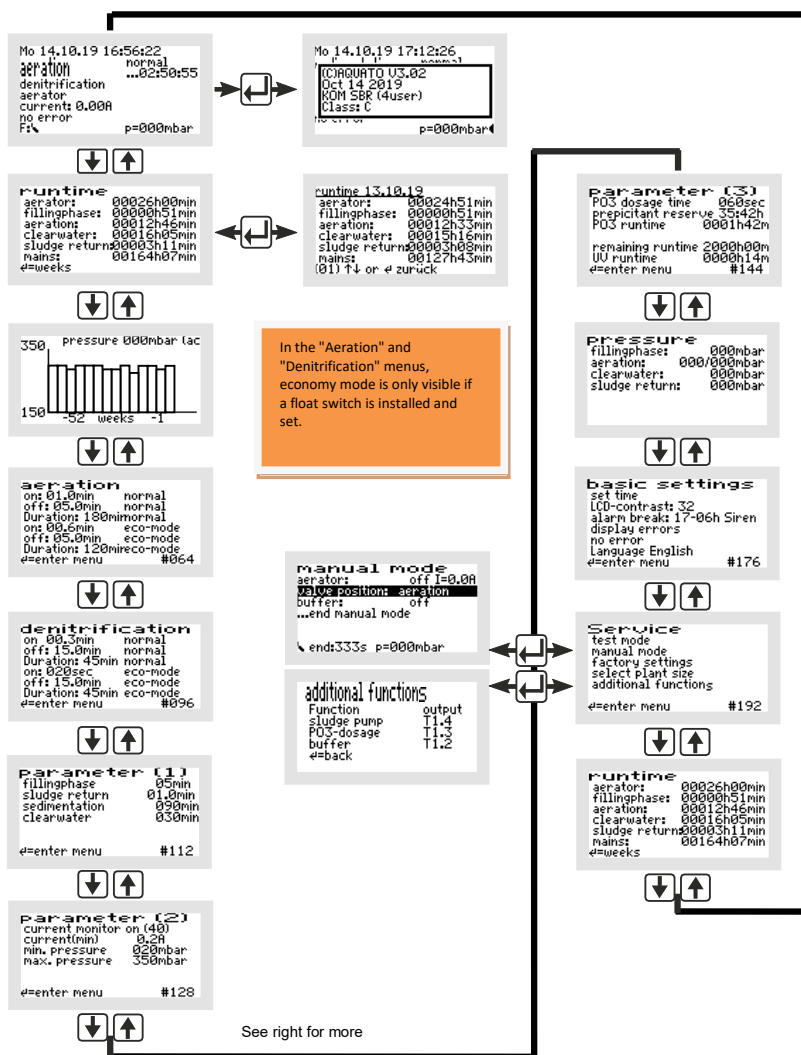






Figure 27: Menu structure of the AQUATO® KOM

The exact display depends on the status of the system and the set parameters. The different variants of the display are explained in more detail below.

Use the   buttons to move from menu to menu. If you move constantly in the same direction, you will eventually return to the standard display.

To access the submenus in the menu displayed, the middle  button must be pressed. After pressing the  button, either a window opens directly or the first menu item is marked by a black bar, depending on the selected menu.

The individual points are selected with the   buttons. The  button is used, wherever possible, to enter the submenu or edit mode.

## 9.4.2 "Service" menu








The Service menu is basically intended for the service technician. The following can be selected:

- System test / test mode
- Manual mode
- Factory settings (only with password 2)
- Select plant types (only with password 1 or 2)
- Additional functions

### 9.4.2.1 System test / test mode



Test mode is used to check whether the units consume power properly. If the automatic test mode has been selected with the   buttons via the menu item "TEST MODE", it is called up with the  button. The "TEST MODE" window offers the selection "CANCEL" or "START TEST". These two options are selected with the   buttons in the bottom line "(NEW)". After selecting and confirming "START TEST", the system test begins.



If the "FLOAT" CONTROL MODE is set, the float switch must be moved up and down 3 times at the beginning of the system test to check the function of the float switch. After that, the test proceeds fully automatically.

With the "TIME" CONTROL MODE, the float test is skipped and the fully automatic test mode starts immediately.



The function test of the float switch is only carried out at the beginning of the system test with the "FLOAT" CONTROL MODE.

```
Th 15.10.19 07:10:46
test since 039sec (15sec)
aeration
aerator
current: 0.01A
no error
F: % p=000mbar
```

During test mode – which lasts approx. 100 seconds – the main display of line 2 changes to: "Test since XX sec".

The system test checks the individual functions successively and tests whether they function correctly. If everything is functioning correctly, no alarm message is issued.

Test operation can be cancelled by pressing the  button.

```
We 16.10.19 13:05:06
test since 005sec (11sec)
please move 3x buffer float
current: 0.01A
error
F: % B: % p=000mbar
```

If the "FLOAT FOR BUFFER" option is set, the float switch for the buffer must be moved up and down 3 times at the end of the system test to check the function of the float switch. Test mode then ends.



The function test of the float switch in the buffer at the end of the system test is only carried out if the option "FLOAT FOR BUFFER" is selected.

The system test lasts approx. 100 seconds. Then test mode ends automatically. If the function test of the float switch is not carried out, the system test ends after approx. 300 seconds without further testing.

After completing the test mode, the interrupted cycle is continued in automatic mode. If the sedimentation phase is interrupted by the system test in the last 30 minutes of its running time, the remaining time of the sedimentation phase is automatically extended to 30 minutes following manual mode in order to ensure that only the purified water can be discharged from the plant.



### 9.4.2.2 Manual mode with the K-Pilot 18.1 controller

The different settings for the "Aerator" and the "Valve Position" can be made in the manual mode of the K-Pilot 18.1 controllers. The exact display depends on the parameters set (during commissioning).

```
manual mode
aerator: off I=0.00
Valve position: aeration
...end manual mode


end:592s p=000mbar
```

In manual mode, the "AERATOR" can be switched "ON" or "OFF" manually and any available VALVE POSITION can be approached (e.g. for a test run).

The   buttons are used to select the ROTARY VALVE or the AERATOR.


```
manual mode
aerator: on I=0.00
Valve position: aeration
...end manual mode

end:489s p=000mbar
```

If the AERATOR is selected, it can be switched "ON" or "OFF" with the  button.




```
manual mode
aerator: off I=0.00
Valve position: aeration
...end manual mode

end:464s p=000mbar
```

If the "VALVE POSITION" is selected, the  button is used to open the window for setting the valve position for the different possible operating states available depending on the specific preset ("SLUDGE", "BUFFER", "AERATION", "FILLING", "CLEARWATER")

```
manual mode
aerator: off I=0.00
new position:
aeration (old)
clearwater (new)
...end manual mode

end:435s p=000mbar
```

The   buttons are used to select the desired valve position and, after pressing the  button, the valve moves to this position. If the compressor is switched to "ON", the function can be tested additionally in the tank.

```
manual mode
aerator: off I=0.00
search zero
...end manual mode

end:352s p=000mbar
```

After selecting the desired valve position, the controller first searches the zero point.

```

manual mode
aerator:      off I=0.00
...rotate to pos
...end manual mode

end:296s p=000mbar
    
```

The selected position is then approached. This is indicated by the progress bar in the menu.

```

manual mode
aerator:      on I=0.00
Value position: aeration
...end manual mode

end:489s p=000mbar
    
```

Once the position has been reached, the function is also carried out with the compressor switched on as in automatic mode, as in this example the clear water discharge, and can also be checked in the tank.

```

manual mode
aerator:      off I=0.00
new position:
aeration      (old)
clearwater    (new)

end:185s p=000mbar
    
```

If "FLOAT" control mode was selected (during commissioning), the float switch symbol indicating the current float position is visible at the bottom left.

```

manual mode
aerator:      off I=0.00
...search zero
...end manual mode

end:352s p=000mbar
    
```

If the float switch is moved up and down, the indicator in the display also changes accordingly.

```

manual mode
aerator:      off I=0.00
Value position: clearwater
...end manual mode

end:109s p=000mbar
    
```

Manual mode is ended via the menu item "...END MANUAL MODE".

```

valvethe valve
to the starting position.
Ventilposition: aeration
...rotate to pos
    
```

The valve is moved back to its initial position.

At the end of manual mode, the treatment cycle continues.

If the manual mode is not ended with "...END MANUAL MODE", the controller automatically switches back to automatic mode 15 minutes after the last pressing of a button.

Once manual mode has been ended, the controller continues the interrupted cycle in automatic mode. If the sedimentation phase is interrupted by manual mode in the last 30 minutes of its running time, the remaining time of the sedimentation phase is automatically extended to 30 minutes following manual mode in order to ensure that only the purified water can be discharged from the plant.

### 9.4.2.3 Manual mode with the K-Pilot 18.3 and 18.4 controllers

In addition to the "Aerator" and "Valve position" parameters, which are always available, the manual mode of the K-Pilot 18.3 and 18.4 controllers allows further settings to be made. The exact display depends on the parameters set (during commissioning).

```

manual mode
aerator: off I=0.0A
valve position: aeration
sludge pump: off
2nd aerator: off
buffer: off
...end manual mode
ends:583s p=000mbar
  
```

```

manual mode
aerator: on I=0.0A
valve position: clearwater
...end manual mode

ends:544s p=000mbar
  
```

```

manual mode
aerator: off I=0.0A
valve position: aeration
...end manual mode

ends:464s p=000mbar
  
```

```




manual mode
new position: (old)
aeration (new)
clearwater
...end manual mode


ends:435s p=000mbar
  
```




```

manual mode
aerator: off I=0.0A
...end manual mode
search zero

ends:391s p=000mbar
  
```

The   buttons can be used to select between the always available parameters "AERATOR" and "VALVE POSITION" as well as further menu items varying according to the preset, such as "FILLING PUMP", "SLUDGE PUMP", "CLEARWATER PUMP", "2nd AERATOR", "HYGIENISATION", "DOSAGE" and "BUFFER". The selection is made by moving the black bar to the desired entry. If "AERATOR" is selected, it can be switched "ON" and "OFF" with the  button.

If the "VALVE POSITION" is selected, the  button is used to open the window for setting the valve position for the different possible operating states available depending on the specific preset ("SLUDGE", "BUFFER", "AERATION", "FILLING", "CLEARWATER")

The   buttons are used to select the desired valve position and, after pressing the  button, the valve moves to this position. If the compressor is switched to "ON", the function can be checked additionally in the tank.

After selecting the desired valve position, the controller first searches the zero point.

```

manual mode
aerator:      off I=0.0A
               rotate to pos
...end manual mode

ends:200s p=000mbar

```

```

manual mode
aerator:      on I=0.0A
valve position: clearwater
...end manual mode

ends:544s p=000mbar

```

```

manual mode
aerator:      off I=0.0A
valve position: aeration
clearwater pump: off
buffer:       off
...end manual mode

ends:468s p=000mbar

```

```

manual mode
aerator:      off I=0.0A
valve position: aeration
clearwater pump: off
hygienisation: on
buffer:       off
...end manual mode
ends:583s p=000mbar

```

```

manual mode
3 new positions
aeration1      (old)
clearwater      (new)
...end manual mode

ends:414s p=000mbar

```

```

manual mode
aerator:      on I=0.0A
               search zero
...end manual mode




ends:592s p=000mbar


```

The selected position is then approached. This is indicated by the progress bar in the menu.

Once the position has been reached, the function is also carried out with the compressor switched on as in automatic mode, as in this example the clear water discharge, and can also be checked in the tank.

If **additional functions** were selected during commissioning, the other units, such as a buffer pump ("BUFFER"), are found below the always available parameters "AERATOR" and "VALVE POSITION".

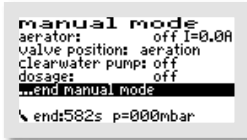
The other menu items – which vary depending on the preset – such as "FILLING PUMP", "SLUDGE PUMP", "2nd AERATOR", "HYGIENISATION", "BUFFER", "CLEARWATER PUMP" and "DOSAGE", can also be selected with the   buttons by moving the black bar to the desired entry. The selected unit can be switched "ON" and "OFF" with the  button. This allows the functioning of the units to be tested individually.

In the example, the menu item "HYGIENISATION" was selected and switched "ON" with the  button.

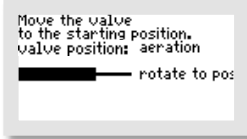
If "FLOAT" control mode was selected (during commissioning), the float switch symbol indicating the current float position is visible at the bottom left.

If the float switch is moved up and down, the indicator in the display also changes accordingly.





Manual mode is ended via the menu item "...END MANUAL MODE".



The valve is moved back to its initial position.

At the end of manual mode, the treatment cycle continues.

If the manual mode is not ended with "...END MANUAL MODE", the controller automatically switches back to automatic mode 15 minutes after the last pressing of a button.

Once manual mode has been ended, the controller continues the interrupted cycle in automatic mode. If the sedimentation phase is interrupted by manual mode in the last 30 minutes of its running time, the remaining time of the sedimentation phase is automatically extended to 30 minutes following manual mode in order to ensure that only the purified water can be discharged from the plant.




#### 9.4.2.4 Factory settings

Under "FACTORY SETTINGS", the current error limit can be changed. The **resetting** of the controller, which is also possible in the factory settings, is **not permitted** throughout operation. Access to the factory settings is possible **with password 2 only**.



The following values can be changed/reset in the "FACTORY SETTINGS".

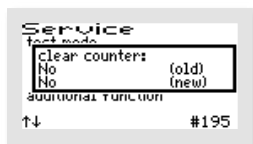


The first window that opens is "MIN. CURRENT (mA)". Here you can change the limit at which an error is displayed. The default setting is 200 mA. The lowest possible limit is 50 mA. The   buttons can be used to change the values digit by digit starting from the left in the bottom line "(NEW)". The selected value is accepted with the  button. After confirming the 3rd digit, the next window opens automatically.

The subsequent deletion options are not permitted during the entire operating time of a small wastewater treatment plant. The queries must be answered with "NO".



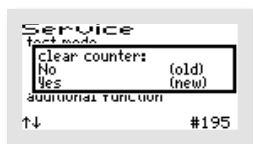
All queries in the Factory Settings menu must be answered with "NO".






The "CLEAR COUNTER" window opens.

If "NO" is selected, the menus with the individual units are skipped and the "CLEAR LOG" window opens immediately.

→ Answer: "NO".



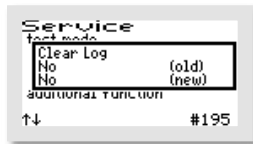
If "YES" is selected, the controller moves on to the individual units each time the  button is pressed. In the first window to follow, i.e. "AERATOR", the counter of the running time of the compressor can be reset to zero with the   buttons by selecting "YES" in the bottom line "(NEW)".

→ Answer: "NO".



The same procedure can be followed in the subsequent windows "AERATOR", "FILLINGPHASE", "AERATION", "CLEARWATER", "SLUDGE RETURN", "MAINS", "UV" and "DOSAGE TIME".

→ Answer: "NO".



The last window to open in this menu is "CLEAR LOG". If "YES" is selected here, all entries and settings are deleted. Then the controller starts over again with commissioning.

→ Answer: "NO".



**PLEASE NOTE!** The operations "Clear counter:" and "Clear log" are **prohibited** throughout the operation of a plant, as the operation log must record the running times of the units.


### 9.4.2.5 Selecting a plant type with the K-Pilot 18.1/18.3/18.4 controller

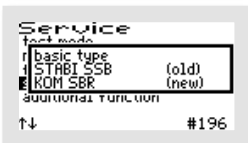
In this menu, you can set/change the plant type and size as well as other parameters required for operation.






Select the menu item "SELECT PLANT SIZE".

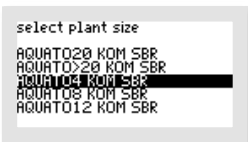





Then enter password 1 – or, for further settings with K-Pilot 18.3 /18.4, password 2 – digit by digit and confirm with the  button to enter the menu.



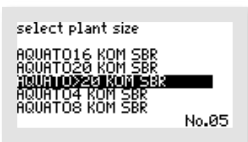
First, the "BASIC TYPE" of the system is requested: "KOM SBR" or "STABI SSB". Use the   buttons to select the desired type in the second line "(NEW)".

For operation as SBR plant, select "**KOM SBR**" and confirm with .

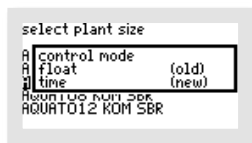


Then use the   buttons to select the desired/required PE number as the plant size. If the marker (= black bar) is on the correct PE number (according to the wastewater treatment calculation), confirm with the  button. If the required PE number is not directly available for selection, select the next largest entry.

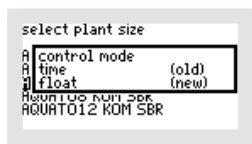
All parameters for the treatment cycle are automatically preset through this selection, but can be readjusted if necessary.



For plant sizes from 21 to 50 PE, please select "AQUATO>20 KOM SBR". The cycle presets for plant sizes from 21 to 50 PE are the same; the different air volumes required are reached with different sizes and volumes of membrane diffusers and compressors. These settings can be readjusted where necessary.



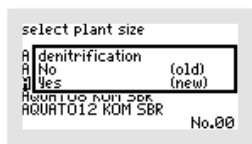
The "CONTROL MODE" window allows you to choose between a time-controlled cycle or a float-controlled cycle. The desired control type can be set in the second line "(NEW)". Press the buttons to select "TIME" or "FLOAT". The selected Control type is accepted with the button. If "TIME" is selected, the cycle sequence is only controlled through time, but if "FLOAT" is selected, it is also float-controlled.



To operate a system with UV lamp or a dosing unit, the "FLOAT" CONTROL MODE must be selected.



For operation with "UV" lamp or "DOSAGE", "FLOAT" must always be selected as the control type.



If "DENITRIFICATION" is desired/required, it can be activated in the next window. The desired option can be selected in the second line "(NEW)". Use the buttons to select "YES" or "NO".

The selected state is accepted the button. "YES" means that the plant is running with a denitrification phase, "NO" means that this phase is switched off.

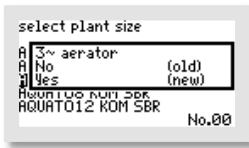
If password 1 was used, the menu item "SELECT PLANT SIZE" is completed at this point for both the K-Pilot 18.1 and the K-Pilot 18.3 and K-Pilot 18.4 controllers and the software jumps back to the "SERVICE" main menu.

If the menu item "SELECT PLANT SIZE" was selected with password 2 for the K-Pilot 18.3 and 18.4 controllers, the additional functions follow as further setup options.

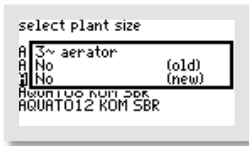


The **additional functions** are **not available for K-Pilot 18.1** because it does not feature any physical inputs and outputs for additional functions.

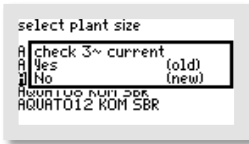
The **additional functions** are only available for the **K-Pilot 18.3** and **18.4** controllers and can be put into operation **with password 2 only**.



First, you can select "YES" in the lower line of the window with the query "3~ AERATOR" so that a 3-phase compressor with 400 V can be controlled. With this option, the current monitoring is switched off. This setting is required if an ORKA S200 or ORKA S400 module is selected to control the compressor. The option "YES" must always be selected if one or more units are controlled via one contactor. With this setting, the compressor for the lifters is connected as usual. It is not switched on during aeration.

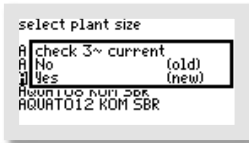


If you do not require this option, please answer the query with "NO".

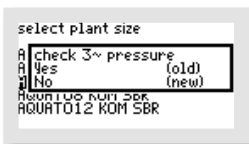


If you have selected "YES" for the query "3~ AERATOR", you will be asked whether the three-phase compressor should be monitored for current errors.

If you do not require this monitoring, you can switch it off with "NO".

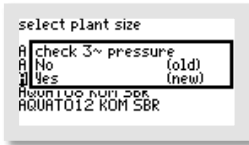


If you switch on the monitoring by selecting "YES" in the menu "CHECK 3~ CURRENT", an error message will be generated if the device fails. **For this monitoring, however, the controller must be prepared at the factory.** If the controller was not prepared, select "NO".



Subsequently you will be asked whether the three-phase compressor should be monitored for pressure errors.

If you do not require this monitoring, you can switch it off with "NO".



If you switch on the monitoring by selecting "YES" in the menu "CHECK 3~ PRESSURE", an error message will be generated if the device fails. **For this monitoring the pressure sensor must be connected to the air hose between compressor and diffusers.** If the sensor is not connected,

select "NO".



Then the menu for **selecting the further additional functions** opens. Depending on the previously selected settings, some of the additional functions are not available and are therefore not displayed in this menu.

The following units/additional functions can be selected:

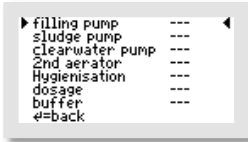
- "FILLING PUMP",
- "SLUDGE PUMP",
- "CLEARWATER PUMP",
- "2nd AERATOR" (only if "Three-phase compressor" was not previously selected) for the operation of 2 or more compressors (see Chapter 6.2.5.8),
- "3~ AERATOR" (only if "Three-phase compressor" was not previously selected) for operation with ORKA-S module,
- "HYGIENISATION" for hygienisation by means of a UV lamp or for dosing a disinfectant, e.g. chlorine (the query as to which of these two options is to be used appears in a separate window after closing the menu by pressing "BACK");  
for hygienisation, always select the "FLOAT" control mode beforehand,  
for hygienisation with a UV lamp (select "UV"), always select Clear Water Pump beforehand,
- "DOSAGE" for dosing a precipitant for phosphate elimination or for dosing a C source (the query as to which of these two options is to be used appears in a separate window after closing the menu by pressing "BACK");  
for dosing, always select the "FLOAT" control type beforehand,
- "BUFFER" (if "Buffer operation with lifter" was not previously selected) for operating a buffer with a pump.



For operation with "UV" lamp or "DOSAGE", "FLOAT" must always be selected beforehand as the control type.

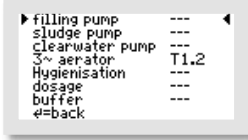
If the additional function "UV" is selected, the additional function "CLEAR WATER PUMP" must also be selected.

In the additional functions, the selected line is marked with left and right triangles ► ◀. By default, no outputs are preset: "----".



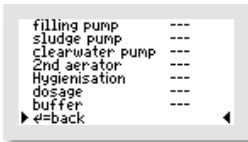
In order to activate a unit, the line with the desired/required additional function must be selected with the buttons.

Then the button is used to select the electrical output to be used. Each time the button is pressed, the display changes in the selected line. It changes from "- - -" to outputs T1.2, T1.3, T1.4 and then back again to "- - -".



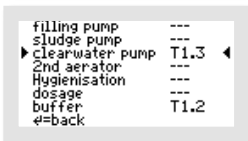
A three-phase compressor is only displayed if it was previously selected.

If you do not need any of the functions offered in this menu, you can exit the menu directly by selecting "BACK".

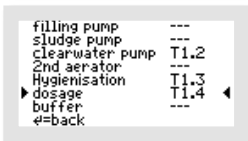


To exit this menu, move the ▶ ◀ marker to "BACK" in the last line and then press the button.

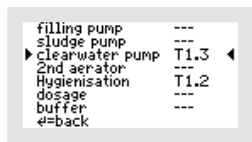
If you connected additional units, such as a clear water pump or a 2nd compressor (see Chapter 6.2), you must assign the outputs selected when you connected them to these units in this menu.



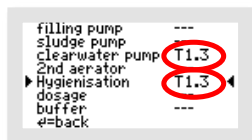
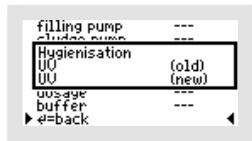
For the **K-Pilot 18.3** controller, outputs "T1.2" and "T1.3" are available. Thus a maximum of 2 additional functions can be selected, e.g. buffer and clear water pump, as in this example.



For the **K-Pilot 18.4** controller, outputs "T1.2", "T1.3" and "T1.4" are available. Thus a maximum of 3 additional functions can be selected, e.g. clear water pump, hygienisation and dosing, as in this example.



If a "UV" lamp is to be used for hygienisation, such as in this example, it is **essential** to additionally select the "CLEAR WATER PUMP".

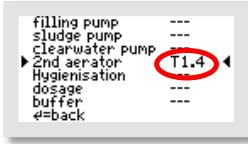


A different output must be assigned to each selected function. **No output** may be assigned with **two different functions!** If an output is selected twice, a warning tone sounds when exiting the submenu and the line marker jumps back to the top line – without exiting the menu. This allows the selection in the relevant lines to be corrected.



The outputs may not be assigned 2 different functions! In other words, **the same output must not be selected twice.**

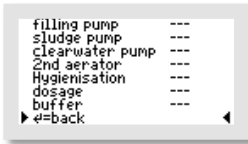









The output "T1.4" may **not** be assigned when using the **K-Pilot 18.3** controller, as it is not physically available! If a function is assigned to this output, it cannot be performed. Output "T1.4" is only available for the **K-Pilot 18.4** controller.



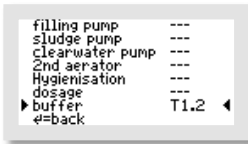
Do **not** assign a function to output **T1.4** when using **K-Pilot 18.3**! It is not physically available.



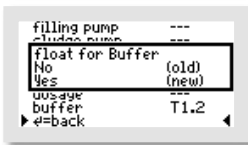
The selection and assignment of the additional functions is concluded by selecting ► "BACK" ◀ in the bottom line with the   buttons and then confirming with the  button.

Depending on the previous selection, the software then either jumps directly back to the "SERVICE" main menu – then use the   buttons to exit the menu – or **further supplementary queries** are displayed beforehand.

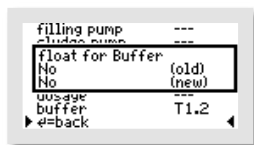
The following are a number of examples to illustrate the further queries:



If, as in the example, the "BUFFER" function was assigned to output "T1.2" to operate a buffer with a buffer pump, the electrical connection of the buffer pump must also be assigned to this contact.



In this case, after exiting the menu, a query appears asking whether the buffer emptying process should be controlled with a float switch: "FLOAT FOR BUFFER". If the buffer is to be emptied with float control, select "YES". This option may **only** be selected for the **K-Pilot 18.3** controller. If the buffer is to be emptied with time control only, select "NO".



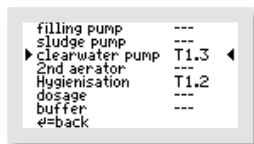
The "NO" option must be selected for the **K-Pilot 18.4** controller as there is no connection for the buffer float. The buffer can only be emptied on a purely time-controlled basis.



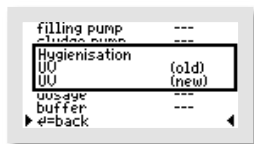
For **K-Pilot 18.1/18.4**, be sure to select "NO" for the "Float for buffer" query, as there is no physical input for this float.

The selection of the hygienisation or dosing function represents a special case. In each case, there are two selection options available, which are queried in another window after closing the additional menu.

If hygienisation is selected as an additional function, a selection menu is opened to define the type of hygienisation. A UV lamp or the dosing of a disinfectant, e.g. chlorine, can be selected: "UV" or "CL".

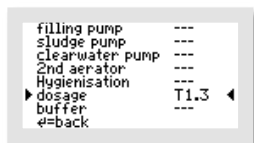


If, as in the example, the "HYGIENISATION" function was assigned to output "T1.2", the electrical connection for the hygienisation (UV lamp or disinfectant dosing unit) must also be assigned to this contact.



In this case, after exiting the menu, a query appears asking for the desired type of "HYGIENISATION". If a UV lamp is to be operated, select "UV"; if a disinfectant, e.g. chlorine, is to be added, select "CL".

If dosing is selected as an additional function, it is possible to select either a precipitant dosing for phosphate precipitation or the dosing of a C source: "PO3" or "C".



If, as in the example, the "DOSAGE" function was assigned to output "T1.3", the electrical connection of the dosing pump must also be assigned to this contact.

```

filling pump    ---
sludge pump    ---
dosage         ---
PO3            (old)
PO3            (new)
usage         11+3
buffer        ---
#=>back
  
```

In this case, after exiting the menu, a query appears asking for the desired/required type of "DOSING". If a phosphate precipitation is to be operated, select "PO3"; if a C source is to be added, select "C".

```

filling pump    ---
sludge pump    ---
dosage         ---
PO3            (old)
C              (new)
usage         11+3
buffer        ---
#=>back
  
```



**Only one type of "Dosage"** may ever be selected: either C source or phosphate precipitant. A disinfectant dosing, e.g. with chlorine, is selected separately via the additional function "Hygienisation".

```

filling pump    ---
sludge pump    ---
dosage         ---
PO3            (old)
PO3            (new)
usage         11+3
buffer        ---
#=>back
  
```

If "PO3" is selected, the precipitant is added once per cycle during normal mode. In economy mode, dosing is omitted, as no new phosphate is added to the plant during this time.

```

filling pump    ---
sludge pump    ---
dosage         ---
PO3            (old)
C              (new)
usage         11+3
buffer        ---
#=>back
  
```



Only if, as in the example, a "C" source was selected for the "DOSAGE" function does a query follow asking how often the C source is to be added. The dosing of the "C" source is only carried out in economy mode if no other nutrients are added to the biological treatment.

```

filling pump    ---
sludge pump    ---
after hours ECO ---
12 (old)       0
12 (new)       0
usage         11+3
buffer        ---
#=>back
  
```

In the window "AFTER HRS ECO", select the frequency of dosing by specifying the number of hours after which the C source should be added.

In the example, a dosage every 12 hours was selected. This means that dosing occurs approx. 2 times per day in economy mode.

The software then jumps back to the "SERVICE" main menu. Use the   buttons to exit the menu.


9.4.2.6    Displaying the additional functions

The "ADDITIONAL FUNCTIONS" menu (only available on the K-Pilot 18.3 and 18.4 controllers) displays the special functions selected during commissioning, such as "Clear Water Pump" or "Dosing", as well as the outputs to which they have been assigned. For this reason, the menu looks different depending on the selection. If no special functions are selected, the menu remains empty.

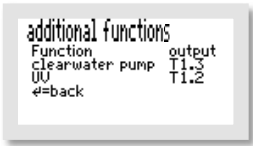
The "ADDITIONAL FUNCTIONS" menu can display the following special functions individually or in different combinations, depending on the selection made beforehand:

- "FILLING PUMP"
- "SLUDGE PUMP"
- "CLEARWATER PUMP"
- "2nd AERATOR" for the operation of 2 or more compressors (see Chapter 6.2.5.8)
- "3~ AERATOR" for operation with ORKA-S module
- "UV" for hygienisation with a UV lamp (always in combination with the Float control mode and clear water pump)
- "CHLORINATION" for hygienisation by adding a disinfectant, e.g. chlorine (always in combination with the Float control mode)
- "PO3 DOSAGE" for phosphate precipitation (always in combination with the Float control mode)
- "C-DOSAGE" for dosing a C source (always in combination with the Float control mode)
- "BUFFER" for operation of a buffer with pump



The "ADDITIONAL FUNCTIONS" menu displays the special features selected during commissioning. Use the  button to return to the Service menu.

In this example, no additional functions were previously selected.



As an example, here is the display of the "ADDITIONAL FUNCTIONS" with the selected setting "Clear Water Pump" on output "T1.3" and "UV" for the UV lamp on "T1.2".




In this example of the "ADDITIONAL FUNCTIONS" display, the selected setting "SLUDGE PUMP" is on output "T1.4", "PO3 DOSAGE" for precipitant dosing for phosphate precipitation on "T1.3" and "BUFFER" on "T1.2" for the buffer pump.

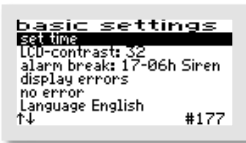
### 9.4.3 "Settings" menu






The operator settings can be configured in the "SETTINGS" menu.




Press the  button to enter the menu to select the desired item.

#### 9.4.3.1 Setting the date and time



To correct the time and/or date, use the   buttons to select the "SET TIME" line. If the marker (=black bar) is on the desired entry, the middle  button opens the window for adjusting the values.



The first digit can be changed with the   buttons. If the correct value has been set, the middle  button is used to accept the digit. The same procedure applies to all subsequent digits.

Input sequence: 2 digits each:

day, month, year, hour, minute (DD/MM/YY\_hh:mm)



The clock is quartz-controlled. It should also be checked during maintenance. Care should be taken to ensure that the clock is set correctly, as this makes it easier to evaluate the maintenance.

Example: Time changed from 09:22 to 09:24.



#### 9.4.3.2 LCD contrast



The LCD contrast can be optimized here. As a rule, no change is necessary.

### 9.4.3.3 Alarm buzzer (Alarm break)



By default, the acoustic alarm is switched off from 17:00 to 6:00. During this time, errors are only displayed optically. This setting can be changed in the menu item "CLEAR ALARMS".



**Attention:**

No acoustic alarm is sounded during the time set here!



The sound for the alarm buzzer is set here. You can choose between: "SIREN", "MELODY" and "OFF"

The default setting is "SIREN".



**Attention:**




No acoustic alarm is sounded if the "OFF" setting is selected.

### 9.4.3.4 Display errors



The error logbook is called up via the "DISPLAY ERRORS" menu item.




The error logbook shows the last 30 error events with the date and time. The   buttons are used to scroll through the logbook, the  button is used to exit the menu.


Nothing can be deleted in the error logbook!

### 9.4.3.5 Delete alarm



If a fault (alarm) has occurred, the alarm message can be reset by pressing the  button after selecting the "CLEAR ALARMS" line. A window with the message "OK" opens for approx. 1 second and then the display in the menu changes to "NO ERROR". The red LED goes out and the error message in the standard window is deleted.

The error message remains stored in the error logbook and can thus be evaluated later.

**Note:** If the  button is pressed in the main display – which is the standard display during operation – in the event of a fault, the buzzer is switched off and the "CLEAR ALARMS" window opens, which automatically changes to the query "ARE YOU SURE?" after a short time.

If you answer "YES", the error display is deleted and the red LED switches off. The error message remains stored in the error logbook and can thus be evaluated later.

If the "ARE YOU SURE?" query is answered with "NO", the error message remains in the main display.

Then the info window opens for approx. 3 seconds with the information about the plant settings.

### 9.4.3.6 Language



The language of the controller is selected here. The password must be entered to do this. The controller is prepared for several languages. The currently programmed languages are:

- German
- English
- Spanish
- Italian
- Swedish
- French
- Finnish
- Polish
- Russian

### 9.4.4 Other menus with displays or settings



In the following menus, all current parameters of the plant can be displayed and, in some cases, individually set.

An adjustment may only be performed by a specialist, as the purification performance of the system may be reduced under certain circumstances and the national technical approval may become void.


In order to change the displayed values, however, the password must first be entered.

In order to restore the original factory settings after changes have been made to the settings (e.g. changed aeration times), you can select the plant type with the correct settings again (see Chapter 9.4.2.5).



#### 9.4.4.1 Operating hours display

```
runtime
aerator: 00026h00min
fillingphase: 00000h51min
aeration: 00012h46min
clearwater: 00016h05min
sludge return: 00003h11min
mains: 00164h07min
#=weeks
```

The operating hours of the individual units are displayed in the "RUNTIME" menu. The operating hours are counted up if the controller has switched on the compressor (or possibly the pump if the K-Pilot 18.3 controller is in use). The display is in hours and minutes.

If the  button is pressed, the operating hours of the last (up to 52) weeks are displayed (operation log).

The last line shows the calendar week (in the example: the 1st week) in which the values were stored (always on Sunday).

The   buttons can be used to scroll from week to week.

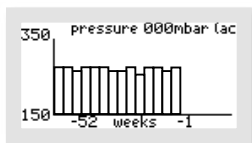
```
runtime 13.10.19
aerator: 00024h51min
fillingphase: 00000h51min
aeration: 00012h33min
clearwater: 00015h16min
sludge return: 00003h08min
mains: 00127h43min
(01) ↓ or # zurück
```



**Note:**

This function only works correctly if the date and time were set correctly.

#### 9.4.4.2 Pressure log



In the graphic menu "PRESSURE", the current pressure is documented in the upper line and the counterpressure (from the pressure monitoring) is documented on a weekly basis in the graphic.

The pressure is only displayed graphically starting at 150 mbar.

When operating with a buffer, however, the display has only limited informative value.










### 9.4.4.3 Aeration



The "AERATION" menu displays the selected aeration intervals in normal mode, i.e. for how many minutes aeration is alternately switched "ON" / "OFF" (clocking).

In addition, it displays the total aeration duration ("DURATION:").

The times can be changed individually, if necessary.

Use the  button to enter the menu. The lines to be changed are selected with the   buttons. The menu item is called up with the  button. The settings are changed with the   buttons and confirmed with the  button.



**Note:**

The "ECO MODE" displays at the bottom of the AERATION window are only visible when "FLOAT" CONTROL MODE is set.

The aeration interval is also displayed for economy mode, i.e. for how many minutes aeration is switched ON or OFF.

In addition, it displays the total aeration duration in economy mode ("DURATION: XXXmin ECO MODE").

Economy mode starts with the first aeration phase if the float switch does float up in the charging phase and runs for three days. If the float does not float up again during this time, the plant goes into holiday mode. The aeration times for this are not adjustable. They are automatically set to one third of the set economy mode duration. As soon as the float floats up again in the charging phase, economy or holiday mode is interrupted and the plant returns to normal mode. This begins with the aeration phase.

## 9.4.4.4 Denitrification


**Note:**

This menu is only visible if denitrification is activated.




The "DENITRIFICATION" menu displays the selected aeration intervals in normal mode, i.e. for how many minutes aeration is alternately switched ON / OFF (clocking).


In addition, it displays the total aeration duration ("DURATION:").

The times can be changed individually, if necessary.

Use the  button to enter the menu. The lines to be changed

are selected with the   buttons. The menu item is called up

with the  button. The settings are changed with the  

buttons and confirmed with the  button.

**Note:**

The "ECO-MODE" display in the "DENITRIFICATION" menu is only visible if "FLOAT" CONTROL MODE is set.

The aeration interval is also displayed for economy mode, i.e. for how many minutes aeration is switched "ON" or "OFF".

In addition, it displays the total aeration duration in economy mode ("DURATION: XXXmin ECO-MODE").

### 9.4.4.5 Parameters 1

Different parameters are displayed in the "PARAMETERS 1" menu depending on the setting. The parameters "FILLINGPHASE", "SLUDGE" discharge, "SEDIMENTATION" phase and "CLEAR WATER" discharge are always available.

```
parameter (1)
fillingphase 05min
sludge return 01.0min
sedimentation 090min
clearwater 030min
#112
#112
```

This menu displays – depending on the setting – the duration of the following cycle phases:

- "FILLINGPHASE"
- "SLUDGE" discharge
- "SEDIMENTATION" phase
- "CLEAR WATER" discharge
- "BUFFER" discharge

```
parameter (1)
fillingphase 05min
sludge return 01.0min
sedimentation 090min
clearwater 030min
buffer 05min
#112
#112
```



**Note:**

The "BUFFER" menu item is only visible if buffer operation was selected.

The times can be changed individually, if necessary.

```
parameter (1)
fillingphase 05min
sludge return 01.0min
sedimentation 090min
clearwater 030min
buffer 05min
float sw message in 030d
#112
#112
```

If password 2 is entered, the "Parameters 1" menu displays the connected float switch(es) with the set waiting time until warning in the bottom line.

In the example, the float message becomes active after 30 days without a float switching operation.

```
parameter (1)
fillingphase 05min
sludge return 01.0min
sedimentation 090min
clearwater 030min
buffer 05min
float F:030d float B:030d
#112
#112
```

If 2 float switches are connected, the time until the message is issued is displayed individually for each of them.

In the example, the float message for each float becomes active after 30 days without a float switching operation.

```
parameter (1)
fillingphase 05min
sludge return 01.0min
sedimentation 090min
clearwater 030min
buffer 05min
float sw message in 030d
#112
#112
```

In the bottom line, the waiting times until the warning can be adjusted by entering password 2.

```
parameter (1)
fillingphase 05min
sludge return 01.0min
sedimentation 090min
clearwater 030min
buffer 05min
float sw message in 010d
#112
#112
```

Entering 0 days switches the float message off.

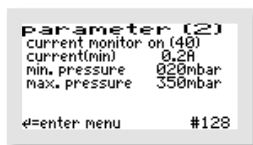
In the example, the float message for the float becomes active after 10 days without a float switching operation

### 9.4.4.6 Parameters 2

Different parameters are displayed in the "PARAMETERS 2" menu depending on the setting. The parameters "CURRENT MONITORING", "MIN. PRESSURE" and "MAX. PRESSURE" are always available.

If the controller switches on a unit (e.g. the compressor or a pump), it is not ensured with certainty that it will run. Even if the switching relay is switched on, overheating, defective cables or other defects may nevertheless prevent the unit from running. The controller therefore monitors whether a current is also flowing in the circuit. If the current falls below a limit value that is set by default to 0.2 A on the software side, a current alarm is displayed (e.g.: I Bel).

The controller also monitors the pressure generated during charging, aeration, sludge return and clear water discharge. By default, the minimum pressure is set to 20 mbar and the maximum pressure to 350 mbar. If the minimum permissible pressure is not reached or the maximum permissible pressure is exceeded, the controller issues an alarm (pmin or pmax).



In this menu, "CURRENT MONITOR" can be switched "OFF" or "ON". By default, current monitoring is set to "ON".

In addition, the currently flowing current is displayed in the main display for monitoring purposes.

The minimum and maximum permissible pressures can be changed in this menu, if necessary.



If a three-phase aerator is selected, current monitoring can be switched "ON" or "OFF" separately for this compressor with the menu item "CHECK 3~ CURRENT".



**For this monitoring, however, the controller must be prepared at the factory.** If the controller was not prepared, select "NO".



If a three-phase aerator is selected, also pressure monitoring can be switched "ON" or "OFF" separately for this compressor with the menu item "CHECK 3~ PRESSURE".



For this monitoring the pressure sensor of the controller has to be connected to the air hose between aerator and diffusers. If the air hose is not connected to the pressure sensor, select "NO".

### 9.4.4.7 Parameters 3

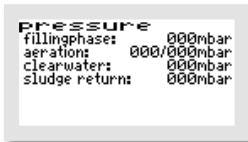
Additional parameters may be displayed in the "PARAMETERS 3" menu depending on the presetting.



The exact appearance of the menu depends on the respective presets. If no relevant functions are selected, the menu remains empty.

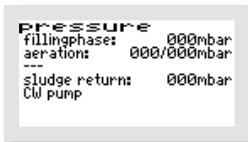
In the example, a dosing pump for phosphate precipitation and a UV module are connected. In this case, the data regarding the dosing agent supply and the dosing time can be adjusted and the remaining UV time can be reset.

### 9.4.4.8 Pressure displays



This menu displays the respective pressure during the last cycle. The charging (= fillingphase), clear water discharging and surplus sludge discharging counterpressures are each stored for each individual process. Only the pressure measurement of the respective last phase is displayed.

For aeration, 2 values are displayed: the minimum and maximum pressure.

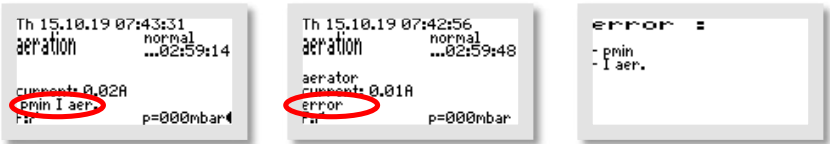


If a charging, sludge and/or clear water pump is connected instead of the relevant lifter, this is displayed as text below the actual pressure displays. In addition, this output is not displayed as a pressure output.


In the example, a clear water pump is connected.

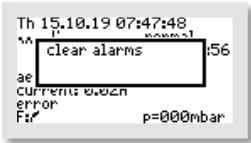
## 9.5 Faults / Alarm

Faults are indicated by flashing of the red operating LED and the sounding of the buzzer. In the display, errors are reported by the display in the main menu in alternation with the fault display. The following figures show an example of an error message:





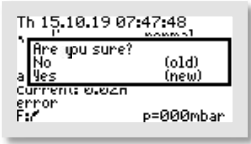
These three views alternate until the error is acknowledged.

An error message is acknowledged by pressing the  button.



This switches off the buzzer and the "DELETE ALARM" window opens. This is immediately followed by the "ARE YOU SURE?" query.

This query can be answered with either "NO" or "YES" by selecting with the   buttons in the bottom line "(NEW)". If "NO" is selected, the error message remains and only the acoustic warning signal is switched off.



If "YES" is selected, the error message in the display is also deleted.

Then the info window opens with the information about the selected controller settings. After approx. 3 seconds, the view changes back to the standard window.

The fault message in the display only disappears if the error is eliminated and also reset on the controller – as described above or in the "SETTINGS" menu (see Chapter 9.4.3.5).

The error message remains stored in the error logbook and can thus be evaluated later.


The following faults/messages may be shown in the display depending on the preset:

1.	F	Flooding, with "Float" control type: Following the clear water discharge, the float switch has not dropped below the lower switching point
2.	F++	Flooding, temporary error, Flood warning with "Time" control type: The float switch has floated up
3.	Battery	Battery empty
4.	Clock	Clock not set
5.	I aer.	Compressor current error
6.	I 2nd Bel	2nd (and/or 3rd) compressor current error
7.	I_3~comp.	(3-phase current) compressor current error
8.	I Clearw.	Clear water pump current error
9.	I Sludge	Sludge pump current error
10.	I Charg.	Charging pump current error
11.	I Buffer	Buffer pump current error
12.	p min	Permissible pressure not reached
13.	p max	Permissible pressure exceeded
14.	POWER ON	Power has been switched on
15.	POWER OFF	Power has been switched off, interruption lasting more than 15 min Cycle restart
16.	Power interruption	Power has been switched off, interruption lasting less than 15 min Cycle is continued
17.	No float switch	The float switch has not switched for the selected number of days
18.	Valve	Valve lost calibration
19.	UV lamp	The intended running time of the UV lamp has been exceeded
20.	Tank empty?	The supply of dosing agent or precipitant is empty
21.	Chlorination	The supply of chlorination is empty
22.	Buffer ok?	The float switch has not switched for the selected number of days

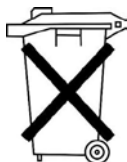
You can find troubleshooting information in Chapter 16.

## 9.6 Power failure alarm

### The controller has a power failure alarm.

In the event of a power failure, an alarm tone sequence is generated approx. every 30 seconds in order to notify the operator that wastewater treatment has stopped. The display shows and a crossed-out socket. If you press and hold the  button until an acknowledgement tone sounds, the alarm is permanently switched off. If the power supply returns after a power failure, the device switches on again automatically.

#### Note:



With a new device, the internal batteries only reach their full capacity after a few days in order to achieve a maximum alarm duration.

If the functioning of the internal rechargeable batteries deteriorates, they must be replaced by 2 NiMH size AA rechargeable batteries.

The batteries may only be replaced by a qualified electrician.

**Disconnect the power plug before opening the device.**

The batteries must only be disposed of properly.

According to the Battery Ordinance of the German Government (BGBI 1998/I/20 from 02/04/1998), all end users of batteries and accumulators are obligated as of 01/10/1998 to return them to retailers or recyclables disposers, e.g. municipal collection points. Disposal with household waste is expressly prohibited.



## 9.7 Presets

Number of inhabitants: 8  
Control mode: Time  
Denitrification: No

## 9.8 Switching times – Basic settings

PE number	Aeration Normal mode			Aeration Economy mode			Denitrification Normal mode			Denitrification Economy mode			Sedimentation phase (min)	Clear water discharge (min)	Sludge discharge (min)	Charging (min)
	Diffuser ON (min)	Diffuser OFF (min)	Duration (min)	Diffuser ON (min)	Diffuser OFF (min)	Duration (min)	Diffuser ON (min)	Diffuser OFF (min)	Duration (min)	Diffuser ON (min)	Diffuser OFF (min)	Duration (min)				
4	3.0	5.0	180	2.0	5.0	120	1.0	15.0	45	1.0	15.0	45	90	30	1.0	5
8	5.0	5.0	180	3.0	5.0	120	1.0	15.0	45	1.0	15.0	45	90	30	1.0	10
12	7.0	3.0	180	5.0	5.0	120	1.0	15.0	45	1.0	15.0	45	90	30	2.0	15
16	7.0	3.0	180	5.0	5.0	120	1.0	15.0	45	1.0	15.0	45	90	30	2.0	15
20	8.0	3.0	180	6.0	3.0	120	1.0	15.0	45	1.0	15.0	45	90	30	2.0	20
>20	8.0	3.0	180	6.0	3.0	120	1.0	15.0	45	1.0	15.0	45	90	30	2.0	20

The plant only switches to economy and holiday mode if the float switch is fitted and "Float" control mode is selected. Economy mode is activated if the float switch has not floated up after sludge discharge. Holiday mode starts after economy mode if the float switch has not floated up within 3 days of operation in economy mode. Holiday mode reduces the aeration time by another 2/3. As soon as the float switch floats up again, the plant switches back to normal mode.

## 10 Operation with buffer

If the emptying of an additional buffer is activated, this is carried out after the surplus sludge discharge. The buffer can be set up in the main or bypass flow. The buffer emptying process runs as long as the charging process (see Switching times – Basic settings, Chapter 8.8 and 9.8).

The K-Pilot 18.3 or K-Pilot 18.4 controllers can be used to implement an additional buffer with a buffer pump for emptying. Commissioning (or the selection of the plant type) must be carried out with password 2.

The buffer pump is connected to the controller – as described in Chapter 6.2.5 – before the controller is commissioned. The output selected for the buffer pump must then be assigned to the additional function Buffer during commissioning.

If a float switch is to be used in the buffer, the K-Pilot 18.3 controller is required, as only this variant of the controller has the required second float input IN2 for connecting the float switch. (K-Pilot 18.4 is not suitable!)

The buffer function must be activated during commissioning or in the additional functions in the "Select plant size" menu. For the procedure, see Commissioning of the controller, Chapter 8.2 and 9.2 and/or Selecting a plant type, Chapter 8.4.2.5 and 9.4.2.5

During commissioning (or under "Select plant types"), the option "BUFFER" must be selected in the Additional Functions menu along with the output selected during installation for connecting the buffer pump (see Chapter 8.2, 9.2, 8.4.2.5 and 9.4.2.5).

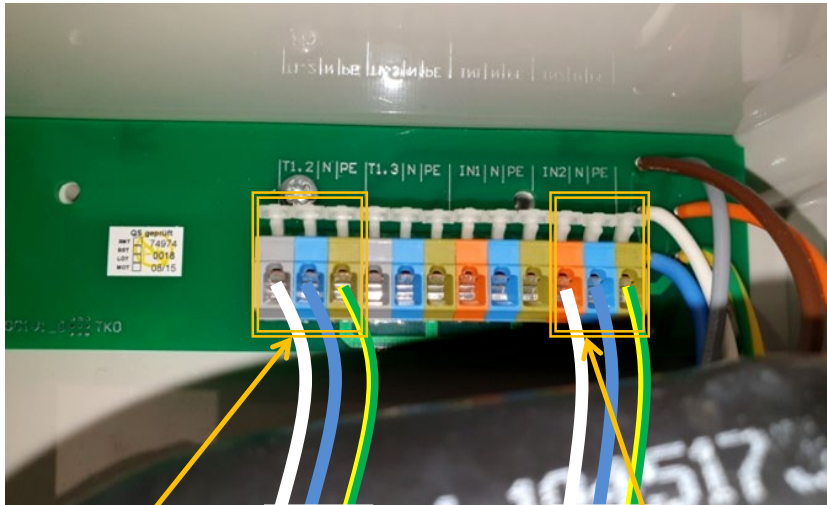
The subsequent query, "FLOAT FOR BUFFER" control type, can only be answered with "YES" for the K-Pilot 18.3 controller if a float switch is used in the buffer, otherwise with "NO".

For the K-Pilot 18.4 controller, the answer must be "NO", as no float can be installed for the buffer.



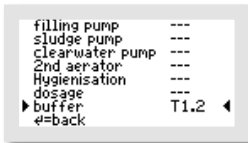
For **K-Pilot 18.4**, be sure to select **"NO"** for the **"Float for buffer"** query, as there is no physical input for this float.

In the example, the buffer pump in the K-Pilot 18.3 controller is connected to output T1.2 and the float in the buffer to IN2.

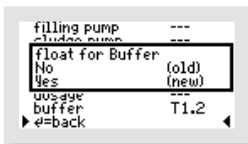


Output:			Output:			Input:			Input:		
T1.2	N	PE	T1.3	N	PE	IN1	N	PE	IN2	N	PE
grey	blue	green	grey	blue	green	orange	blue	green	orange	blue	green
Buffer pump									Float for buffer		

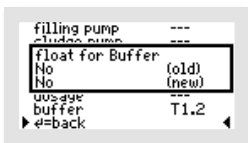
**Figure 28:** Buffer pump and float switch for buffer connected to the K-Pilot 18.3 controller



If, as in the example, the "BUFFER" function was assigned to output "T1.2" to operate a buffer with a buffer pump, the electrical connection of the buffer pump must also be assigned to this contact.



In this case, after exiting the menu, a query appears asking whether the buffer emptying process should be controlled with a float switch: "FLOAT FOR BUFFER". If the buffer is to be emptied with float control, select "YES". This option may **only** be selected for the **K-Pilot 18.3** controller. If the buffer is to be emptied with time control only, select "NO".



The "NO" option must be selected for the **K-Pilot 18.4** controller as there is no connection for the buffer float. The buffer can only be emptied on a purely time-controlled basis.

Only with SSB plants (AQUATO® STABI KOM) is it additionally possible to empty the buffer with a compressed air lifter. This is possible with both password 1 and password 2 for all three controllers, K-Pilot 18.1, K-Pilot 18.3 and K-Pilot 18.4.

However, this variant is only possible if the query "Aeration 1st Ch" is answered with "NO", as in this case an air connection remains free and can be used for the buffer lifter.

If a float switch is to be used in the buffer, the K-Pilot 18.3 controller is required, as only this variant of the controller has the required second float input IN2. (K-Pilot 18.4 is not suitable!) Before commissioning the controller, only the float switch must then be connected to the second float input IN2.

The activation of the buffer operation function with lifter takes place during commissioning or in the menu "Select plant types" directly after the query "AERATION 1st C.". If this is answered with "NO", "Buffer operation with lift" can be selected. For the procedure, see Commissioning of the controller, Chapter 8.2 and/or Selecting a plant type, Chapter 8.4.2.5.

The subsequent query, "FLOAT FOR BUFFER" control type, can only be answered with "YES" for the K-Pilot 18.3 controller if a float switch is used in the buffer, otherwise with "NO".

For the K-Pilot 18.1 and K-Pilot 18.4 controllers, the answer must be "NO", as no float can be installed for the buffer.



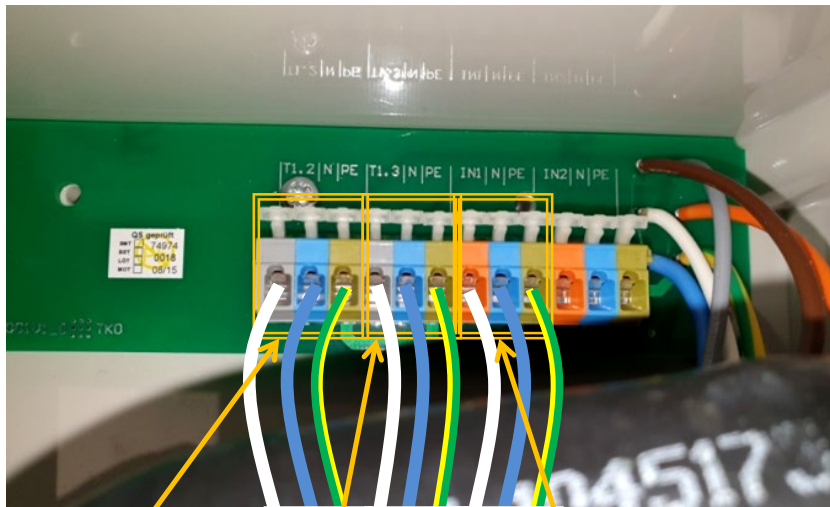
For **K-Pilot 18.1/18.4**, be sure to select **"NO"** for the **"Float for buffer"** query, as there is no physical input for this float.

## 11 Operation with UV lamp for hygienisation

Hygienisation by means of a UV lamp is always carried out during clear water discharge. To ensure the flow through the UV reactor, it is necessary to use a clear water pump which pumps the mechanically and biologically purified water through the reactor. In order to avoid unnecessary running times of the UV lamp, the plant is operated with a float switch, so that the UV lamp is switched on only if water is actually pumped out.

The UV lamp is switched on 10 seconds before the clear water pump and switched off again shortly after the clear water pump to irradiate the flowing clear water with full intensity and to kill the germs effectively.

In order to implement hygienisation by means of a UV lamp, the K-Pilot 18.3 or 18.4 controller is required and the commissioning (or the selection of the plant type) must be carried out with password 2.



Output:			Output:			Input:			Input:		
T1.2	N	PE	T1.3	N	PE	IN1	N	PE	IN2	N	PE
grey	blue	green	grey	blue	green	orange	blue	green	orange	blue	green
UV lamp			Clear water pump			Float for control mode: Float					

**Figure 29:** UV lamp, clear water pump and float switch connected to K-Pilot 18.3 controller

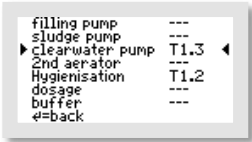
As described in Chapter 6.2.5, The UV lamp is connected to the controller prior to commissioning, as are the clear water pump and the float switch, both of which are required in this case. The output selected for the UV lamp must then be assigned to the additional function Hygienisation during

commissioning (or under "Select plant size"). Likewise, the output selected for the clear water pump must be assigned to the additional function Clear Water Pump .

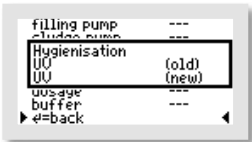
In the example, the UV lamp is connected to output T1.2, the clear water pump to T1.3 and the float to IN1.

The hygienisation function must be activated during commissioning or in the additional functions in the "Select plant types" menu. For the procedure, see Commissioning of the controller, Chapter 8.2 and 9.2 and/or Selecting a plant type, Chapter 8.4.2.5 and 9.4.2.5

During commissioning (or under "Select plant size"), select "FLOAT" as the control type and, in the Additional Functions menu, the options "CLEARWATER PUMP" and "HYGIENISATION" with the outputs selected during installation to connect the units. In the query that follows, "UV" must be selected (see Chapter 8.2, 9.2, 8.4.2.5 and 9.4.2.5).



If, as in the example, the "HYGIENISATION" function was assigned to output "T1.2", the electrical connection for the hygienisation (here: with a UV lamp) must also be connected to contact T1.2. In the example, the "CLEARWATER PUMP" function was also assigned to output "T1.3", so the electrical connection of the clear water pump must also be connected to contact T1.3.



In this case, after exiting the menu, a query appears asking for the desired type of "HYGIENISATION". To operate the UV lamp, select "UV".

The remaining running time of the UV lamp must then be entered in the Parameters 3 menu.

According to manufacturer specifications, the UV lamp has a service life of approx. 2000 operating hours in order to achieve the desired purification performance. Assuming the small wastewater treatment plant runs through full cycles, this means that the lamp has to be replaced after an operating time of approx. 2 years.

This results in the **entry in "Remaining running time": 2000.**

The clock then counts backwards and, when it reaches 0000:00, i.e. when the 2000 operating hours have elapsed, outputs the error message "UV lamp".






The **Remaining running time** of the UV lamp **must** be entered as **2000 hours** when it is changed and must not be changed in between. If higher times are set, the purification performance cannot be ensured.







The Parameters 3 menu displays the remaining running time of the UV lamp and the total running time of the UV lamp as "UV OP. HRS". The settings of "REMAINING RUNTIME" are reset here to 2000 hours after the lamp has been changed.



Use the (middle)  button to enter the menu. To select the line "REMAINING RUNTIME", use the   buttons.



The menu item is called up with the  button. The digits are individually changed with the   buttons and also confirmed digit-by-digit with the .

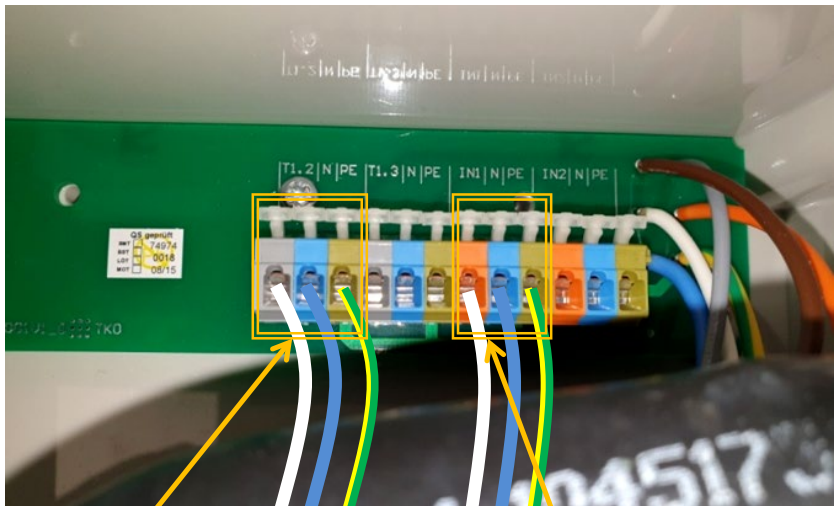
## 12    Operation with disinfectant for hygienisation

Hygienisation with a disinfectant (e.g. chlorine) always takes place during clear water discharge. The mechanically and biologically purified water is hygienized in the downstream tank (or downstream chamber) by dosing the disinfectant. In order to avoid unnecessary precipitant consumption and unnecessary running times of the dosing pump, the plant is operated with a float switch, so that the dosing pump is switched on only if water is actually pumped out.

In order to implement disinfectant dosing, the K-Pilot 18.3 or 18.4 controller is required and the commissioning (or the selection of the plant type) must be carried out with password 2.

As described in Chapter 6.2.5, the dosing pump is connected to the controller prior to commissioning, as is the float switch, which is required in this case. The output selected for the disinfectant dosing pump must then be assigned to the additional function Hygienisation during commissioning.

In the example, the dosing pump is connected to output T1.2 and the float to IN1.



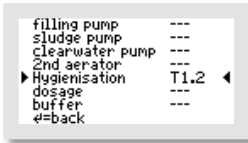
Output:			Output:			Input:			Input:		
T1.2	N	PE	T1.3	N	PE	IN1	N	PE	IN2	N	PE
grey	blue	green	grey	blue	green	orange	blue	green	orange	blue	green
Dosing pump for disinfectant						Float for control mode: Float					

**Figure 30:** Disinfectant dosing pump and float switch connected to K-Pilot 18.3 controller

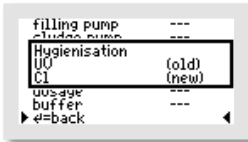


The hygienisation function must be activated during commissioning or in the additional functions in the "Select plant types" menu. For the procedure, see Commissioning of the controller, Chapter 8.2 and 9.2 and/or Selecting a plant type, Chapter 8.4.2.5 and 9.4.2.5

During commissioning (or under "Select plant type"), select "FLOAT" as the control type and, in the Additional Functions menu, the option "HYGIENISATION" with the output selected during installation to connect the dosing pump. In the query that follows, "CL" must be selected (see Chapter 8.2, 9.2, 8.4.2.5 and 9.4.2.5).



If, as in the example, the "HYGIENISATION" function was assigned to output "T1.2", the electrical connection for the hygienisation (in this example: with disinfectant dosing) must also be assigned to this contact.



In this case, after exiting the menu, a query appears asking for the desired type of "HYGIENISATION". For operation with the dosing of a disinfectant (e.g. chlorine), select "CL".

Then the supply of available disinfectant and the dosing time per cycle must be entered in the Parameters 3 menu.







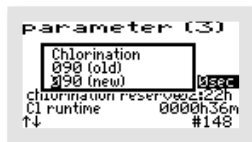
The Parameters 3 menu displays the "CL DOSAGE TIME" per cycle, the "CHLORINATION RESERVE" and the total running time of the dosing pump as "CL RUNTIME". The settings "CL DOSAGE TIME" per cycle and "CHLORINATION RESERVE" can also be changed here.



Use the (middle)  button to enter the menu. To select the line "CL DOSAGE TIME", use the   buttons.



The menu item is called up with the  button. The digits are individually changed with the   buttons and also confirmed digit-by-digit with the  button.



In the example, the Cl dosing time "CHLORINATION" is being changed from 90 to 10 seconds per cycle.



In order to set how long the precipitant supply will last, use the buttons to select the line "CHLORINATION RESERVE".



The menu item is called up with the button. The digits are individually changed with the buttons and also confirmed digit-by-digit with the button.



The stored quantity of the dosing agent is not entered directly, but rather the total dosing pump running time for which the supply is adequate.



In the example, a dosing agent supply (= "CHLORINATION RESERVE") is set with a total dosing pump running time of 2 hours and 22 minutes.

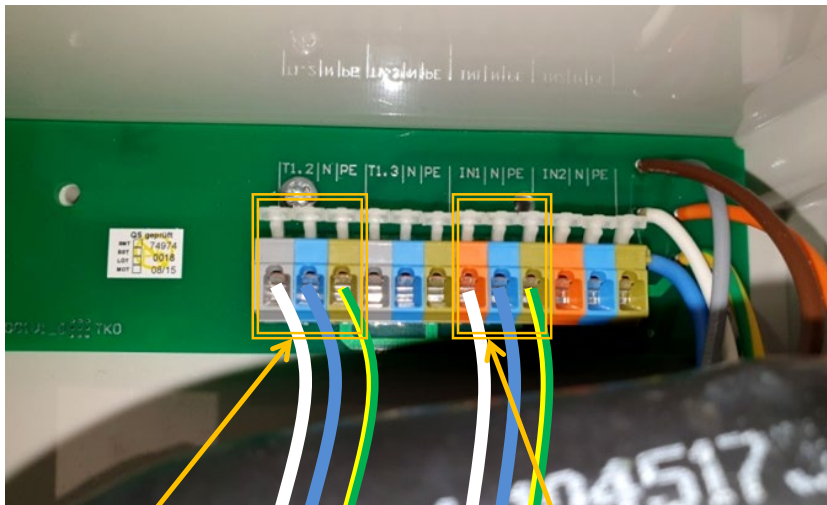
## 13 Operation with precipitant dosing for phosphate precipitation

The addition of precipitant for phosphate precipitation takes place before the sedimentation phase, after which the reactor is mixed again in order to distribute the precipitant, thereby achieving a good degree of efficiency. If no wastewater is flowing in, the plant switches to economy mode. In this case, no dosing is carried out in order to prevent unnecessary precipitant consumption.

In order to implement phosphate precipitation, the K-Pilot 18.3 or 18.4 controller is required and the commissioning (or the selection of the plant type) must be carried out with password 2.

As described in Chapter 6.2.5, the dosing pump is connected to the controller prior to commissioning, as is the float switch, which is required in this case. The output selected for the dosing pump must then be assigned to the additional function Dosing during commissioning.

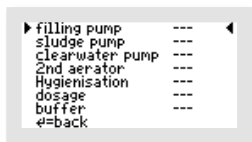
In the example, the dosing pump is connected to output T1.2 and the float to IN1.



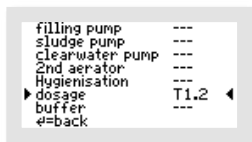
Output:			Output:			Input:			Input:		
T1.2	N	PE	T1.3	N	PE	IN1	N	PE	IN2	N	PE
grey	blue	green	grey	blue	green	orange	blue	green	orange	blue	green
Dosing pump						Float for control mode: Float					

**Figure 31:** Dosing pump and float switch connected to K-Pilot 18.3 controller

During commissioning (or under "Select plant size"), select "FLOAT" as the control mode and, in the Additional Functions menu, the option "DOSAGE" with the output selected during installation to connect the pump. In the query that follows, "PO3" must be selected (see Chapter 8.2, 9.2, 8.4.2.5 and 9.4.2.5).

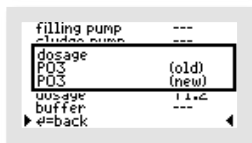


Select the "DOSAGE" line with the arrow buttons.



Then the button is used to select the electrical output to be used. Each time the button is pressed, the display changes in the selected line. It changes from "- - -" to outputs T1.2, T1.3, T1.4 and then back again to "- - -".

In the example, the dosing pump is connected to output T1.2, so this output must also be selected in the software.



"PO3" must then be selected as the type of dosing.

Then the supply of available dosing agent and the dosing time per cycle must be entered in the Parameters 3 menu.



The Parameters 3 menu displays the "PO3 DOSAGE TIME" per cycle, the dosing agent supply "PREPITANT RESERVE" and the total running time of the dosing pump as "PO3 RUNTIME". The settings "PO3 RUNTIME" per cycle and "PREPITANT RESERVE" can also be changed here.





Use the (middle) button to enter the menu. To select the line "PO3 DOSAGE TIME", use the buttons.







The menu item is called up with the button. The digits are individually changed with the buttons and also confirmed digit-by-digit with the button.



In the example, the PO3 dosing time is being changed from 60 to 12 seconds per cycle.

In order to set how long the precipitant supply will last, use the   buttons to select the line "PREPITANT RESERVE".

The menu item is called up with the  button. The digits are individually changed with the   buttons and also confirmed digit-by-digit with the  button.

The stored quantity of the dosing agent is not entered directly, but rather the total dosing pump running time for which the supply is adequate.

In the example, a dosing agent supply is set with a total dosing pump running time of 2 hours and 30 minutes.

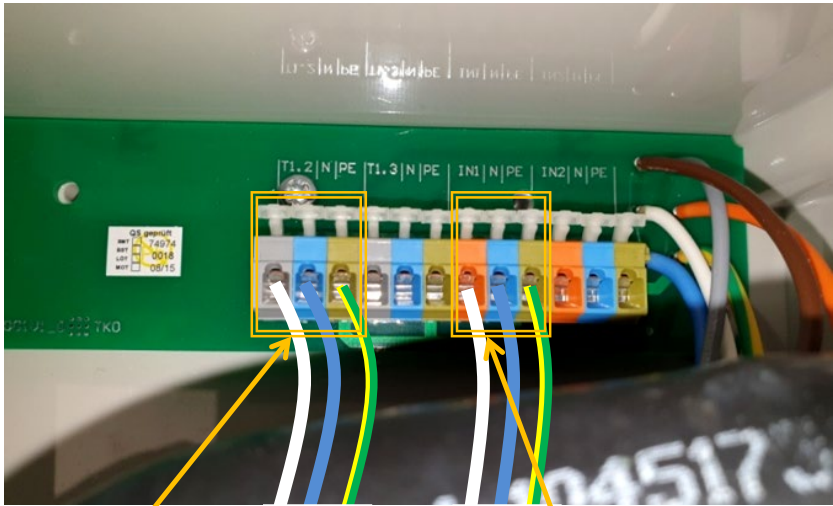
## 14    Operation with carbon dosing

In order to keep the microorganisms alive for extended periods without an increase in wastewater, the plant can be operated with carbon dosing. The C-source is only added during holiday mode, i.e. when no fresh wastewater has flowed in for 3 days or longer. After dosing, the reactor is mixed again in order to distribute the added carbon in the biological treatment.

In order to implement carbon dosing, the K-Pilot 18.3 or 18.4 controller is required and the commissioning (or the selection of the plant type) must be carried out with password 2.

As described in Chapter 6.2.5, the dosing pump is connected to the controller prior to commissioning, as is the float switch, which is required in this case. The output selected for the dosing pump must then be assigned to the additional function Dosing during commissioning.

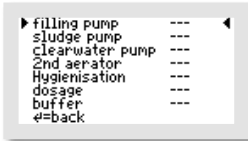
In the example, the dosing pump is connected to output T1.2 and the float to IN1.



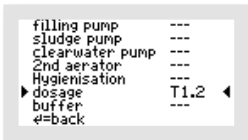
Output:			Output:			Input:			Input:		
T1.2	N	PE	T1.3	N	PE	IN1	N	PE	IN2	N	PE
grey	blue	green	grey	blue	green	orange	blue	green	orange	blue	green
Dosing pump						Float for control mode: Float					

**Figure 32:** Dosing pump and float switch connected to K-Pilot 18.3 controller

During commissioning (or under "Select plant type"), select "FLOAT" as the control type and, in the Additional Functions menu, the option "DOSAGE" with the output selected during installation to connect the pump. In the query that follows, "C" must be selected (see Chapter 8.2, 9.2, 8.4.2.5 and 9.4.2.5).

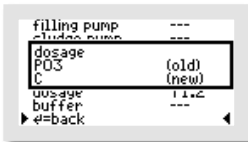


Select the "DOSAGE" line with the arrow buttons.



Then the button is used to select the electrical output to be used. Each time the button is pressed, the display changes in the selected line. It changes from "-" - "-" to outputs T1.2, T1.3, T1.4 and then back again to "-" - "-".

In the example, the dosing pump is connected to output T1.2, so this output must also be selected in the software.



"C" must then be selected as the type of dosing.

Then the supply of available dosing agent and the dosing time per cycle must be entered in the Parameters 3 menu.



The Parameters 3 menu displays the "C DOSAGE TIME" per cycle, the "PREPITANT RESERVE" and the total running time of the dosing pump as "C RUNTIME". The settings "C DOSAGE TIME" per cycle and "PREPITANT RESERVE" can also be changed here.



Use the (middle) button to enter the menu. To select the line "C DOSAGE TIME", use the buttons.



The menu item is called up with the button. The digits are individually changed with the buttons and also confirmed digit-by-digit with the button.



In the example, the C dosing time is being changed from 60 to 509 seconds per dosing .



(For setting the dosing frequency, see select plant size, Chapter 8.4.2.5 and 9.4.2.5)







In order to set how long the precipitant supply will last, use the



buttons to select the line "PRECIPITANT RESERVE".



The menu item is called up with the  button. The digits are individually changed with the   buttons and also confirmed digit-by-digit with the  button.



The stored quantity of the dosing agent is not entered directly, but rather the total dosing pump running time for which the supply is adequate.

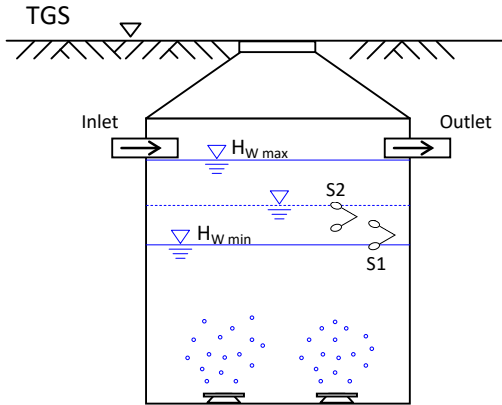


In the example, a dosing agent supply is set with a total dosing pump running time of 35 hours and 42 minutes.



## 15 Operation with double float (2x FLOAT)

With the K-Pilot 18.3 controller, it is possible to work with a double float switch, i.e. to use one float switch (S1) for the lower switching point and another float switch (S2) for the upper switching point, thereby increasing the buffer.



**Figure 33: Plant with double float switch**

With this controller setting, the two float switches are AND-linked, i.e. the controller only switches ON when both float switches have floated up and only switches OFF when both float switches have sunk down.

This means that the controller does not switch off the clear water discharge until both float switches have dropped down. If one of the two float switches does not drop down by the end of the clear water discharge, a flood alarm is triggered.

If both float switches drop down during the clear water discharge – or during the subsequent sludge discharge – and both or even only one of the two float switches remain(s) down until the end of the aeration time, the plant switches to economy mode (shorter running times of the units and no clear water discharge).

Economy mode ends and the cycle continues with the aeration phase if both float switches have floated up again.

## 16 Error messages and troubleshooting

Display	Possible cause	Remedy
<b>I aer.</b> The compressor has not consumed any power	<ul style="list-style-type: none"> <li>- Compressor defective</li> <li>- Fuse defective</li> </ul>	<ul style="list-style-type: none"> <li>- Replace compressor</li> <li>- Replace fuse</li> </ul>
<b>I 2nd aer.</b> The 2nd (and/or 3rd) compressor has not consumed any power	<ul style="list-style-type: none"> <li>- 2nd (and/or 3rd) compressor defective</li> <li>- Fuse defective</li> </ul>	<ul style="list-style-type: none"> <li>- Replace the 2nd (and/or 3rd) compressor</li> <li>- Replace fuse</li> </ul>
<b>I 3-comp.</b> The (three phase) compressor has not consumed any power	<ul style="list-style-type: none"> <li>- Compressor defective</li> <li>- Fuse defective</li> </ul>	<ul style="list-style-type: none"> <li>- Replace compressor</li> <li>- Replace fuse</li> </ul>
<b>I Clearw.</b> The clear water pump has not consumed any power	<ul style="list-style-type: none"> <li>- Clear water pump defective</li> <li>- Fuse defective</li> </ul>	<ul style="list-style-type: none"> <li>- Replace clear water pump</li> <li>- Replace fuse</li> </ul>
<b>I Sludge</b> The sludge pump has not consumed any power	<ul style="list-style-type: none"> <li>- Sludge pump defective</li> <li>- Fuse defective</li> </ul>	<ul style="list-style-type: none"> <li>- Replace sludge pump</li> <li>- Replace fuse</li> </ul>
<b>I Charg.</b> The charging pump has not consumed any power	<ul style="list-style-type: none"> <li>- Charging pump defective</li> <li>- Fuse defective</li> </ul>	<ul style="list-style-type: none"> <li>- Replace charging pump</li> <li>- Replace fuse</li> </ul>
<b>I Buffer</b> The buffer pump has not consumed any power	<ul style="list-style-type: none"> <li>- Buffer pump defective</li> <li>- Fuse defective</li> </ul>	<ul style="list-style-type: none"> <li>- Replace buffer pump</li> <li>- Replace fuse</li> </ul>
<b>p min</b> Permissible pressure not reached	<ul style="list-style-type: none"> <li>- Hoses not or incorrectly connected</li> <li>- Hose connections or hose leaking / defective</li> </ul>	<ul style="list-style-type: none"> <li>- Check hose connections and hoses</li> </ul>
<b>p max</b> Permissible pressure exceeded	<ul style="list-style-type: none"> <li>- Water level too high</li> <li>- Hose kinked</li> <li>- Aeration element contaminated</li> </ul>	<ul style="list-style-type: none"> <li>- Check water level</li> <li>- Check hoses</li> <li>- Clean/replace aeration element</li> </ul>
<b>Buffer ok?</b>	<ul style="list-style-type: none"> <li>- The buffer float switch has not switched for the preset number of days, The period is manually adjustable</li> </ul>	<ul style="list-style-type: none"> <li>- Check buffer</li> <li>- Check float</li> <li>- Replace buffer pump if necessary</li> </ul>
<b>Battery</b>	<ul style="list-style-type: none"> <li>- Battery empty, defective or not inserted</li> </ul>	<ul style="list-style-type: none"> <li>- Insert new battery</li> </ul>
<b>Clock</b>	<ul style="list-style-type: none"> <li>- Clock not set</li> </ul>	<ul style="list-style-type: none"> <li>- Set clock</li> </ul>
<b>Valve</b>	<ul style="list-style-type: none"> <li>- Valve lost calibration</li> </ul>	<ul style="list-style-type: none"> <li>- Check/clean valve</li> <li>- Consult manufacturer</li> </ul>

<b>Display</b>	<b>Possible cause</b>	<b>Remedy</b>
<b>F</b> Flood: After the clear water has been discharged, the float switch did not drop below the switching point; flood warning with "Float" control type	<ul style="list-style-type: none"> <li>- Inflow of outside water</li> <li>- Receiving water backed up</li> <li>- Power failure</li> <li>- Float switch defective</li> <li>- Clear water pump congested</li> <li>- Clear water hose defective</li> </ul>	<ul style="list-style-type: none"> <li>- Locate and stop inflow</li> <li>- Possibly a one-time event</li> <li>- Establish permanent power supply</li> <li>- Replace float switch</li> <li>- Eliminate congestion</li> <li>- Replace clear water hose</li> </ul>
<b>F ++</b> Flooding: The float switch has floated up, temporary error, flood warning with "Time" control type	<ul style="list-style-type: none"> <li>- Inflow of outside water</li> <li>- Receiving water backed up</li> <li>- Power failure</li> <li>- Float switch defective</li> <li>- Clear water pump congested</li> <li>- Clear water hose defective</li> </ul>	<ul style="list-style-type: none"> <li>- Locate and stop inflow</li> <li>- Possibly a one-time event</li> <li>- Establish permanent power supply</li> <li>- Replace float switch</li> <li>- Eliminate congestion</li> <li>- Replace clear water hose</li> </ul>
<b>UV lamp</b> Remaining running time at 00:00	<ul style="list-style-type: none"> <li>- The remaining running time counter counted down to 00:00, exceeding the intended running time of the</li> </ul>	<ul style="list-style-type: none"> <li>- Replace the UV lamp and reset counter to level for new lamp</li> </ul>
<b>Tank empty?</b> Dosing agent supply at 00:00	<ul style="list-style-type: none"> <li>- The dosing agent supply counter counted down to 00:00, the tank is empty</li> <li>- The chlorination supply counter counted down to 00:00, the tank is empty</li> </ul>	<ul style="list-style-type: none"> <li>- Refill dosing agent and reset counter to level for filled tank</li> <li>- Refill precipitant and reset counter to level for filled tank</li> </ul>
<b>Chlorination</b> Chlorination supply at 00:00	<ul style="list-style-type: none"> <li>- The chlorination supply counter counted down to 00:00, the tank is empty</li> </ul>	<ul style="list-style-type: none"> <li>- Refill disinfectant and reset counter to level for filled tank</li> </ul>
<b>No float switch</b>	<ul style="list-style-type: none"> <li>- The float switch has not switched for the preset number of days, The period is manually adjustable</li> </ul>	<ul style="list-style-type: none"> <li>- Check float</li> <li>- Possibly due to holiday mode</li> </ul>

<b>POWER ON</b>	- Power has been switched on	
<b>POWER OFF</b> > 15 min: Cycle restart	- Power has been switched off - Power failure - Fuse blown	- Switch on power - Check fuse
<b>Power interruption</b> < 15 min: Cycle is continued,	- Power has been switched off - Power failure - Fuse blown	- Switch on power - Check fuse

If the above measures do not result in the elimination of the fault, please contact your maintenance service / installation company.



The power plug must be disconnected when working on the compressor and pumps.

## 17 Technical Data

Temperature range (operation)	0 °C ... + 40 °C
Temperature range (storage)	20°C ... + 70 °C
Air humidity (operation and storage)	0 ... 90% RH <i>non-condensing</i>
Protection class	double-insulated
Protection class	IP 54
Dimensions approx. (without cable glands, socket)	200 mm x 200 mm x 140 mm
Assembly	Wall mounting with screws
Housing material	Plastic, light grey
Power supply (L1, N, PE) cable approx. 1.5 m with moulded safety plug	230 V~ 50 Hz ± 10%
Max. output of units (compressor / pumps) (with fuse 3.15 A)	230 V / 50 Hz P < 0.7 kVA
Internal fuse (max. 1.5 W)	1 x 3.15 AT, max. 6.3 AT
Pump overtemperature protection	Via thermal contact in the motor in series with the motor
Current monitoring via a current transformer	Max. 10 A, type 10% FS (10 A)
Control device power consumption	Type 5 VA
Float input (switches against N)	Control voltage 230 V~, I < 10 mA
Required pre-fuse(s)	Max. 1 x 16 A G
Cable cross-section	1.5 mm <sup>2</sup> (with end sleeves)
Alarm relay	Max. contact voltage: 230 V~ Max. contact current: 8 A; AC1
Internal buzzer	Type 70 dB(A)
Displays	Graphic LCD display 128 x 64 pixels 1 x LED green 1 x LED red

## 18    Operation log

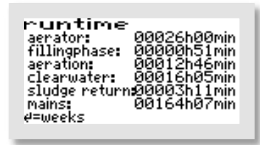
In order to guarantee long-term smooth operation of your small wastewater treatment plant, the following checks are prescribed by the operator in accordance with the user approval.

Operation of the system	daily
Reading of the operating hours	monthly
Visual inspection of the effluent for sludge flotation	
Detection and, if necessary, removal of floating sludge	
Inspection of inlets and outlets for clogging	


It is not necessary to make a written entry of the operating hours in the operation log when using the AQUATO® STABI-KOM plant, as the controller records the operating hours in an electronic logbook.

Any detected faults or malfunctions must be noted in the **operation log** (included with the plant), reported to the maintenance service and rectified immediately.

### Reading of the operating hours





The operating hours of the individual units are displayed in the OPERATING HOURS chapter for your controller. The operating hours are counted up if the controller has switched on the compressor (or possibly the pump if the K-Pilot 18.3 controller is in use). The display is in hours and minutes.

If the  button is pressed, the operating hours of the last (up to 52) weeks are displayed (operation log).



The last line shows the date of the week (in the example: the 1st CW) in which the values were stored (always on Sunday).

The   buttons can be used to scroll from week to week.



**Note:**  
This function only works correctly if the date and time were set correctly.

The data you collect is important for the maintenance of your small wastewater treatment plant. The more carefully you perform these checks, the easier it will be for your trusted specialist company!

## 19 Decommissioning and disposal



Ensure that only qualified personnel with suitable safety equipment have access to the plant. Ensure that the general safety regulations and the safety regulations at the installation site are observed.



Before starting the final disassembly, switch off the plant by pulling out the power plug. Secure the plant against being switched on again.

### 19.1 Temporary decommissioning

Temporary decommissioning is required for maintenance work or when replacing the following components:

- Control unit
- Compressor
- Rotary valve
- Wear parts (e.g. membrane diffuser)

### 19.2 Disassembly of the whole plant

The complete disassembly of the whole plant may only be carried out by qualified personnel.

- Disconnect the hoses and cables from the controller/control cabinet
- Pull out the float switch cable (optional) and the hoses in the direction of the tank
- Remove the tank
- Remove the controller/control cabinet

### 19.3 Disposal

Ensure that the plant is disposed of properly.

## 20 Addresses

Manufacturer	
Company	<b>AQUATO® Umwelttechnologien GmbH</b>
Address	<b>Ernstmeierstr. 24</b>
	<b>32052 Herford</b>
Telephone	<b>+49(0)5221 / 10 21 9-0</b>
Internet	<b>www.aquato.de</b>
E-mail	<b>info@aquato.de</b>

Plant supplied / installed by	
Company	
Address	
Telephone	
Fax	
Internet	
E-mail	

Your maintenance company	
Company	
Address	
Telephone	
Fax	
Internet	
E-mail	



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This image shows a full page of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page, providing a template for writing or drawing. There are no margins, text, or other markings present.

The warranty will void if operation and maintenance of the sewage treatment plant are not carried out in accordance with the instructions and specifications of the operating instructions.

VERSION 10.2019

Installation Company:

**AQUATO® Umwelttechnologien GmbH**

Ernstmeierstr. 24   fon +49 5221 10219-0   [www.aquato.de](http://www.aquato.de)  
32052 Herford   fax +49 5221 10219-20   [info@aquato.de](mailto:info@aquato.de)